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# JENA ECONOMIC RESEARCH PAPERS



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## Recalculating Default Values for Palm Oil

By Gernot Pehnelt\* and Christoph Vietze\*\*

### Abstract

On 05 December 2010, the Renewable Energy Directive (RED) came into force in the EU. Member States are still working to fully transpose the Directive into national law and establish a framework for achieving their legally binding greenhouse gas (GHG) emission reductions. However, governments got off to a slow start as debate continues on the validity of the directives foundations including the default values used to measure the sustainability of biofuels. Only sustainable biofuels can be counted towards Member State targets. This, as a matter of principle, makes sense with respect to the very aim of renewable energy policies. On the other hand, the vague and distortive formulation and values regarding what is to be classified as “sustainable” have negatively impacted the perception of the underlying scientific base and methodologies as well as the reliability in the European biofuels sector. This uncertainty and the ongoing controversial debates are affecting investment and progress in the biofuel sector not just in Europe but all over the world. Producers of soybeans in the US, sugarcane in Brazil and palm oil in Malaysia and Indonesia as well as European importers and end-users of these products have all been sharply critical of the default values, citing significant variations in calculations that undermine the credibility of the values contained in the Directive.

Given the remarkable difference between the calculation of carbon reduction performance of palm oil based biofuel by the EU and a range of scientific studies which we documented in an earlier paper (Pehnelt and Vietze 2009), we are re-calculating GHG emissions saving potentials for palm oil biodiesel in order to further assess the carbon footprint of palm oil to overcome the lack of transparency in existing publications on the issue and EU regulations governing the biofuel feed-stocks.

The aim of this paper is to calculate realistic and transparent scenario based CO<sub>2</sub>-emission values for the GHG emission savings of palm oil fuel compared with fossil fuel. Using the calculation scheme proposed by the Renewable Energy Directive (RED), we derive a more realistic overall default value for palm oil diesel by using current input and output data of biofuel production (e.g. in South-East Asia) and documenting every single step in detail. We calculate different scenarios in which reliable data on the production conditions (and the regarding emission values during the production chain) of palm oil diesel are used.

Our conservative calculations based on the Joint Research Centre’s (JEC 2011) background data and current publications on palm oil production result in GHG emissions saving potentials of palm oil based biodiesel fairly above the 35% threshold. We cannot reproduce the EU’s GHG saving values for palm oil. Rather, our results confirm the higher values

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obtained by other studies mentioned in our last paper (Pehnelt and Vietze 2009) and elsewhere in this study.

Our results indicate default values for the GHG emission savings potential of palm oil biodiesel not only way beyond the 19 percent default value published in RED but also beyond the 35 percent threshold. Our findings conclude that the more accurate default value for palm oil feedstock for electricity generation to be 52%, and for transportation biodiesel between 38.5% and 41%, depending on the fossil fuel comparator. Our results confirm the findings by other studies and challenge the official default values published in RED.

As indicated by lawsuits filed by environmental NGOs against the Commission for greater transparency related to the assessment of biofuels, the process has been severely lacking in full disclosure of metrics used to achieve the values contained in the Renewable Energy Directive. As a result, the reliability of the Directive to support the EU's low-carbon ambitions is being undermined, exposing the EU and Commission to charges of trade discrimination and limiting the ability of Member States to achieve their legally binding GHG emission reductions.

This analysis demonstrates that a full review of the values contained in the Directive should be undertaken and the values revised to ensure their accuracy, and raises questions as to the method that the values were originally established. Were outside parties consulted, including the industries directly affected by the assessments in the Directive? Were these values peer reviewed? In light of grievances expressed by producers throughout the world, including US soybean growers, Brazilian sugarcane farmers, and Malaysian and Indonesian palm growers, ensuring the Directive does not discriminate against imports is critical to the long-term efforts in the EU to reduce GHG emissions.

**Keywords:** Biofuel, Palm Oil, Biodiesel, RED, Renewable Energy Directive, Default Values, GHG-emissions

**JEL Code:** F14, F18, O13, Q01, Q15, Q27, Q56, Q57

## 1. Introduction

The European Union (EU) introduced an ambitious renewable energy policy in 2003 which has been further elaborated since then. The main document of this policy is the Renewable Energy Directive (RED). The Directive emphasises the EU's commitment to cut emissions by at least 20% of 1990 levels by 2020. Proposed measures include improvements in energy efficiency as well as a binding target to increase the share of renewable energy by 2020 with 20% renewable energy sources in total EU energy consumption. The share of renewable sources in EU road transport (i.e. biofuels) is required to reach at least 10% by 2020.

The EU introduced certain sustainability criteria for the production and use of biofuels. One requirement of the EU Renewable Energy Directive for sustainable biofuels is that "there should be no damages to sensitive or important ecosystems while cultivating energy feedstocks" (EU 2009). This includes the absence of conversion of land with high biodiversity value and the conversion of land with high carbon stock. Another critical criterion refers to the greenhouse gas (GHG) emissions saving potential of biofuels. The Directive requires that the greenhouse gas emissions associated with production and use of biofuels are at least 35% lower than those associated with production and use of conventional fuels. This threshold will rise to 50% by 2017 and will increase further to 60% in 2018. In order to calculate these GHG emissions saving ratios, the RED requires that the whole production chain from cultivation of the feedstock up to use of the biofuels is considered.

The most comprehensive approach to consider all stages of the production and use of biofuels and to evaluate the ecological impact of biofuels would be a detailed and well-founded Life Cycle Assessment (LCA). LCA analyses the environmental flows related to a product or a service during all life cycle stages, from the extraction of raw materials to the end of life. Despite the growing interest in such studies, there are still relatively few LCA studies on biofuels and most of them focus on products and conditions in the EU or North America. One reason for that is the high uncertainty regarding the very methodology and data quality. Since it is an integral part of any comprehensive LCA to take into account the various co-products and side-effects of the activities associated with the production, transportation, commercialisation and consumption of the product under consideration, it has to be decided what exactly should be integrated into the analysis and how it should be measured with respect to the long-term (side-)effects over the full life cycle of the very product. The more co-products, allocation and distribution effects, environmental, economic and social issues one tries to consider in the course of LCA, the more complex the whole process becomes. With every single issue integrated into the analysis the variability regarding the assumptions, model structure and data quality, and – not least – the more blurred the results get. That is why it is neither possible to take into account every single effect a product or service might have over its full life cycle, nor is it appropriate with respect to the transparency and explanatory power of the models and results.

That is why it is necessary to somehow limit the complexity of the underlying model by setting a clear cut system boundary and concentrate on the main inputs and outputs associated with the production and consumption of the very product. In the case of biofuels this includes the energy balance of the full process covering residuals and co-products. So-called well-to-wheel (WTW) studies are an appropriate and accepted way to analyse the energy balance

and carbon footprint of biofuels. In order to compare fossil and alternative fuels, they have to include the direct emissions of gasoline or diesel during the use phase in the motor combustion (tank-to-wheel / TTW) as well as indirect emissions associated with the production and transportation of the respective fuel (well-to-tank / WTT).<sup>1</sup>

Although the full process within the system boundary of production and consumption of many biofuels is basically well-known, reports on biofuels using LCA-like methods usually show a serious lack in transparency with respect to methodological details and assumptions such as specific yields, conversion technologies, inputs and outputs as well as the treatment of co-products and the respective allocation method (Menichetti and Otto 2008). Consequently, due to serious measurement problems, methodological differences, the lack of transparency and other uncertainties related with LCA, the results of published studies regarding the environmental effects – e.g. the carbon footprint – of biofuels are far from conclusive and show tremendous differences, both quantitatively and qualitatively.

For instance, there is a remarkable difference between the calculation of carbon reduction performance of palm oil based biofuel by the EU and a range of scientific studies. In calculations by the EU, the default GHG emissions reduction by palm oil based biofuels fail the given threshold of 35 percent under certain assumptions whereas quite a few studies yield very different results. Among other issues, this has been documented and discussed in a previous paper by the authors (Pehnelt / Vietze 2009). Given the noteworthy results of our previous study, we recalculate the default values for palm oil as a source for biodiesel in order to further assess the carbon footprint of palm oil and to overcome the lack in transparency in existing publications on the very issue.<sup>2</sup>

## 2. Production Process

### 2.1 Cultivation of Oil Palm / Plantation

The oil palm (*Elaeis guineensis*) is a perennial crop with a height of approximately 10 meters but can grow up to 20 meters tall. Oil palms have a (productive) life-time of more than 30 years. Harvesting the palm oil fruits / fresh fruit bunch (FFB) usually starts in the second or third year after planting the tree (Singh 2006; Corley and Tinker 2003). The palms are productive from the age of 2-3 years up to the age of 25-30 years after planting while giving the highest yields in the first third to the middle of the life-cycle. Corley and Tinker (2003) estimate an average age of palms when replanting at 25 years after planting. Azman and Mamat (2002) calculate the optimal age of re-planting to be 25-26 years while Yusoff and Hansen (2007) estimate the age of palms when re-planting up to 30 years. In our estimation, we conservatively consider 25 years.

Oil palm cultivation implies several field work processes using fossil fuel such as planting of new palms, sowing of crop cover, fertiliser and pesticide application, harvesting and transportation to the oil mill nearby and finally after 25 years clearing and preparing the field for replanting (Schmidt 2007).

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<sup>1</sup> The results of such analyses can be expressed as the relation between the total GHG emissions and the energy content of different types of fuel, usually measured in carbon dioxide equivalents per megajoule (g CO<sub>2</sub>eq/MJ).

<sup>2</sup> The authors of the study sought to include data from the Joint Research Center that were used to develop the current values in the Directive. Requests for data were not returned.

The oil palm fruits are attached to bunches (FFB – fresh fruit bunches) of around 25 kg. Each FFB carrying 1500-2000 single fruits (for oil palms 10-15 years old) and contains around 20% oil, 25% nuts (5% kernels, 13% fibre and 7% shell) and 23% empty fruit bunches. The kernels yield around 55% oil and 8% protein (Corley and Tinker 2003; Møller et al. 2000).

The palms are harvested year-round, each time only one FFB per oil palm is harvested. Harvesting is done manually and the FFB are collected with a truck. Young palms are harvested with a chisel whereas old and tall palms are harvested with a long-handled sickle. As they are harvested only by manual labor, there is no fossil energy input to harvesting (Pleanjai et al. 2007). The fruit bunches are generally transported to the mill on the day of harvesting. When the palms are getting too unproductive, the palms are felled and usually replaced by new palms (Schmidt 2007).

## 2.2 Milling Process

Although the specific milling process differs according to the products one wants to obtain, basically, the following steps are done in the oil mill. First, the sterilization of the FFB is done batchwise in an autoclave with an internal temperature inside of about 120-130°C to ensure the FFB is completely cooked. The steam condensate is the wastewater generated at this step. Second the FFB are striped to separate the sterilized fruits from bunch stalks. This processing step generates the empty fruit bunches (EFB) which are put into the digester where they are mashed under steam-heated conditions. Often, the EFB is used as mulch in the oil palm plantation (Corley and Tinker 2003).<sup>3</sup> In a third step, the crude palm oil extraction, the homogenous oil mash from the digester, is pushed through a screw press, and later passes through a vibrating screen, a hydrocyclone and decanters to remove fine solids and water. Centrifugal and vacuum driers are used to further purify the oil before sending it to a storage tank and later sold as CPO. The fibre and nuts from the screw press are usually separated in a cyclone. The fibre that passes out of the bottom of the cyclone can be used as boiler fuel from which ash (fertilizer) is produced after combustion. The nuts are cracked in a centrifugal cracker. After the cracking process, the entire palm kernels and shells are separated (e.g. by clay suspension). The separated shells from the kernels are used as boiler fuel. The kernels are further processed in order to extract the palm kernel oil (PKO).

The main environmental impact related to methane emissions from production of palm oil in the palm oil mill relates to the technology for treating palm oil mill effluent (POME). There are three main sources of POME in the palm oil mill: clarification waste water (60% of total POME), steriliser condensate (36% of total POME) and hydro cyclone waste water from nut and fibre separation (4% of total POME) (Schmidt 2007, Department of Environment 1999). The most common treatment of POME is still an open anaerobic and aerobic ponds and later the use as land application and fertilizer (Lim et al. 1999). The alternative technology is the installing of digester tanks for biogas capturing and subsequent utilisation of biogas for electricity production. At the palm oil mill selected for his study, Schmidt (2007) describes how POME is digested anaerobically to yield biogas which is used in modified diesel engine with a 90 kW induction motor.

<sup>3</sup> EFB can also be used as substrate for mushroom cultivation and for the production of particle board (Pleanjai et al. 2007).

### 2.3 Refining Process

The refining process includes neutralisation, bleaching and deodorisation of the oil. The output from the refinery is then refined palm oil (RefPO). In these steps of the production processes, some losses of oil take place.

The purpose of neutralisation (including degumming) is to remove lecithin and free fatty acids. The lecithin is removed by applying phosphoric acid (0.25 kg/t RefPO, UPRD 2004) in the degumming process. In the following the content of free fatty acids are removed by applying sodium hydroxide (2.9 kg/t RefPO, UPRD 2004). When the sodium hydroxide reacts with the free fatty acids the outcome is soap-water. Next, the mix of oil and soap-water is centrifuged in order to separate out the soap which is sold. The soap is sent through the soap stock splitting process where the outcomes are free fatty acids (used as fodder) and soap (sold to soap manufacturing) (Hansen 2006).

The bleaching process is applied in order to remove undesired coloured particles. In the bleaching process the oil is brought in contact with Fuller's earth (bentonite), the most common used agent for filtering the oil, which absorbs the undesired particles (Schmidt 2007). In the bleaching process oil is lost due to oil content of approximately 30% oil in the used Fuller's earth (Singh 2006).

Finally, the oil is sent through the deodorisation process to remove undesired odoriferous or flavouring compounds. In the deodorisation process minor amounts of different ancillaries are applied, e.g. citric acid. Since these ancillaries constitute in-significant amounts (just a few gram per ton of RefPO), they are omitted in this study. About 0.1% of the oil is lost in the deodorisation process (Hansen 2006).

### 2.4 Transport

The refined palm oil is then transported to final consumption for (co-generated) electricity production in Europe or further processing to FAME / biodiesel. The transportation stage includes the transport from the refinery to the port in the country of origin and the shipment of the refined palm oil to the EU.<sup>4</sup>

### 2.5 Esterification Process

In order to convert refined palm oil into biodiesel (fatty acid methyl ester / FAME), which can be used by almost all conventional diesel engines in cars, usually a transesterification reaction comes into play. This process usually requires two to three stages with subsequent washing, drying and polishing of the reaction product. The refined, bleached and deodorised palm oil is thoroughly mixed with methanol and sodium hydroxide as a catalyst. The mixture is heated to the reaction temperature and fed to a reactor where the esterification reaction takes place. Glycerol formed in the reaction is separated from the methyl ester phase. Further conversion of the methyl ester takes place in a second and sometimes third reactor.

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<sup>4</sup> Note that not just refined palm oil is exported but also significant amounts of crude palm oil (CPO).



Once the reaction is complete, the major co-products, biodiesel and glycerin, are separated into two layers. The methanol is typically removed after the biodiesel and glycerin have been separated, to prevent the reaction from reversing itself. The methanol is cleaned and recycled back to the beginning of the process. Once separated from the glycerin, the biodiesel goes through a clean-up or purification process to remove excess alcohol, residual catalyst and soaps.

Although a few facilities for esterification / biodiesel production have been established in the countries of origin in South East Asia, the process of esterification usually takes place in facilities in the importing countries. The following table shows the 10 major producers of biodiesel sorted by output in 2009. Note that the first country that grows oil palms in a significant manner, Thailand, ranks 6<sup>th</sup>, far behind countries in Europe and America. The actual biodiesel production of Malaysia, as the second largest producer of crude palm oil in the world, significantly falls behind those on top of the list. Indonesia, the world's largest palm oil producer, does not even appear on this list.

**Table 1: Top 10 Producers of Biodiesel**

Country	Biodiesel Production (thousand barrels per day)				
	2005	2006	2007	2008	2009
Germany	39.0	70.4	78.3	61.7	51.2
France	8.4	11.6	18.7	34.4	41.1
United States	5.9	16.3	32.0	44.1	32.9
Brazil	0.0	1.2	7.0	20.1	27.7
Italy	7.7	11.6	9.2	13.1	13.1
Thailand	0.4	0.4	1.2	7.7	10.5
China	0.8	4.0	6.0	8.0	8.0
Malaysia	0.0	1.1	2.5	4.5	5.7
South Korea	0.2	0.9	1.7	3.2	5.0
Lithuania	0.1	0.2	0.5	1.3	1.9
<b>World</b>	<b>77.2</b>	<b>142.0</b>	<b>202.9</b>	<b>270.9</b>	<b>308.2</b>

Source: U.S. Energy Information Administration (2011)

Given the fact that the final stage of palm oil based biodiesel is still usually done in the target country, the actual system boundary of production in the country of origin (e.g. South East Asia) can be considered as the refinery or even the oil mill stage.

In order to do so, the very producer of FAME has to provide insights into the technology applied in the esterification process. As a matter of fact, adding artificial default factors to the esterification process is nonsense, even if the very FAME is produced in the country of origin. One should definitely refer to the current common technologies. Furthermore, new technologies available have dramatically reduced the energy intensity of the transformation process of vegetable oils into FAME, not to mention Next Generation Biomass-to-Liquid (NExBTL-biodiesel) and Hydrotreating. This has to be considered from case to case while assessing the GHG emission of the very biofuel produced.

### 3. Methodology

In order to calculate the GHG impact of palm oil, a life cycle analysis including all activities associated with the production, transformation, transport and use of the respective biofuel has to be conducted. The Methodology of the calculation scheme is laid down in part C Annex V of the Directive 2009/28/EC and in Annex IV.C of Directive 2009/30/EC (land use change). As in the EU Directive (EU 2009) Annex V (C), GHG emissions reductions are calculated as follows:

$$SAVING = (E_F - E_B) / E_F;$$

where  $E_B$  is the total emission from the respective biofuel and  $E_F$  is the total emissions from fossil biodiesel. Greenhouse gas emissions from the production and transport of fuels, biofuels and bioliquids shall be calculated as:

$$E_B = e_{ec} + e_l + e_p + e_{td} + e_u + e_{sca} + e_{ccs} + e_{ccr} + e_{ee}$$

where

$E_B$  = total emissions from the use of the fuel;

$e_{ec}$  = emissions from the extraction or cultivation of raw materials;

$e_l$  = annualised emissions from carbon stock changes caused by direct land-use change;

$e_p$  = emissions from processing;

$e_{td}$  = emissions from transport and distribution;

$e_u$  = emissions from the fuel in use;

$e_{sca}$  = emission saving from soil carbon accumulation via improved agricultural management;

$e_{ccs}$  = emission saving from carbon capture and geological storage;

$e_{ccr}$  = emission saving from carbon capture and replacement; and

$e_{ee}$  = emission saving from excess electricity from cogeneration.

The aim of this paper is to calculate realistic and transparent scenario based CO<sub>2</sub>-emission values for the GHG emission savings of palm oil fuel compared with fuel from crude oil. Using the same basic calculation scheme, we derive a more realistic overall default value for palm oil diesel by using current input and output data of biofuel production (e.g. in South-East Asia) documenting every single step in detail. We calculate different scenarios in which reliable data on the production conditions (and the regarding emission values during the production chain) of palm oil diesel are used.

As shown in the previous chapter, the production of palm oil is divided into five stages: agricultural stage, oil mill stage, re-refinery stage, transport stage and esterification stage. The transport stage only includes transport of oil from the refinery to final use which is assumed to be in Europe represented by Port Rotterdam. Other transport processes are included in the other life cycle stages.

Overhead (operation of buildings, administration, marketing etc.) and capital goods (building, machinery and means of transportation) are not considered in our LCA, as – according to the EU-Directive (EU 2009, Annex V, C Methodology) – Emissions from the manufacture of machinery and equipment shall not be taken into account.

The determination of the system boundaries of the oil mill stage and refinery stage is based on the methodology presented in Schmidt and Weidema (2008) and the determination of the system boundaries relating the agricultural stage is based on the methodology presented in Schmidt (2008).

We use a conservative baseline model to calculate GHG emissions for every step of the palm diesel production chain based on the background data provided by the latest available version of the JEC database.<sup>5</sup> Furthermore, for the very inputs and outputs of the production process we use also conservative values based on the average of the values found in reliable scientific studies.

We use the calculation tool provided by IFEU (2010) based on the Intelligent Energy Europe (IEE) project BioGrace (2010). This tool is engineered to produce greenhouse gas (GHG) calculations using the methodology as given in the Directives 2009/28/EC (Renewable Energy Directive) and 2009/30/EC (Fuel Quality Directive). In contrast to the EU-Directive (EU 2009) as well as all other studies we do not use unaudited assumptions but rely only on exact measured and proven primary data instead. All data are well documented in our study. Thus we provide a full transparency by indicating all input and output data, assumptions and background data.

There is some evidence that a considerable share of the oil palm expansion has and is taking place on land released from other crops (Henson 2004; Corley and Tinker 2003; Teoh 2000). In the past, oil palm in Malaysia has largely been planted on land released from rubber, coconut and cocoa (Henson 2004). This could be confirmed with data obtained from FAOSTAT (2006) for Malaysia where the planted area of rubber, cocoa and coconuts have been decreasing from around the year 1990 to the year 2005 while the planted area of oil palm has been increasing at the same rate during the same period of time.

However, looking at Malaysia and Indonesia in sum, there is a general increase in the cultivated area of rubber and coconut, and only a small decrease in the cultivated area of cocoa is identified from 1994 to 1999 (FAOSTAT 2006). Thus, it seems that there is no large-scale displacement of other crops by oil palm plantations (indirect land use change) but obviously a transformation of non-agricultural land into oil palm cultivation instead.

To assess the emissions related to direct land use change, the question then is what kind of land is transformed. Most NGO's claim that land transformation towards oil palms is related to clearing of primary forest, e.g. see Frese et al. (2006), Casson (2003) and Wakker (2004).

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<sup>5</sup> Background data are taken from the JEC (2011) E3-database (version 31-7-2008).

However, oil palm plantations are “almost always established on already disturbed land” (Schmidt 2007, based on studies of Glastra et al. 2002, ProForest 2003, Bek-Nielsen 2006).

Disturbed land may be either cleared forest (alang-alang grassland), secondary forest, or abandoned agricultural land. Schmidt (2007) states that it is not possible to estimate the composition of land types transformed into oil palm exactly. However he assumes that 50% take place by transformation of degraded/secondary forest and the other 50% of oil palm expansions take place by transformation of grassland. If oil palm is planted directly on transformed primary forest, the transformation from primary to degraded forest is related to logging in the first instance since changes in demand for timber is the main driving force of logging (Schmidt 2007). Analysing data from FAOSTAT (2006), FAO (2005), and Pagiola (2000), Schmidt (2007) concludes that the annual deforestation in Malaysia and Indonesia is significantly larger than the increase in agricultural area, also when looking at degradation of primary forest only.

This comparison suggests that it is unlikely that oil palm is the main driver of logging primary forest. Pehnelt and Vietze (2009) consider that land might have been initially deforested for other reasons and then finally be planted with oil palm. Using these formerly degraded and abandoned agricultural lands to grow native perennials like oil palms for biofuel production is economically and ecologically efficient as this could spare the destruction of native ecosystems. Moreover, this measure reduces GHG emissions as carbon being stored in the soil and the growing palm (Tilman et al. 2006; Fargione et al. 2008; Field et al. 2008). According to the German Advisory Council on Global Change, in such a situation a major climate change mitigation effect can be achieved at very low cost (WBGU 2008).

Because of these uncertainties regarding the reasons and effects of land use change we do not consider this problem explicitly in the current paper. As our aim is a realistic, reliable and scientifically founded approach, we focus our research on GHG emissions related to plantation, processing and transport of palm biodiesel, as only these steps are considered to calculate the EU default value. Furthermore, the issue of land use change (as well as biodiversity) is addressed by the other criteria given by RED and are considered separately from the very GHG emissions saving potential.<sup>6</sup>

### 3.1 Plantation Stage

As further explained in chapter 2.1, we conservatively consider an oil palm life-cycle of 25 years in our estimation.

Our data are based on data on cultivation practices in Malaysia, currently the second largest producer of palm oil. Since oil palm is a perennial, three different stages must be considered: (i) nursery, (ii) immature plantation and (iii) mature plantation. The interventions from oil palm cultivation are applied as a weighted average of the immature and mature plantation.

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<sup>6</sup> Nevertheless, expecting an increasing demand in palm oil, the question is where the new plantations could be established. According to Garrity et al. (1997) and Corley (2006) large areas of alang-alang grassland is available for expanding the agricultural area in Indonesia. Garrity et al. (1997) estimate the area of alang-alang grass land in Malaysia as 1,000 to 5,000 km<sup>2</sup>, i.e. 0.3-1.5% of the total area, while the area of grassland available for agricultural expansion in Indonesia is 75,000 to 130,300 km<sup>2</sup>, i.e. 4-7% of the total area. Unlike to the clearing of primary forests, this kind of land use change is beneficial regarding the CO<sub>2</sub> emissions balance of palm oil. Schmidt (2007) analyses CO<sub>2</sub> emissions relating from land use change from alang-alang grassland to oil palm in Malaysia and Indonesia. By using data on the respective carbon and nitrogen stock from Billore et al. (1995), IPCC (2003) and Henson (2004) he estimate an CO<sub>2</sub> emission from land use change (alang-alang grassland to oil palm) of -33 t CO<sub>2</sub>eq per ha. Related to the average life time of an oil palm cultivation of 25 years this equates to annually GHG emissions of -1.32 t CO<sub>2</sub>eq from land use change.

Schmidt (2007) regarded the seed production and nursery as insignificant for oil palm cultivation due to the life time of oil palms of 25 years. The immature stage is regarded as the first two years after planting. After that the palms are supposed to provide yields (FFB) for 23 years. The yields of FFB applied in our models are based on the average yields in Malaysia and Indonesia as obtained from FAOSTAT (2006). We rely on the calculated linear regressions of yields from 1990 to 2005 by Schmidt (2007) of averaging 18.87 t FFB per ha. In further scenarios we use more recent output figures (see Table 2).

**Table 2: FFB yields in Malaysia and Indonesia**

Region	Average yield 1990-2005 (linear regression 1990-2005 by Schmidt 2007)	Yield 2003	Yield 2003	Yield 2003
Malaysia	19.84 t/ha	20.48 t/ha	20.49 t/ha	20.90 t/ha
Indonesia	17.95 t/ha	17.30 t/ha	18.20 t/ha	17.85 t/ha
Malaysia and Indonesia	18.87 t/ha	18.95 t/ha	19.36 t/ha	19.38 t/ha

Source: Schmidt 2007, p 87

For several field work processes of oil palm cultivation (e.g. planting of new palms, sowing of crop cover, fertiliser and pesticide application, harvesting and transportation) fossil fuel is used. For that we use the diesel consumption in machinery in the plantation as a total value including all field work processes per ha per year. The applied energy use is 58.19 l per ha per year; the average of Singh 2006, Yusoff and Hansen (2007) and Unilever (1990).

The fertiliser uses applied in this study are shown in Table 3. We adopt the average of five different sources on the fertiliser use in mature oil palm plantations (United Plantations Berhad 2006, p 110, 123, 129; Yusoff and Hansen 2007, Subranamiam 2006a; IFA et al. 2002, pp 13; FAO 2004) and one data source for immature oil palms (Henson 2004, p 36) in Malaysia. According to the oil palm life cycle, the total amounts of applied nutrients in fertiliser in oil palm plantations are calculated as the average of 2 years immature and 23 mature palms.

Thus, the applied uses are 105 kg N/ha, 31 kg P/ha (70 kg P<sub>2</sub>O<sub>5</sub>), 170 kg K/ha (204 kg K<sub>2</sub>O/ha) and 21 kg Mg/ha (35 kg MgO/ha). It is important to note that the nutrient demand for oil palm is the total demand that may be met by inputs of artificial fertilisers, biomass residuals (pruned fronds, EFB and POME), decomposition from the atmosphere and possible decrease in the soil nitrogen pool. Therefore, the nutrient demand cannot be expected as a stand alone guideline for application of artificial fertiliser (Schmidt 2007).

For the use of pesticides we obtain data by Singh 2006. The applied active ingredient (a.i.) of pesticides is 2.7 kg per ha per year (2.4 kg a.i. glyphosate/ha, 0.31 kg a.i. cypermethrin/ha, 0.013 kg a.i. fungicides/ha and 0.00021 kg a.i. warfarin/ha); the average of 2 years immature and 23 years mature oil palm. Often, the use of pesticides is reduced by an integrated pest management programme. That includes the planting of beneficial flowering plants which attract parasites and predators of the common pests of the oil palm (Arulandoo 2006; Fee and Sharma 1999). Rats, another serious pest, which damage the seedlings in the nursery, immature palms and eat the fruits are controlled by barn owls that are attracted by setting up nesting boxes (Fee and Sharma 1999).

**Table 3: Fertiliser Use Oil Palm Plantation**

Fertiliser	N (kg N/ha)	P (kg P2O5/ha)	K (kg K2O/ha)	Ca (kg CaO/ha)	Source
<b>Applied fertiliser in oil palm plantations</b>					
United Plantations 2005	136	77	297	0	United Plantations Berhad (2006)
Malaysia, average	96	28	172	0	Yusoff and Hansen (2007)
Malaysia, costal soils	124	128	256	0	Subranamiam (2006a)
Malaysia, average 2001	100	45	205	0	IFA et al. (2002,)
Malaysia, average 2002	76	86	119	0	FAO (2004)
Malaysia, immature	90	35	140	0	Henson (2004)
Average value (mature)	106	73	210	0	Average of 1, 2, 3, 4 and 5
Average value (immature)	90	35	140	0	The value given in 6
<b>Applied value (2 years immature. 23 years mature)</b>	<b>105</b>	<b>70</b>	<b>204</b>	<b>0</b>	<b>Average value</b>
<b>Theoretical figures</b>					
Recommended application (by MPOB)	128	144	200	-	FAO (2004)
Nutrient demand, 10 year old palms	114	32	180	-	Corley and Tinker (2003)
Nutrient demand, 15 year old palms	182	56	315	-	Corley and Tinker (2003)

Source: Schmidt 2007, p 91

### 3.2 Oil Mill Stage

The values for the production process of the oil mill stage are mainly based on Singh (2006), Subranamiam (2006a) and general literature on oil palm processing; Singh et al. (1999); Department of Environment (1999) and Schmidt (2007).

In our estimation scenarios the entire palm kernels are treated with the specific heating value as by-product. Alternatively, we consider in another baseline scenario that the output of entire palm kernels in the milling stage is further processed in the oil mill to palm kernel oil (PKO) and palm kernel meal (PKM). We account for the electricity needed additionally. Although the values for the GHG savings are smaller (as we count only the heating value of by-products) two high value co-products would be produced. Cold-pressed PKO is used as a high quality edible oil and palm kernel meal as food for livestock.

It appears from the description of the production process that the palm oil mill has several product outputs. The production of crude palm oil (CPO) of 199.8 kg per t FFB and kernel of 53.2 kg per t FFB is determined as the Malaysian average in 2003 to 2005 given in MPOB (2005) and MPOB (2006). We apply values according Malaysian national figures as the average of 1996 (Singh 1999) and 2002 (Ma et al. 2004) figures on the product flows of fibre

(130.0 kg/t FFB), shell (70.0 kg/t FFB), EFB (225.0 kg/t FFB) and POME (672.5 kg/t FFB) per tonne of processed FFB.

The main environmental impact related to the production of palm oil in the palm oil mill regards to the technology for treating palm oil mill effluent (POME). There are three main sources of POME in the palm oil mill: clarification waste water (60% of total POME), steriliser condensate (36% of total POME), and hydro cyclone waste water from nut and fibre separation (4% of total POME) (Schmidt 2007; Department of Environment 1999). The most common technology for treating POME is open anaerobic and aerobic ponds and later the use as land application and fertilizer (Lim et al. 1999). Therefore this treatment is applied in our baseline scenario. However, this causes high emission levels of the green house gas methane. The alternative technology is the installing of digester tanks for biogas capturing and subsequent utilisation of biogas for electricity production. As value for the methane emissions from POME we apply 1093.59 g CO<sub>2</sub>eq per kg CPO. We calculate this value according to average POME output of 672.5 g POME per kg FFB (Sing 1999; Ma et al. 2004) and CH<sub>4</sub> emissions of 13.0 g per kg POME (Ma et al. 2004; Yacob et al. 2006).<sup>7</sup> The converted value is calculated from production yield of 0.1998 t CPO per t FFB and the methane emissions of POME of 8.74 g per kg FFB and the methane GWP of 25 CO<sub>2</sub>eq.

The energy supply to the oil mill includes electricity and steam. Most, if not all, palm oil mills are self sufficient in electricity and heat (Henson 2004, p 30). Normally, fibre and shells are burned for energy purposes (Henson 2004; Department of Environment 1999; Weng 1999; Subranamiam et al. 2005). Schmidt (2007) analyzes the required input data of energy (steam and electricity) and heating values of fibre and shell of Subranamiam et al. (2005), Husain et al. (2003), Weng (1999), Chavalparit et al. (2006), Singh and Thorairaj (2006). He concludes that all of the fibre and shell is used as boiler fuel. Thus, 130.0 kg fibre and 70.0 kg shell are burned per tonne of FFB input. Fibre and shell have calorific values 19.1 MJ per kg and 20.1 MJ per kg (dry matter basis) respectively (Subranamiam et al. 2004). With average moisture content of fibre (40%) and shell (10%) (values given in Singh 1999; Yusoff 2006; Ma et al. 2004; Yusof and Weng 2004) the calorific value of the fuel composition of 65% fibre and 35% shell can be determined as 13.8 MJ per kg. Hence, the theoretical energy input is 2,763 MJ per t FFB.

Husain et al. (2003) surveyed seven palm oil mills where utilisation factors averaging at 65.6%. The average heat to power ratio is 17.9%. Thus, the total heat and power production per t FFB is 1,811 MJ distributed on 1,708 MJ steam and 104 MJ electricity. The figures on steam and electricity production per t FFB could be confirmed by Singh and Thorairaj (2006). According to Singh and Thorairaj (2006) and Subranamiam et al. (2005) the steam requirement for processing of 1 tonne FFB is 1,691 MJ. or 469.7 KWh. It is usual that excess steam is released to the atmosphere (Subranamiam 2006a; Kandiah et al. 1992). Therefore, we assume that the difference between the required steam (469.7 KWh) and the produced steam (474.4 KWh) is released to the atmosphere.

<sup>7</sup> The methane content of biogas is 65% (Ma et al. 2004). Thus, the methane emission could be calculated as 18.2 m<sup>3</sup> per t POME. With a density of methane at 0.717 g per litre (Andersen et al. 1981, p 119), the CH<sub>4</sub> emission is 13.0 kg per t POME. Yacob et al. (2006) have measured the methane emission from a pond system over a period of 12 months. The average methane emission is 13.1 kg CH<sub>4</sub>/t POME. This is in good accordance with the figures provided in Ma et al. (2004).

The electricity recovered from the turbine, i.e. 104 MJ/t FFB or 28.9 kWh per t FFB, exceeds the requirement for processing the FFB. The required electricity for processing 1 t FFB varies between 14.5 kWh (Chavalparit et al. 2006) through 17.7 kWh (Yusoff and Hansen 2007) to 18-22 kWh (Singh and Thorairaj 2006) and 20 kWh (Ma et al. 2004).

We assume an average requirement of 20 kWh per t FFB. Thus, there is approximately 30% electricity in excess, i.e. 8.9 kWh per t FFB. If palm oil mills are not connected to the national grid the excess electricity displaces electricity from the grid indirectly, as it is used locally on the estate in administration and residence buildings for the workers and their families and sometimes in a refinery if the estate has its own refinery plant. Since these buildings are connected to the national grid or to local generators, the excess electricity displaces electricity delivered from the grid directly. In addition to the input of fibre and shell the power central uses fossil fuel for start-ups of the boiler in the power central. According to Subramaniam et al. (2005) oil mills use 0.37 litre of diesel per t FFB.

Palm kernel oil and palm kernel cake are extracted from the kernels in a mechanical pressing process to produce high valued edible palm oil (Singh 2006; MPOB 2006). According to Subramaniam (2006a) mechanical pressing in Malaysia is done using a double pressing method without pre-heating.

The inventory is mainly provided by Subramaniam (2006a) and Subramaniam (2006b). The palm kernel oil mill processes the kernels from the palm oil mill into palm kernel oil (PKO) and palm kernel meal (PKM). The product flow of palm PKO, PKC and processed entire kernels is based on average figures from 2002/03 and 2003/04 given in Oil World (2005). To produce 1 t PKO and 1.161 t PKM, 2.228 t entire palm kernels are processed.

In this analysis, we apply an energy use of 267.2 kWh per t PKO in Malaysian palm kernel oil mills given in Subramaniam (2006b). This is allocated with the excess electricity of the CPO milling stage in our calculations. All input values of PKO milling are converted to the input of 10,000 t FFB in the CPO milling stage according to the respective output of entire palm kernels in the different scenarios.

Transport of FFB to the oil mill is included in our values of diesel use in the plantation stage. All transport of FFB takes place in the plantation since oil mills are situated in or very close to the plantation (Schmidt 2007).

### 3.3 Refinery Stage

In the refining process (e.g. neutralisation, bleaching and deodorisation) of palm oil nearly no additional chemicals are used. As (the small amounts of) phosphoric acid and sodium hydroxide are only used in the production of the by-products animal food and soap, according to IFEU 2010 we neglect these chemicals as input factors. In the steps of the production processes to refined palm oil (RefPO), some losses of oil take place. The loss in the neutralisation process mainly includes the separated free fatty acids. Corresponding to Kang (2006) CPO has free fatty acid content of between 3 to 5%. Thus, Schmidt (2007) assumes that CPO sent to refining has FFA content at 4.2% and the loss in the neutralisation process is calculated at 4.2% similarly. Since the use of bleaching earth is 4.53 kg per t RefPO (UPRD 2004), the loss of oil in the bleaching process can be calculated at about 0.2%.



The used energy for all production steps of the refinery stage is calculated by Schmidt (2007). He assumes a use of 35 KWh per t RefPO electricity from the grid and heat input of 328 MJ per t RefPO which is provided by burning 9 litres of diesel per t RefPO.

### 3.4 Transportation Stage

The refined palm oil produced in South East Asia is supposed to be transported in a diesel operated truck for about 200 km on average to a port (Schmidt 2007). From there it is transported in an oceanic tanker operated with HFO. The average distance between major ports in South East Asia and Europe has been conservatively calculated to be 14,975 km (PortWorld Distances 2011).<sup>8</sup>

In alternative scenarios we calculate with the EU default value of 135 g CO<sub>2</sub>eq per kg RefPO provided JEC (2011) E3-database (version 31-7-2008).

### 3.5 Esterification

Based on the standard methodology proposed by the EU (2009) (Directives 2009/28/EC and 2009/30/EC), we have calculated the GHG emissions that can be expected in the transesterification process in which methanol is combined with the refined palm oil in order to derive palm oil methylester. During this process, glycerol evolves as a by-product. This by-product can for instance be used to produce soap or other materials. Although the economic value of glycerol might be higher than its calorific value, we only consider the energy content of this by-product in calculating the GHG emissions of the whole process.<sup>9</sup>

In the calculations documented in the following table we, again, use conservative values on the efficiency of the esterification process based on common technologies using values for energy consumption and chemical inputs on the upper end of the range that can be found in recent publications.

Taking the energy content of the by-product glycerol into account, we end up with a total net GHG emission of about 10.29 g CO<sub>2</sub> eq / MJ FAME.

Alternatively, we use a second scenario of the esterification process in some of our calculations. The GHG emissions of more sophisticated current technologies are supposed to be far below the overall emissions of older procedures.<sup>10</sup> This is the case for both this esterification process and the production of methanol which accounts for most of the overall GHG emissions associated with the whole process. New technologies include bio-methanol, synth-ethanol as well as lower temperatures and lower energy input in the very esterification process.<sup>11</sup> A reliable and reasonable figure for GHG emissions of current technologies in vegetable oil esterification can be found in Weindorf (2008). Although the GHG emissions credit of the by-product glycerol – which reduces the total GHG emissions value – supposed

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<sup>8</sup> The distance represents the distance from Port Kelang in Malaysia to the port in Rotterdam (The Netherlands).

<sup>9</sup> The by-product glycerol provides a GHG emissions credit.

<sup>10</sup> For some technical details of the esterification and purification process see Chongkhong et al. (2007) and Suppalakpanya et al. (2010).

<sup>11</sup> Note that we do take into account even more sophisticated technologies such as ethyl transesterification, co-processing or hydrogenation which offer much lower GHG emissions than current methyl esterification practices.

in Weindorf (2008) is quite small (1.2 g CO<sub>2</sub> eq / MJ) and well below the calculations shown in the table below, we use the value of 7.1 g CO<sub>2</sub> / MJ FAME in our alternative scenarios.

**Table 4: Esterification Process – Background Data GHG emissions calculations**

Yield	value	unit		
FAME	0.9965	MJ FAME / MJ RefPO		
By-product refined glycerol	105.00	kg / ton FAME		
			<b>GHG emissions</b>	
<b>Energy consumption</b>			<b>value</b>	<b>unit</b>
Electricity	0.0041	MJ / MJ FAME	0.5213	g CO <sub>2</sub> eq / MJ FAME
Steam (from NG boiler)	0.0760	MJ / MJ FAME		
NG Boiler				
CH <sub>4</sub> and N <sub>2</sub> O emissions from NG boiler			0.0304	g CO <sub>2</sub> eq / MJ FAME
Natural gas input / MJ steam	1.1111	MJ / MJ Steam		
Natural gas	0.0844	MJ / MJ FAME	5.7408	g CO <sub>2</sub> eq / MJ FAME
Electricity input / MJ steam	0.0200	MJ / MJ Steam		
Electricity	0.0014	MJ / MJ FAME	0.1949	g CO <sub>2</sub> eq / MJ FAME
<b>Chemicals</b>				
Phosphoric acid (H <sub>3</sub> PO <sub>4</sub> )	0.05000	g / MJ FAME	0.1515	g CO <sub>2</sub> eq / MJ FAME
Hydrochloric acid (HCl)	0.55000	g / MJ FAME	0.4142	g CO <sub>2</sub> eq / MJ FAME
Sodium carbonate (Na <sub>2</sub> CO <sub>3</sub> )	0.06800	g / MJ FAME	0.0818	g CO <sub>2</sub> eq / MJ FAME
Sodium Hydroxide (NaOH)	0.18500	g / MJ FAME	0.0872	g CO <sub>2</sub> eq / MJ FAME
Methanol	0.05900	MJ / MJ FAME	5.9087	g CO <sub>2</sub> eq / MJ FAME

GHG emissions	13.1309	g CO <sub>2</sub> eq / MJ FAME
By-Product Glycerol	2.8452	g CO <sub>2</sub> eq / MJ FAME
<b>Total net GHG emissions</b>	<b>10.2857</b>	<b>g CO<sub>2</sub> eq / MJ FAME</b>

### 3.6 Reference Value

The reference value for the GHG emission savings, the average CO<sub>2</sub> emission resulting from the combust of fossil diesel, is problematic, since the CO<sub>2</sub> emissions from the extraction of these fuels have to be taken into account and these emissions vary depending on the very process. The EU (2009) sets the reference value for GHG emissions from fossil fuel at 83.8 gCO<sub>2</sub>eq/MJ.

Table 5 summarizes the emissions generated in the production phase of European diesel, as calculated by recent studies.

**Table 5: GHG emission from production, transport and distribution of fossil diesel (without direct emissions from combustion)**

Source	Silva et al. 2006	CONCAWE et al. 2006	GM et al. 2002
gCO <sub>2</sub> eq/MJ diesel	14.2	14.2	10.2

Given these figures, the total emissions in the life cycle of fossil diesel vary between 83.3 and 87.3 gCO<sub>2</sub>eq/MJ (73.1 kg gCO<sub>2</sub>eq/MJ for direct combustion). The EU reference value for GHG emissions is close to the lower bound of this range and therefore rather underestimating the carbon savings of biofuels (Pehnelt and Vietze 2009). That is why we are using two different reference values in our models.

It should be noticed that the values given above do not take into account the exhaustibility of crude oil reserves. Future extraction of fossil oil is likely to cause substantially higher GHG emissions than the EU reference value. For example, the extraction of oil from bituminous sands, widely spread especially in Canada, requires large quantities of steam and the fuel produced using these resources is expected to cause about 50% more GHG emissions compared with the extraction and use of conventional crude oil. Similarly, with almost a third of the coal's chemical energy loss in terms of waste heat in the conversion process, the coal-to-liquid process technology, which is seen as an alternative to conventional oil resources, is also less efficient (Pehnelt and Vietze 2009). Furthermore, the future extraction and use of the remaining conventional oil reserves will produce higher GHG emissions than today, owing to the smaller size and geographic inaccessibility of the remaining productive fields (Cockerill and Martin 2008).

### 3.7 Allocation of By-Products

Like many other production processes, biofuel production is a multi-input/multi-output product system. Therefore, to correctly evaluate the impacts of biofuels, co-products need to be taken into account as well. Allocation of by-products is the method by which input energy and material flows as well as output emissions are distributed among the product and co-products. There are quite a few methodologies of integrating the allocation of co-products into LCA, among others mass allocation, economic allocation, energy or exergy allocation, substitution method. The very method applied may have considerable impacts on the final results, and is also an area of extensive debates and discrepancies among different LCA studies (Menichette and Otto 2009).<sup>12</sup>

In order to assess the effects of by-products one could choose a mass-based allocation scheme, methods that take the energy content into account or an economic allocation. The latter, economic allocation, takes the actual economic value of the co-products into account and therefore provides an (potential) income perspective. Such an assessment seems to be the preferable one for LCA since it reflects the actual market conditions more properly than other methods. However, because prices may fluctuate quite rapidly, economic allocation methods significantly increase the volatility of results and therefore their uncertainty. Ideally, this approach would require analysts to re-conduct an LCA study several times and adjust the results accordingly. However, this is very difficult for regulatory implementation purposes (Menichette and Otto 2009). This is likely the reason that most LCA studies on biofuels focus instead on other allocation methods. The most common allocation method is the energy allocation which takes the energy content of the by-products into account. This is indeed a pragmatic approach since the calorific value of certain by-products can be measured relatively easily, with the results usually within a very narrow range. However, a combination of energy content allocation and economic allocation still seems to be more appropriate to assess the overall impact of biofuels over their lifetime.<sup>13</sup>

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<sup>12</sup> See for instance Weidema (2001).

<sup>13</sup> Note that mass allocation turns out to be much more generous to biofuels than other methods (Menichette and Otto 2009). Furthermore, using economic allocation methods, the results are more in favour of palm oil biodiesel than for other oil seeds such as rapeseed.

Because we want to be as close as much to the current methods of calculating GHG emissions saving potentials used for regulatory purposes, e.g. the methods applied by the EU (2009), we also use – according to IFEU (2010) and BioGrace (2010) – an allocation scheme based on the energy content of the by-products. This allocation method is indeed not very generous to palm oil based biodiesel, especially if high value by-products such as palm kernel oil are part of the production chain.

## 4. Results

By using the above mentioned values, we ran estimations on the GHG emission saving potential of palm biodiesel in different scenarios. In all scenarios we derive the GHG emissions of every step of the palm biodiesel production chain. Moreover, we present 3 values for the overall GHG emission saving potential regarding the respective fossil fuel comparator.

The first value shows the GHG emission savings of palm oil used for electricity production regarding the ‘Guidance on Sustainable Biomass Production’ (Biokraft-NachV) published by the German Federal Agency for Food and Agriculture (BLE) and is the technical aspect of chapter IX ‘Concrete calculation of greenhouse gas reductions’ (BLE 2009). The second value displays the saving potential compared to the value of fossil oil as stated by the EU-Directive (EU 2009). Additionally we estimate the GHG saving compared to current LCA of fossil fuel emissions as applied by Silva et al. (2006) and CONCAWE and EUCAR (2006).

Figure 1: GHG Emissions of Palm Oil Production per Stage

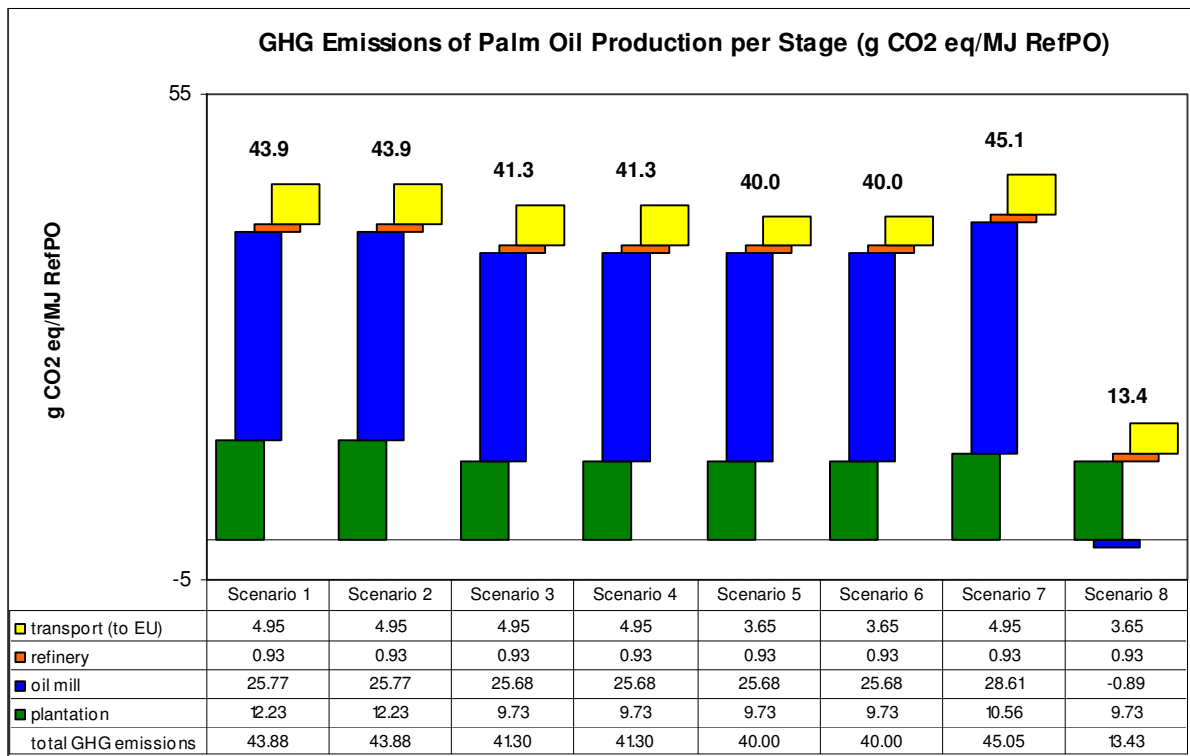


Figure 1 shows the GHG emissions of every single step of the production of refined palm oil (g CO<sub>2</sub> eq/MJ RefPO), namely plantation, oil mill, refinery and transport from South East Asia to Europe.<sup>14</sup>

The GHG emissions in connection with the cultivation process (plantation) account for about 9.7 to 12.2 g CO<sub>2</sub> eq per MJ refined palm oil, dependent on the very conditions such as fertilizer use etc.<sup>15</sup> The implementation of specification of land use or land use change might significantly affect these calculations, ranging from huge GHG credits in the case of formerly degraded or marginal land to moderate GHG credits or GHG emissions close to zero in the case of formerly agricultural area in use to moderate additional GHG emissions in the case of secondary rainforest and an initial carbon debt in the case of primary rainforest on peat land.

However, as explained in the previous chapters, we do not cover land use change explicitly in our calculations since this issue is subject to separate criteria in the Renewable Energy Directive (EU 2009).

GHG emissions associated with the refinery process are marginal. The GHG emissions of the transport of the refined palm oil to the importing country (EU) are also comparably small even when very conservative figures are applied higher than the JEC standard value.

If the methane emissions in the milling process are not captured (scenarios 1-7) the oil mill process accounts for the highest GHG emissions because of the highly GHG relevant emissions of methane in POME. The results clearly indicate that methane capture is the most desirable technology since GHG emissions could be dramatically reduced if a full methane capture in the milling process is applied. However, in most small scale oil mills this technology is not available yet and investments in this technology might be too expensive for small operators. However, efforts to introduce this technology sector wide are already under way (see chapter 2.1).

Overall, the GHG emissions of the production of refined palm oil are supposed to range from about 40 g CO<sub>2</sub> eq per megajoule (scenario 5 and 6) to about 45 g CO<sub>2</sub> eq per megajoule (scenario 7).

For all of our scenarios, we calculate the GHG emission saving potentials of refined palm oil as an input in power plants (electricity production) as well as the GHG emissions saving potentials of palm oil based biodiesel (FAME) produced by using common but not highly sophisticated esterification technologies. All relevant data and results are documented in detail in the annex of the paper.

In scenario 1 (see Table ) we use the average of the range of values that can be found in studies on palm oil (see again the paragraphs on the methodology in this paper). In scenario 1, the energy content of entire palm kernels is considered as a co-product, regardless of the further processing of these palm kernel which usually provides high value products.<sup>16</sup> For esterification, the value on GHG emission (Weindorf 2008) is applied in scenario 1.

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<sup>14</sup> Note that the transportation of FFB and other pre-products in the country of origin is considered in the plantation step in most scenarios. See the detailed tables in the annex.

<sup>15</sup> We calculate the GHG emissions of every single step per MJ refined palm oil. The efficiency of the milling and refining process indeed has an impact on the very output and therefore the figures calculated for pre-processing steps. In order to reduce the range of our results, we are using a rather narrow and conservative bandwidth of the efficiency of the full production process.

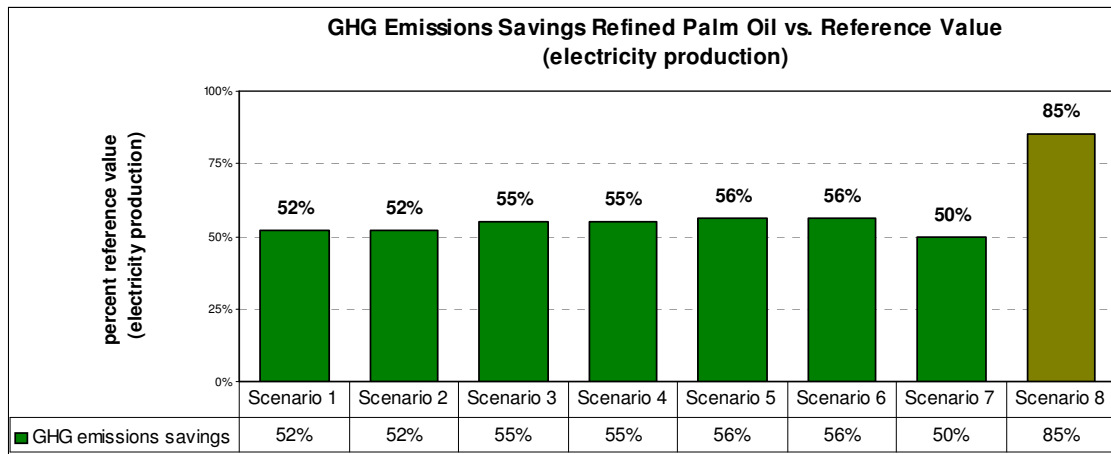
<sup>16</sup> It shall be mentioned again that an economic or mass allocation of by-products would produce results more beneficial to palm oil biodiesel than the energy content allocation method used here.

**Table 6: Scenario 1 – Entire PK, Esterification latest values**

Plantation	value	unit	source
<b>output</b>			
yield FFB per ha	18870	kg FFB per ha per year	FAOSTAT 2006
<b>input</b>			
N-fertiliser	105	kg N per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
P2O5-fertiliser	70	kg P2O5 per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
K2O-fertiliser	204	kg K2O per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
CaO-fertiliser	0	kg CaO per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
Pesticides	2.73	kg active ingredient per ha per year	Sing 2006
Diesel (for all activities and transport)	58.2	l per ha per year	Sing 2006; Yusoff and Hansen 2005; Unilever 1990
<b>GHG emissions of and after plantation</b>	<b>100.22</b>	<b>g CO2eq per kg FFB</b>	Note: Entire Palm Kernels not used for CPO but higher valued products. Energy content of EPK considered, but not the higher economic value of PKO produced via coldpressing.
<b>GHG emissions of and after plantation</b>	<b>452.35</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of and after plantation</b>	<b>12.23</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Oil Mill</b>			
<b>main output</b>			
produced CPO	199.8	t CPO per 1000 t FFB per year	Malaysian average 2003-2005 given in MPOB (2005) and MPOB (2006)
Palm Kernel Oil (by-product)	0	t PKO per 1000 t FFB per year	
Palm Kernel Meal (by-product)	0	t PKM per 1000 t FFB per year	
Entire Palm Kernels (by-product)	53.2	t EPK per 1000 t FFB per year	Malaysian average 2003-2005 given in MPOB (2005) and MPOB (2006)
<b>input / POME</b>			
n-Hexane	0	t per 1000 t FFB per year	Schmidt 2007
CH4 emissions from POME	1093.6	g CO2eq per kg CPO	calculations based on Yacob et al. 2006; Ma et al. 2004; Sing 1999; Andersen et al. 1981
<b>Energy consumption</b>			
Fuel oil	370	l per 1000 t FFB per year	Subranamiam et al. 2005
Natural gas	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
Electricity (external)	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
surplus electricity (output)	8900.0	kWh per 1000 t FFB per year	Schmidt 2007; Husain et al 2003; Singh and Thorairaj 2006; Chavalparit et al. 2006
surplus steam (output)	0	kWh per 1000 t FFB per year	Subranamiam 2006a
Allocation factor after by-products	0.863		
<b>Transport</b>			
average distance plantation/oil mill	-		Note: Diesel use for transport already covered in the cultivation stage.
<b>GHG emissions after Oil Mill</b>	<b>1345.32</b>	<b>g CO2eq per kg CPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>953.51</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>25.77</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Refinery</b>			
<b>output</b>			
produced RefPO	957	t RefPO per 1000 t CPO per year	Schmidt 2007; Sing 2006; Kang 2006; UPRD 2004
<b>input</b>			
Fuller's earth	4.3	t per 1000 t CPO per year	UPRD 2004
<b>Energy consumption</b>			
Natural gas	0	kWh per 1000 t CPO per year	
Fuel oil	8612	l per 1000 t CPO per year	Schmidt 2007
Electricity (external)	33493	kWh per 1000 t CPO per year	Schmidt 2007
Electricity mix	Malaysia (high value)		JEC E3-database, version 31-7-2008
<b>GHG emission after Refinery</b>	<b>1440.44</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>34.58</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>0.93</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Transport (to Europe)</b>			
<b>Transport (overland)</b>			
average distance oil mill/refinery/port	200	km	Schmidt 2007
vehicle used transporting RefPO	Truck for liquids (Diesel)		Schmidt 2007
used fuel for vehicle	Diesel		Schmidt 2007
<b>Transport (ship)</b>			
average distance Asia-Europe	14975	km	PortWorld Distances 2011
vehicle used transporting RefPO	Ship / tanker 50kt (Fuel oil)		Schmidt 2007
used fuel for vehicle	HFO		Schmidt 2007
<b>GHG emissions after Transport</b>	<b>1623.59</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>183.15</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>4.95</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Total GHG emissions RefPO</b>		<b>1623.59</b>	<b>g CO2eq per kg RefPO</b>
		<b>43.88</b>	<b>g CO2eq per MJ RefPO</b>
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>		<b>52.0%</b>	
<b>Esterification</b>			
<b>CO2 emissions after Esterification</b>			
<b>CO2 emissions of Esterification</b>	<b>1896.49</b>	<b>g CO2eq per kg FAME</b>	
<b>CO2 emissions of Esterification</b>	<b>264.12</b>	<b>g CO2eq per kg FAME</b>	Weindorf 2008
<b>CO2 emissions of Esterification</b>	<b>7.10</b>	<b>g CO2eq per MJ FAME</b>	Weindorf 2008
<b>Total CO2 emissions FAME</b>	<b>1896.49</b>	<b>g CO2eq per kg FAME</b>	
<b>Total CO2 emissions FAME</b>	<b>51.53</b>	<b>g CO2eq per MJ FAME</b>	
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>		<b>38.5%</b>	83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>		<b>41.0%</b>	87.3 g CO2eq/MJ (Silva et al. 2006; CONCAWE et al. 2006)

The results of scenario 1 indicate GHG emissions savings of palm oil biodiesel clearly beyond the EU's 35% threshold. Namely, the GHG emission saving potential of refined palm oil used for electricity production in power plants is 52% compared to fossil electricity production (see Figure 2).

**Figure 2: GHG Emissions Savings of Refined Palm Oil used in Oil fired Power Plants**



The GHG emissions saving potential of biodiesel used in vehicle engines compared to fossil fuel ranges between 38.5% and 41.0%, dependent on the very fossil comparator used (see the two charts of Figure 3).

In scenario 2 we apply a value for GHG emissions in the esterification process conducted by calculations based on conservative values. The same data for plantation, oil mill, refinery and transport as in Scenario 1 is used. Because of the higher GHG emissions of the esterification process in this scenario, the GHG saving values are slightly inferior to scenario 1.

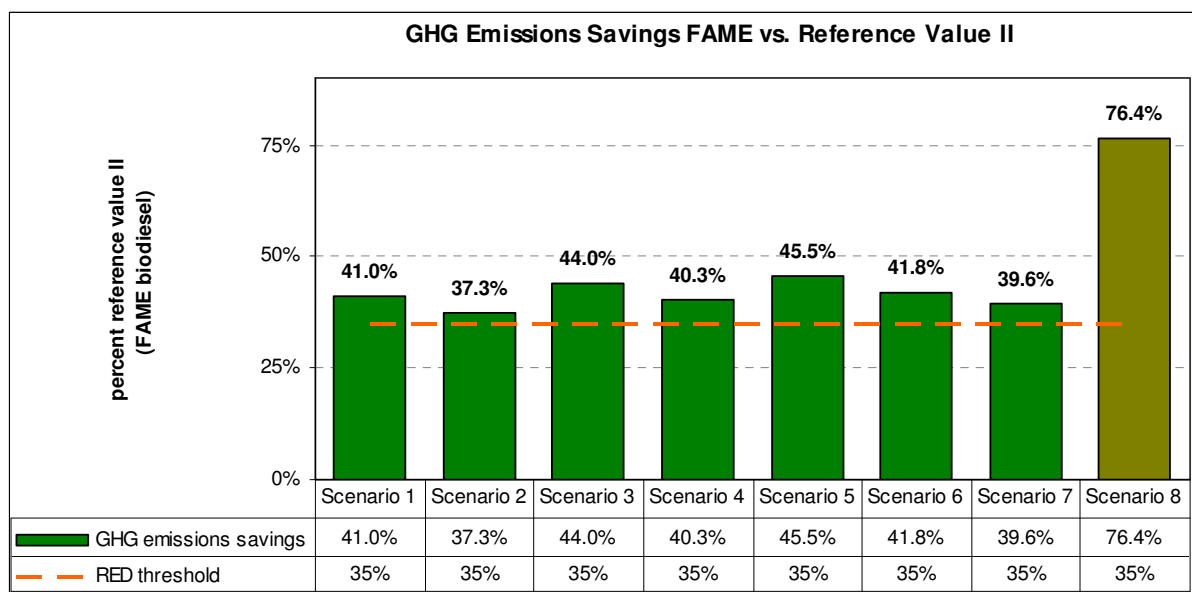
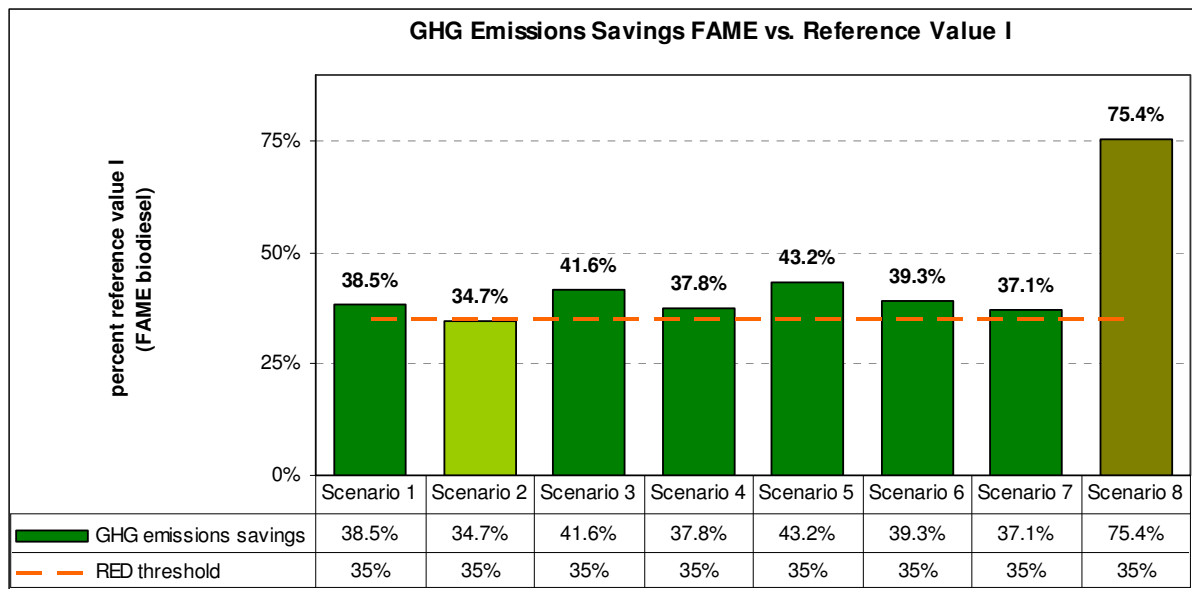
Only in the worst case scenario with the low fossil fuel comparator I the GHG emission saving fails to reach the 35% threshold by just a few tenths of a percentage point (see Figure 3).

An estimation of the most current data on the production process of palm biodiesel is used in scenario 3. In general, an increase in the output and a decrease the input figures because of improvements in the entire production chain have been observed in recent years. Current comments and data indicate that the output per hectare might be even higher with new varieties of oil palm and current cultivation technologies. However, since the information could not be verified through the published sources, we do not use these figures in our scenarios. In order to get closer to current production patterns, we use the most current values on plantation (fertilizer and pesticide input, output of FFB), the oil mill stage (output, achievements in POME treatment), and esterification (energy input) available in reliable sources in scenario 3. For the refinery and transport stage we could not verify values other than those used in our baseline scenario. The emission saving values reflect the observed improvements along the production chain: With 55.0% saving compared to conventional energy production and 41.6% (comparator I) and 44.0% (comparator II) saving compared to fossil diesel; the EU target is easily reached.

Even if we rely on the inferior values for esterification (CONCAWE et al. 2006, Appendix 1) but using the same figures for plantation, milling, refinery, and transport as in scenario 3, the results exceed the 35% threshold (all comparators (see scenario 4, with emission savings of 55.0 % (electricity) 37.8% (fuel I) and 40.3% (fuel II)).

In scenario 5 and 6, respectively, we run the same estimation as in scenarios 3 (esterification according Weindorf 2008) and 4 (esterification according CONCAWE et al. 2006 Appendix 1), but using the JEC (2011) default values on transport stage of 135 g CO<sub>2</sub>eq per kg RefPO (see JEC E3-database (version 31-7-2008)). As this default value is lower than our conservative transport figures, higher emission saving values (56.0% (electricity), 43.2% (fuel I), 45.5% (fuel II) for scenario 5 and 56.0% (electricity), 39.3% (fuel I), 41.8% (fuel II) for scenario 6) – all above the EU emission target of 35% – could be estimated.

Figure 3: GHG Emissions Savings of Palm Oil based Biofuel





Even if we analyse the production chain of palm biodiesel under consideration of a further processing (and the supplemental energy input) of the entire palm kernels to palm kernel oil and palm kernel meal, we could derive emission saving figures (50.0% (electricity), 37.1% (fuel I), 39.6% (fuel II)) well exceeding the EU target.

Again, we use the latest values on input and output figures as in scenario 3. It is important to note that only the caloric heating value of these by-products is considered in our estimation. However, these products are high valued stocks with an economic value considerably exceeding the caloric value. Palm kernel oil is used as edible oil in food production, while palm kernel meal is sold as fodder for livestock; replacing the use of soybean meal. That is why the pure energy content allocation does not reflect the real allocation pattern. Basically, we suggest to alternatively consider the economic allocation in LCA which better reflects the economic and social impact of the whole production chain. However, in this study we refrain from doing so because we want to be as close as possible to the current methodology used by the EU (2009).

In the last scenario (scenario 8) we apply a technology not yet commonly used but not unusual either, namely methane capturing (and using as bio gas) of POME emissions in the palm oil mill. As in scenario 5 we use the latest values with the transport default value according to the JEC. The emission savings values figure with 85.0% compared to convectional electricity production, and 75.4% (EU 2009) respective 76.4% (Silva et al. 2006 / CONCAWE et al. 2006) compared to fossil diesel. These saving values are not only way beyond the RED's thresholds but also far higher than the GHG emissions savings calculated by the Directive default values given in the case of palm oil with methane capture (56%).

Overall, our conservative calculations based on JEC (2011) background data and current publications on palm oil production result in GHG emissions saving potentials of palm oil based biodiesel fairly above the 35% threshold. We could not reproduce the EU's GHG saving values for palm oil. Our results rather confirm the higher values obtained by other studies mentioned in our last paper (Pehnelt and Vietze 2009) and elsewhere in this study.

## 5 Summary and Conclusion

The purpose of this review was to gain a comprehensive understanding of the metrics considered in developing the default values in the Directive, utilizing palm oil – one of the more controversial biofuel sources – as a case study of this process. Unfortunately, the conclusions of this analysis demonstrate that the methodology employed by the JRC lacks credibility, and subsequent efforts to gain further clarity from the JRC were not successful. As a result, the authors of this report support the efforts by environmental NGOs to gain further clarity on the European Commission's and EU's calculations and deliberations on the assessment of biofuels, and institute greater transparency in the process.

Based on the standard calculation scheme proposed by the Renewable Energy Directive (EU 2009) and using current data of palm oil biodiesel production published in various reliable sources, we cannot reproduce the default values for palm oil biodiesel given in the annex of the RED. In contrast, our results indicate default values for the GHG emission savings potential of palm oil biodiesel not only far above the 19 percent default value published in

RED but also beyond the 35 percent threshold. Our results confirm the findings by other studies and challenge the official default values published in RED.

These findings and concerns surrounding the trade implications of the Directive give cause for serious concern within the EU community regarding the viability of the system to effectively deliver the GHG emissions savings that are required in the legislation. While limiting imports of inefficient and environmentally damaging biofuel sources should be supported, distorting technical parameters in legislation to limit entry into the European market would be costly for consumers and businesses while exposing the EU to unnecessary trade disputes and possible retaliation.

The EU has been a leader in the promotion of low-carbon solutions to energy needs and the development of technologies that will spur a new age of energy generation and transportation. Unfortunately, since the EU began to pursue this goal the debate has increasingly turned to how these efforts can be increasingly limited, through introduction of new, untested sustainability criteria and trade barriers to limit competition from third countries. Not only will these measures undermine confidence in Europe's low-carbon ambitions, however, they will also harm the global cooperation that is key to achieving these goals.

ANNEX

Table 7: Background data

<b>Global Warming Potentials (GWP's)</b>		<b>gCO2-eq/g</b>	
CO <sub>2</sub>		1.00	
CH <sub>4</sub>		25.00	
N <sub>2</sub> O		298.00	

<b>Agro inputs</b>	<b>GHG emission coefficient</b>				<b>Fossil energy input</b>
	<b>gCO2/kg</b>	<b>gCH4/kg</b>	<b>gN2O/kg</b>	<b>gCO2-eq/kg</b>	<b>MJfossil/kg</b>
N-fertiliser (kg N)	2,827.00	8.6788	9.6418	27,257.4158	48.9906
P <sub>2</sub> O <sub>5</sub> -fertiliser (kg P <sub>2</sub> O <sub>5</sub> )	964.89	1.3310	0.0515	145.5908	15.2334
K <sub>2</sub> O-fertiliser (kg K <sub>2</sub> O)	536.31	1.5709	0.0123	34.7722	9.6790
CaO-fertiliser (kg CaO)	119.12	0.2159	0.0183	51.7342	1.9735
Pesticides	9,886.50	25.5271	1.6814	4,753.3260	268.3998

<b>Fuels (gas)</b>	<b>GHG emission coefficient</b>				<b>Fossil energy input / Heat Input Rate (LHV)</b>	
	<b>gCO2/MJ</b>	<b>gCH4/MJ</b>	<b>gN2O/MJ</b>	<b>gCO2-eq/MJ</b>	<b>MJfossil/MJ</b>	<b>MJ/kg</b>
Natural gas (4000 km, Russian NG quality)	61.5751	0.1981	0.0002	0.6282	1.1281	
Natural gas (4000 km, EU Mix quality)	62.9640	0.1981	0.0002	0.6282	1.1281	
Methane						50.00

<b>Fuels: liquids (also conversion inputs)</b>	<b>GHG emission coefficient</b>				<b>Fossil energy input / Heat Input Rate (LHV)</b>	
	<b>gCO2/MJ</b>	<b>gCH4/MJ</b>	<b>gN2O/MJ</b>	<b>gCO2-eq/MJ</b>	<b>MJfossil/MJ</b>	<b>MJ/kg</b>
Diesel	87.6389	0.0000	0.0000	0.0000	1.1600	43.10
Gasoline	-	-	-	-	-	43.20
HFO	84.9778	0.0000	0.0000	0.0000	1.0880	40.50
HFO for maritime transport	87.2000	0.0000	0.0000	87.2000	1.0880	40.50
Ethanol	-	-	-	-	-	26.81
Methanol	92.7974	0.2900	0.0003	0.9423	1.6594	19.90
FAME	-	-	-	-	-	37.20
Syn diesel (BtL)	-	-	-	-	-	44.00
HVO	-	-	-	-	-	44.00
PVO	-	-	-	-	-	36.00

<b>Fuels / feedstock / byproducts - solids</b>	<b>LHV</b>
	<b>MJ/kg</b>
FFB	24.00
BioOil (byproduct FAME from waste oil)	21.80
Glycerol	16.00
Palm kernel meal	17.00
Palm oil	37.00

<b>Electricity</b>	<b>GHG emission coefficient</b>				<b>Fossil energy input</b>	
	<b>gCO2/MJ</b>	<b>gCH4/MJ</b>	<b>gN2O/MJ</b>	<b>gCO2-eq/MJ</b>	<b>MJfossil/MJ</b>	<b>MJ/kg</b>
Electricity EU mix MV	119.3622	0.2911	0.0054	15.2344	2.6951	
Electricity EU mix LV	120.7945	0.2946	0.0055	15.4700	2.7275	

**Conversion inputs**

	GHG emission coefficient			Fossil energy input		LHV MJ/kg
	gCO2/MJ	gCH4/MJ	gN2O/MJ	gCO2-eq/MJ	MJfossil/MJ	
n-Hexane	80.0833	0.0146	0.0003	0.7853	0.3204	45.1080
	gCO2/kg	gCH4/kg	gN2O/kg	gCO2-eq/kg	MJ/kg	
Phosphoric acid (H3PO4)	2,776.0000	8.9268	0.1028	290.6161	28.5703	
Fuller's earth	197.0000	0.0373	0.0063	17.8101	2.5405	
Hydrochloric acid (HCl)	717.3780	1.1290	0.0254	71.8059	15.4335	
Sodium carbonate (Na2CO3)	1,046.0000	6.2000	0.0055	15.5485	13.7855	
Sodium hydroxide (NaOH)	438.4932	1.0301	0.0240	67.8481	10.2204	
Pure CaO for processes	1,013.0000	0.6490	0.0076	21.4852	4.5979	
Sulphuric acid (H2SO4)	193.8502	0.5457	0.0045	12.7215	3.8959	

**Transport efficiencies**

	Fuel efficiency	Transport exhaust gas emissions	
	MJ/1000 km	gCH4/1000 km	gN2O/1000 km
Truck for dry product (Diesel)	0.9360	0.0050	0.0000
Truck for FFB transport (Diesel)	2.0123	0.0050	0.0000
Tanker truck with water cannons	0.9400	0.0000	0.0000
Ocean bulk carrier (Fuel oil)	0.2036	0.0003	0.0007
Ship / tanker 50kt (Fuel oil)	0.1238	0.0000	0.0000

**Emissions from steam production**

	GHG emission coefficient		
	gCH4/MJ	gN2O/MJ	gCO2-eq/MJ
CH4 and N2O emissions from NG boiler	0.0028	0.0011	3.1411

**Electricity production**

	GHG emission coefficient			Fossil energy input	
	gCO2/MJ	gCH4/MJ	gN2O/MJ	gCO2-eq/MJ	MJfossil/MJ
Electricity (NG CCGT)	114.4800	0.3679	0.0050	14.0915	2.0511
Electricity (Lignite ST)	284.7706	0.0259	0.0078	21.9892	2.4770
Electricity (Straw ST)	5.5606	0.0042	0.0002	0.4986	0.0806

**Other GHG related values**

	LHV	
	MJ/kg	
palm kernels	22.00	
palm kernel oil	35.50	
GHG emission coefficient		
	gCH4/kg CPO	
	gCO2-eq/kg CPO	
POME emissions I (JEC)	48.90	1222.62
POME emissions II (Ma et al., Yacob)	43.74	1093.59
POME emissions III (Sing; Ma et al.; Andersen et al.)	43.55	1088.71
gCO2-eq/MJ		
natural gas in steam boiler	70.66	
Electricity Indonesia	279.47	
Electricity Kenia	91.53	
Electricity Malaysia	252.71	
Electricity Thailand	235.89	

**Table 8: Scenario 2 - Entire PK, Esterification WTT (CONCAWE et al. 2006) standard**

Plantation	value	unit	source
<b>output</b>			
yield FFB per ha	18870	kg FFB per ha per year	FAOSTAT 2006
<b>input</b>			
N-fertiliser	105	kg N per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
P2O5-fertiliser	70	kg P2O5 per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
K2O-fertiliser	204	kg K2O per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
CaO-fertiliser	0	kg CaO per ha per year	Yusoff and Hansen 2007; Subranamiam 2006a; UPB 2006; FAO 2004; Henson 2004; IFA et al. 2002
Pesticides	2.73	kg active ingredient per ha per year	Sing 2006
Diesel (for all activities and transport)	58.2	l per ha per year	Sing 2006; Yusoff and Hansen 2005; Unilever 1990
<b>GHG emissions of and after plantation</b>	<b>100.22</b>	<b>g CO2eq per kg FFB</b>	Note: Entire Palm Kernels not used for CPO but higher valued products. Energy content of EPK considered, but not the higher economic value of PKO produced via coldpressing.
<b>GHG emissions of and after plantation</b>	<b>452.35</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of and after plantation</b>	<b>12.23</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Oil Mill</b>			
<b>main output</b>			
produced CPO	199.8	t CPO per 1000 t FFB per year	Malaysian average 2003-2005 given in MPOB (2005) and MPOB (2006)
Palm Kernel Oil (by-product)	0	t PKO per 1000 t FFB per year	
Palm Kernel Meal (by-product)	0	t PKM per 1000 t FFB per year	
Entire Palm Kernels (by-product)	53.2	t EPK per 1000 t FFB per year	Malaysian average 2003-2005 given in MPOB (2005) and MPOB (2006)
<b>input / POME</b>			
n-Hexane	0	t per 1000 t FFB per year	Schmidt 2007
CH4 emissions from POME	1093.6	g CO2eq per kg CPO	calculations based on Yacob et al. 2006; Ma et al. 2004; Sing 1999; Andersen et al. 1981
<b>Energy consumption</b>			
Fuel oil	370	l per 1000 t FFB per year	Subranamiam et al. 2005
Natural gas	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
Electricity (external)	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
surplus electricity (output)	8900	kWh per 1000 t FFB per year	Schmidt 2007; Husain et al 2003; Singh and Thorairaj 2006; Chavalparit et al. 2006
surplus steam (output)	0	kWh per 1000 t FFB per year	Subranamiam 2006a
Allocation factor after by-products	0.863		
<b>Transport</b>			
average distance plantation/oil mill	-		Note: Diesel use for transport already covered in the cultivation stage.
<b>GHG emissions after Oil Mill</b>	<b>1345.32</b>	<b>g CO2eq per kg CPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>953.51</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>25.77</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Refinery</b>			
<b>output</b>			
produced RefPO	957	t RefPO per 1000 t CPO per year	Schmidt 2007; Sing 2006; Kang 2006; UPRD 2004
<b>input</b>			
Fuller's earth	4.3	t per 1000 t CPO per year	UPRD 2004
<b>Energy consumption</b>			
Natural gas	0	kWh per 1000 t CPO per year	Schmidt 2007
Fuel oil	8612	l per 1000 t CPO per year	Schmidt 2007
Electricity (external)	33493	kWh per 1000 t CPO per year	Schmidt 2007
Electricity mix	Malaysia (high value)		JEC E3-database, version 31-7-2008
<b>GHG emission after Refinery</b>	<b>1440.44</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>34.58</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>0.93</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Transport (to Europe)</b>			
<b>Transport (overland)</b>			
average distance oil mill/refinery/port	200	km	Schmidt 2007
vehicle used transporting RefPO	Truck for liquids (Diesel)		Schmidt 2007
used fuel for vehicle	Diesel		Schmidt 2007
<b>Transport (ship)</b>			
average distance Asia-Europe	14975	km	PortWorld Distances 2011
vehicle used transporting RefPO	Ship / tanker 50kt (Fuel oil)		Schmidt 2007
used fuel for vehicle	HFO		Schmidt 2007
<b>GHG emissions after Transport</b>	<b>1623.59</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>183.15</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>4.95</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Total GHG emissions RefPO</b>		<b>1623.59</b>	<b>g CO2eq per kg RefPO</b>
		<b>43.88</b>	<b>g CO2eq per MJ RefPO</b>
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>		<b>52.0%</b>	
<b>Esterification</b>			
<b>CO2 emissions after Esterification</b>			
CO2 emissions after Esterification	2015.15	g CO2eq per kg FAME	
CO2 emissions of Esterification	382.79	g CO2eq per kg FAME	calculations based on WTT Appendix 1 (v3)
CO2 emissions of Esterification	10.29	g CO2eq per MJ FAME	calculations based on WTT Appendix 1 (v3)
<b>Total CO2 emissions FAME</b>	<b>2015.15</b>	<b>g CO2eq per kg FAME</b>	
<b>Total CO2 emissions FAME</b>	<b>54.76</b>	<b>g CO2eq per MJ FAME</b>	
<b>fossil comparator</b>			
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>		<b>34.7%</b>	83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>		<b>37.3%</b>	87.3 g CO2eq/MJ (Silva et al. 2006; CONCAWE et al. 2006)

Table 9: Scenario 3 – Entire PK, latest values

Plantation	value	unit	source
<b>output</b>			
yield FFB per ha	20900	kg FFB per ha per year	FAOSTAT 2006
<b>input</b>			
N-fertiliser	95.52	kg N per ha per year	average of Yusoff and Hansen 2005; Henson 2004
P2O5-fertiliser	28.56	kg P2O5 per ha per year	average of Yusoff and Hansen 2005; Henson 2004
K2O-fertiliser	169.44	kg K2O per ha per year	average of Yusoff and Hansen 2005; Henson 2004
CaO-fertiliser	0	kg CaO per ha per year	average of Yusoff and Hansen 2005; Henson 2004
Pesticides	2.73	kg active ingredient per ha per year	Sing 2006
Diesel (for all activities and transport)	53.6	l per ha per year	Sing 2006
<b>GHG emissions of and after plantation</b>	<b>80.40</b>	<b>g CO2eq per kg FFB</b>	<b>Note: Entire Palm Kernels not used for CPO but higher valued products. Energy content of EPK considered, but not the higher economic value of PKO produced via coldpressing.</b>
<b>GHG emissions of and after plantation</b>	<b>360.04</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of and after plantation</b>	<b>9.73</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Oil Mill</b>			
<b>main output</b>			
produced CPO	201.5	t CPO per 1000 t FFB per year	Malaysian average in 2005 given in MPOB (2006)
Palm Kernel Oil (by-product)	0	t PKO per 1000 t FFB per year	
Palm Kernel Meal (by-product)	0	t PKM per 1000 t FFB per year	
Entire Palm Kernels (by-product)	53.4	t EPK per 1000 t FFB per year	Malaysian average in 2005 given in MPOB (2006)
<b>input / POME</b>			
n-Hexane	0	t per 1000 t FFB per year	
CH4 emissions from POME	1088.7	g CO2eq per kg CPO	calculations based on Yacob et al. 2006; Ma et al. 2004; Andersen et al. 1981
<b>Energy consumption</b>			
Fuel oil	370	l per 1000 t FFB per year	Subranamiam et al. 2005
Natural gas	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
Electricity (external)	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
surplus electricity (output)	8900	kWh per 1000 t FFB per year	Schmidt 2007; Husain et al 2003; Singh and Thorairaj 2006; Chavalparit et al. 2006
surplus steam (output)	0	kWh per 1000 t FFB per year	Subranamiam 2006a
Allocation factor after by-products	0.864		
<b>Transport</b>			
average distance plantation/oil mill	-		<b>Note: Diesel use for transport already covered in the cultivation stage.</b>
<b>GHG emissions after Oil Mill</b>	<b>1253.85</b>	<b>g CO2eq per kg CPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>950.22</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>25.68</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Refinery</b>			
<b>output</b>			
produced RefPO	957	t RefPO per 1000 t CPO per year	Schmidt 2007; Sing 2006; Kang 2006; UPRD 2004
<b>input</b>			
Fuller's earth	4.3	t per 1000 t CPO per year	UPRD 2004
<b>Energy consumption</b>			
Natural gas	0	kWh per 1000 t CPO per year	Schmidt 2007
Fuel oil	8612	l per 1000 t CPO per year	Schmidt 2007
Electricity (external)	33493	kWh per 1000 t CPO per year	Schmidt 2007
Electricity mix	Malaysia (high value)		JEC E3-database, version 31-7-2008
<b>GHG emission after Refinery</b>	<b>1344.85</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>34.58</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>0.93</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Transport (to Europe)</b>			
<b>Transport (overland)</b>			
average distance oil mill/refinery/port	200	km	Schmidt 2007
vehicle used transporting RefPO	Truck for liquids (Diesel)		Schmidt 2007
used fuel for vehicle	Diesel		Schmidt 2007
<b>Transport (ship)</b>			
average distance Asia-Europe	14975	km	PortWorld Distances 2011
vehicle used transporting RefPO	Ship / tanker 50kt (Fuel oil)		Schmidt 2007
used fuel for vehicle	HFO		Schmidt 2007
<b>GHG emissions after Transport</b>	<b>1527.99</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>183.15</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>4.95</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Total GHG emissions RefPO</b>		<b>1527.99</b>	<b>g CO2eq per kg RefPO</b>
		<b>41.30</b>	<b>g CO2eq per MJ RefPO</b>
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>		<b>55.0%</b>	
<b>Esterification</b>			
<b>CO2 emissions after Esterification</b>			
CO2 emissions after Esterification	1800.37	g CO2eq per kg FAME	
CO2 emissions of Esterification	264.12	g CO2eq per kg FAME	Weindorf 2008
CO2 emissions of Esterification	7.10	g CO2eq per MJ FAME	Weindorf 2008
<b>Total CO2 emissions FAME</b>	<b>1800.37</b>	<b>g CO2eq per kg FAME</b>	
<b>Total CO2 emissions FAME</b>	<b>48.92</b>	<b>g CO2eq per MJ FAME</b>	
			<b>fossil comparator</b>
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>		<b>41.6%</b>	83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>		<b>44.0%</b>	87.3 g CO2eq/MJ (Silva et al. 2006; CONCAWE et al. 2006)

**Table 10: Scenario 4 - Entire PK, latest values, Esterification WTT (CONCAWE et al. 2006) standard**

**Plantation, Oil Mill, Refinery and Transport see Scenario 3**

<b>Total GHG emissions RefPO</b>	<b>1527.99</b>	<b>g CO2eq per kg RefPO</b>
	<b>41.30</b>	<b>g CO2eq per MJ RefPO</b>
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>	<b>55.0%</b>	

Esterification	value	unit	source
CO2 emissions after Esterification	1919.04	g CO2eq per kg FAME	
CO2 emissions of Esterification	382.79	g CO2eq per kg FAME	calculations based on WTT Appendix 1 (v3)
CO2 emissions of Esterification	10.29	g CO2eq per MJ FAME	calculations based on WTT Appendix 1 (v3)

<b>Total CO2 emissions FAME</b>	<b>1919.04</b>	<b>g CO2eq per kg FAME</b>
<b>Total CO2 emissions FAME</b>	<b>52.15</b>	<b>g CO2eq per MJ FAME</b>

		<b>fossil comparator</b>
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>	<b>37.8%</b>	83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>	<b>40.3%</b>	87.3 g CO2eq/MJ Silva et al. 2006; CONCAWE et al. 2006

**Table 11: Scenario 5 – Entire PK, latest values, Transport JEC, Esterification latest values**

Plantation	value	unit	source
<b>output</b>			
yield FFB per ha	20900	kg FFB per ha per year	FAOSTAT 2006
<b>input</b>			
N-fertiliser	95.52	kg N per ha per year	average of Yusoff and Hansen 2005; Henson 2004
P2O5-fertiliser	28.56	kg P2O5 per ha per year	average of Yusoff and Hansen 2005; Henson 2004
K2O-fertiliser	169.44	kg K2O per ha per year	average of Yusoff and Hansen 2005; Henson 2004
CaO-fertiliser	0	kg CaO per ha per year	average of Yusoff and Hansen 2005; Henson 2004
Pesticides	2.73	kg active ingredient per ha per year	Sing 2006
Diesel (for all activities and transport)	53.6	l per ha per year	Sing 2006
<b>GHG emissions of and after plantation</b>	<b>80.40</b>	<b>g CO2eq per kg FFB</b>	Note: Entire Palm Kernels not used for CPO but higher valued products. Energy content of EPK considered, but not the higher economic value of PKO produced via coldpressing.
<b>GHG emissions of and after plantation</b>	<b>360.04</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of and after plantation</b>	<b>9.73</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Oil Mill</b>	<b>value</b>	<b>unit</b>	<b>source</b>
<b>main output</b>			
produced CPO	201.5	t CPO per 1000 t FFB per year	Malaysian average in 2005 given in MPOB (2006)
Palm Kernel Oil (by-product)	0	t PKO per 1000 t FFB per year	
Palm Kernel Meal (by-product)	0	t PKM per 1000 t FFB per year	
Entire Palm Kernels (by-product)	53.4	t EPK per 1000 t FFB per year	Malaysian average in 2005 given in MPOB (2006)
<b>input / POME</b>			
n-Hexane	0	t per 1000 t FFB per year	
CH4 emissions from POME	1088.7	g CO2eq per kg CPO	calculations based on Yacob et al. 2006; Ma et al. 2004; Andersen et al. 1981
<b>Energy consumption</b>			
Fuel oil	370	l per 1000 t FFB per year	Subranamiam et al. 2005
Natural gas	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
Electricity (external)	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
surplus electricity (output)	8900	kWh per 1000 t FFB per year	Schmidt 2007; Husain et al 2003; Singh and Thorairaj 2006; Chavalparit et al. 2006
surplus steam (output)	0	kWh per 1000 t FFB per year	Subranamiam 2006a
<b>Allocation factor after by-products</b>	<b>0.864</b>		
<b>Transport</b>			
average distance plantation/oil mill	-		Note: Diesel use for transport already covered in the cultivation stage.
<b>GHG emissions after Oil Mill</b>	<b>1253.85</b>	<b>g CO2eq per kg CPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>1341.25</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>36.25</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Refinery</b>	<b>value</b>	<b>unit</b>	<b>source</b>
<b>output</b>			
produced RefPO	957	t RefPO per 1000 t CPO per year	Schmidt 2007; Sing 2006; Kang 2006; UPRD 2004
<b>input</b>			
Fuller's earth	4.3	t per 1000 t CPO per year	UPRD 2004
<b>Energy consumption</b>			
Natural gas	0	kWh per 1000 t CPO per year	Schmidt 2007
Fuel oil	8612	l per 1000 t CPO per year	Schmidt 2007
Electricity (external)	33493	kWh per 1000 t CPO per year	Schmidt 2007
Electricity mix	Malaysia (high value)		JEC E3-database, version 31-7-2008
<b>GHG emission after Refinery</b>	<b>1344.85</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>34.58</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>0.93</b>	<b>g CO2eq per MJ RefPO</b>	

t.b.c.

Table 'Scenario 5' continued

Transport (to Europe)	value	unit	source
<b>Transport (overland)</b>			
RED-default value transport	135	g CO2eq per kg RefPO	JEC E3-database, version 31-7-2008
<b>GHG emissions after Transport</b>	<b>1479.85</b>	<b>g CO2eq per kg RefPO</b>	
GHG emissions of Transport	135.00	g CO2eq per kg RefPO	
GHG emissions of Transport	3.65	g CO2eq per MJ RefPO	
<b>Total GHG emissions RefPO</b>	<b>1479.85</b>	<b>g CO2eq per kg RefPO</b>	
	<b>40.00</b>	<b>g CO2eq per MJ RefPO</b>	
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>	<b>56.0%</b>		
<b>Esterification</b>			
	value	unit	source
CO2 emissions after Esterification	1751.97	g CO2eq per kg FAME	
CO2 emissions of Esterification	264.12	g CO2eq per kg FAME	Weindorf 2008
CO2 emissions of Esterification	7.10	g CO2eq per MJ FAME	Weindorf 2008
<b>Total CO2 emissions FAME</b>	<b>1751.97</b>	<b>g CO2eq per kg FAME</b>	
<b>Total CO2 emissions FAME</b>	<b>47.61</b>	<b>g CO2eq per MJ FAME</b>	
			<b>fossil comparator</b>
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>	<b>43.2%</b>		83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>	<b>45.5%</b>		87.3 g CO2eq/MJ Silva et al. 2006; CONCAWE et al. 2006

Table 12: Scenario 6 - Entire PK, latest values, Transport RED, Esterification WTT (CONCAWE et al. 2006) standard

Plantation, Oil Mill, Refinery and Transport see Scenario 5

<b>Total GHG emissions RefPO</b>	<b>1479.85</b>	<b>g CO2eq per kg RefPO</b>	
	<b>40.00</b>	<b>g CO2eq per MJ RefPO</b>	
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>	<b>56.0%</b>		
<b>Esterification</b>			
	value	unit	source
CO2 emissions after Esterification	1870.63	g CO2eq per kg FAME	
CO2 emissions of Esterification	382.79	g CO2eq per kg FAME	Weindorf 2008
CO2 emissions of Esterification	10.29	g CO2eq per MJ FAME	Weindorf 2008
<b>Total CO2 emissions FAME</b>	<b>1870.63</b>	<b>g CO2eq per kg FAME</b>	
<b>Total CO2 emissions FAME</b>	<b>50.83</b>	<b>g CO2eq per MJ FAME</b>	
			<b>fossil comparator</b>
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>	<b>39.3%</b>		83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>	<b>41.8%</b>		87.3 g CO2eq/MJ Silva et al. 2006; CONCAWE et al. 2006



Table 13: Scenario 7 – PKO latest values

Plantation	value	unit	source
<b>output</b>			
yield FFB per ha	20900	kg FFB per ha per year	FAOSTAT 2006
<b>input</b>			
N-fertiliser	95.52	kg N per ha per year	average of Yusoff and Hansen 2005; Henson 2004
P2O5-fertiliser	28.56	kg P2O5 per ha per year	average of Yusoff and Hansen 2005; Henson 2004
K2O-fertiliser	169.44	kg K2O per ha per year	average of Yusoff and Hansen 2005; Henson 2004
CaO-fertiliser	0	kg CaO per ha per year	average of Yusoff and Hansen 2005; Henson 2004
Pesticides	2.73	kg active ingredient per ha per year	Sing 2006
Diesel (for all activities and transport)	53.6	l per ha per year	Sing 2006
<b>GHG emissions of and after plantation</b>	<b>80.40</b>	<b>g CO2eq per kg FFB</b>	<b>Note: Only calorific value of PKO considered and not the higher economic value of PKO produced via coldpressing (no economic allocation).</b>
<b>GHG emissions of and after plantation</b>	<b>390.72</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of and after plantation</b>	<b>10.56</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Oil Mill</b>			
<b>main output</b>			
produced CPO	201.5	t CPO per 1000 t FFB per year	Malaysian average in 2005 given in MPOB (2006)
Palm Kernel Oil (by-product)	23.97	t PKO per 1000 t FFB per year	Malaysian average values 2004 according to Oil World (2005)
Palm Kernel Meal (by-product)	27.83	t PKM per 1000 t FFB per year	Malaysian average values 2004 according to Oil World (2005)
Entire Palm Kernels (by-product)	0	t EPK per 1000 t FFB per year	
<b>input / POME</b>			
n-Hexane	0	t per 1000 t FFB per year	
CH4 emissions from POME	1088.7	g CO2eq per kg CPO	calculations based on Yacob et al. 2006; Ma et al. 2004; Andersen et al. 1981
<b>Energy consumption</b>			
Fuel oil	370	l per 1000 t FFB per year	Subranamiam et al. 2005
Natural gas	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
Electricity (external)	6404.7	kWh per 1000 t FFB per year	only PCO production, Subranamiam 2006b
surplus electricity (output)	8900	kWh per 1000 t FFB per year	Schmidt 2007; Husain et al 2003; Singh and Thorairaj 2006; Chavalparit et al. 2006
surplus steam (output)		kWh per 1000 t FFB per year	Subranamiam 2006a
<b>Allocation factor after by-products</b>			
<b>Transport</b>			
average distance plantation/oil mill	-		<b>Note: Diesel use for transport already covered in the cultivation stage.</b>
<b>GHG emissions after Oil Mill</b>	<b>1386.86</b>	<b>g CO2eq per kg CPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>1058.55</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>28.61</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Refinery</b>			
<b>output</b>			
produced RefPO	957	t RefPO per 1000 t CPO per year	Schmidt 2007; Sing 2006; Kang 2006; UPRD 2004
<b>input</b>			
Fuller's earth	4.3	t per 1000 t CPO per year	UPRD 2004
<b>Energy consumption</b>			
Natural gas	0	kWh per 1000 t CPO per year	Schmidt 2007
Fuel oil	8612	l per 1000 t CPO per year	Schmidt 2007
Electricity (external)	33493	kWh per 1000 t CPO per year	Schmidt 2007
Electricity mix	Malaysia (high value)		JEC E3-database, version 31-7-2008
<b>GHG emission after Refinery</b>	<b>1483.85</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>34.58</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>0.93</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Transport (to Europe)</b>			
<b>Transport (overland)</b>			
average distance oil mill/refinery/port	200	km	Schmidt 2007
vehicle used transporting RefPO	Truck for liquids (Diesel)		Schmidt 2007
used fuel for vehicle	Diesel		Schmidt 2007
<b>Transport (ship)</b>			
average distance Asia-Europe	14975	km	PortWorld Distances 2011
vehicle used transporting RefPO	Ship / tanker 50kt (Fuel oil)		Schmidt 2007
used fuel for vehicle	HFO		Schmidt 2007
<b>GHG emissions after Transport</b>	<b>1667.00</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>183.15</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>4.95</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Total GHG emissions RefPO</b>		<b>1667.00</b>	<b>g CO2eq per kg RefPO</b>
		<b>45.05</b>	<b>g CO2eq per MJ RefPO</b>
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>		<b>50.0%</b>	
<b>Esterification</b>			
<b>CO2 emissions after Esterification</b>			
CO2 emissions after Esterification	1940.13	g CO2eq per kg FAME	
CO2 emissions of Esterification	264.12	g CO2eq per kg FAME	Weindorf 2008
CO2 emissions of Esterification	7.10	g CO2eq per MJ FAME	Weindorf 2008
<b>Total CO2 emissions FAME</b>	<b>1940.13</b>	<b>g CO2eq per kg FAME</b>	
<b>Total CO2 emissions FAME</b>	<b>52.72</b>	<b>g CO2eq per MJ FAME</b>	
<b>fossil comparator</b>			
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>		<b>37.1%</b>	83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>		<b>39.6%</b>	87.3 g CO2eq/MJ Silva et al. 2006; CONCAWE et al. 2006

**Table 14: Scenario 8 – Entire PK latest values, transport RED, methane capture**

Plantation	value	unit	source
<b>output</b>			
yield FFB per ha	20900	kg FFB per ha per year	FAOSTAT 2006
<b>input</b>			
N-fertiliser	95.52	kg N per ha per year	average of Yusoff and Hansen 2005; Henson 2004
P2O5-fertiliser	28.56	kg P2O5 per ha per year	average of Yusoff and Hansen 2005; Henson 2004
K2O-fertiliser	169.44	kg K2O per ha per year	average of Yusoff and Hansen 2005; Henson 2004
CaO-fertiliser	0	kg CaO per ha per year	average of Yusoff and Hansen 2005; Henson 2004
Pesticides	2.73	kg active ingredient per ha per year	Sing 2006
Diesel (for all activities and transport)	53.6	l per ha per year	Sing 2006
<b>GHG emissions of and after plantation</b>	<b>80.40</b>	<b>g CO2eq per kg FFB</b>	<b>Note: Entire Palm Kernels not used for CPO but higher valued products. Energy content of EPK considered, but not the higher economic value of PKO produced via coldpressing.</b>
<b>GHG emissions of and after plantation</b>	<b>360.04</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of and after plantation</b>	<b>9.73</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Oil Mill</b>			
<b>main output</b>			
produced CPO	2015	t CPO per 1000 t FFB per year	Malaysian average in 2005 given in MPOB (2006)
Palm Kernel Oil (by-product)	0	t PKO per 1000 t FFB per year	
Palm Kernel Meal (by-product)	0	t PKM per 1000 t FFB per year	
Entire Palm Kernels (by-product)	534	t EPK per 1000 t FFB per year	Malaysian average in 2005 given in MPOB (2006)
<b>input / POME</b>			
n-Hexane	0	t per 1000 t FFB per year	
CH4 emissions from POME	0.0	g CO2eq per kg CPO	full methane capture
<b>Energy consumption</b>			
Fuel oil	370	l per 1000 t FFB per year	Subranamiam et al. 2005
Natural gas	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
Electricity (external)	0	kWh per 1000 t FFB per year	Subranamiam et al. 2005; Henson 2004; Department of Environment 1999
surplus electricity (output)	8900	kWh per 1000 t FFB per year	Schmidt 2007; Husain et al 2003; Singh and Thorairaj 2006; Chavalparit et al. 2006
surplus steam (output)	0	kWh per 1000 t FFB per year	Subranamiam 2006a
Allocation factor after by-products	0.864		
<b>Transport</b>			
average distance plantation/oil mill	-		<b>Note: Diesel use for transport already covered in the cultivation stage.</b>
<b>GHG emissions after Oil Mill</b>	<b>313.07</b>	<b>g CO2eq per kg CPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>-32.89</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Oil Mill</b>	<b>-0.89</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Refinery</b>			
<b>output</b>			
produced RefPO	957	t RefPO per 1000 t CPO per year	Schmidt 2007; Sing 2006; Kang 2006; UPRD 2004
<b>input</b>			
Fuller's earth	4.3	t per 1000 t CPO per year	UPRD 2004
<b>Energy consumption</b>			
Natural gas	0	kWh per 1000 t CPO per year	Schmidt 2007
Fuel oil	8612	l per 1000 t CPO per year	Schmidt 2007
Electricity (external)	33493	kWh per 1000 t CPO per year	Schmidt 2007
Electricity mix	Malaysia (high value)		JEC E3-database, version 31-7-2008
<b>GHG emission after Refinery</b>	<b>361.74</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>34.58</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Refinery</b>	<b>0.93</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Transport (to Europe)</b>			
<b>Transport (total)</b>			
RED-default value transport	135	g CO2eq per kg RefPO	JEC E3-database, version 31-7-2008
<b>GHG emissions after Transport</b>	<b>496.74</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>135.00</b>	<b>g CO2eq per kg RefPO</b>	
<b>GHG emissions of Transport</b>	<b>3.65</b>	<b>g CO2eq per MJ RefPO</b>	
<b>Total GHG emissions RefPO</b>		<b>496.74</b>	<b>g CO2eq per kg RefPO</b>
		<b>13.43</b>	<b>g CO2eq per MJ RefPO</b>
<b>GHG emission savings RefPO compared to fossil comparator (electricity production)</b>		<b>85.0%</b>	
<b>Esterification</b>			
<b>CO2 emissions after Esterification</b>			
<b>CO2 emissions of Esterification</b>	<b>763.54</b>	<b>g CO2eq per kg FAME</b>	
<b>CO2 emissions of Esterification</b>	<b>264.12</b>	<b>g CO2eq per kg FAME</b>	Weindorf 2008
<b>CO2 emissions of Esterification</b>	<b>7.10</b>	<b>g CO2eq per MJ FAME</b>	Weindorf 2008
<b>Total CO2 emissions FAME</b>	<b>763.54</b>	<b>g CO2eq per kg FAME</b>	
<b>Total CO2 emissions FAME</b>	<b>20.64</b>	<b>g CO2eq per MJ FAME</b>	
<b>GHG emission savings compared to fossil comparator I (fuel diesel)</b>		<b>75.4%</b>	<b>fossil comparator</b> 83.8 g CO2eq/MJ (RED 2009/28/EC)
<b>GHG emission savings compared to fossil comparator II (fuel diesel)</b>		<b>76.4%</b>	87.3 g CO2eq/MJ Silva et al. 2006; CONCAWE et al. 2006

## References

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