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Cyber-Physical Systems in the Context of Industry 4.0: A Review, Categorization and Outlook

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Abstract

Cyber-physical systems (CPS) offer great potential for the digital transformation of industrial value creation in the context of Industry 4.0. They unify and integrate several technological approaches, including big data analysis and artificial intelligence, enhancing real-time monitoring and control of manufacturing processes. An extensive knowledge base formed by various disciplines, including information systems, engineering, and computer science, already exists for CPS. However, this knowledge has not been holistically captured and structured to date. To address this research gap, this study conducts a large-scale literature review of 2365 papers representing the current state of the research and then develops a novel categorization on industrial CPS with 10 sections, 32 areas, and 246 fields. The categorization is presented in hierarchical graphical form and can also be utilized as a web tool. To conclude, a perspective on future research needs and potentials to enhance Industry 4.0 in both research and practice are offered.

Keywords Cyber-physical systems (CPS) · Industry 4.0 · State of research · Categorization

1 Introduction

Industrial value creation is undergoing significant changes as part of the digital transformation with Industry 4.0 as the guiding term (Lasi et al., 2014), which emerged from a German funding initiative in 2013 with a number of program equivalents worldwide (Li, 2018). Cyber-physical systems (CPS), in addition to other technologies and concepts, are of particular relevance for this process (Zhang et al., 2021).

With their general concept of, "[...] integrations of computation with physical processes. Embedded computers and networks monitor and control the physical processes, usually with feedback loops where physical processes affect computations and vice versa" (Lee, 2006, p. 1), CPS offer extensive application potentials within the industrial domain (Oks et al., 2017). In this, they contribute to the realization of use cases like the real-time monitoring and control of systems and processes, predictive maintenance, and the expansion of

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human-machine collaboration, among others, and therefore drive the optimization of production, products, and services with increased effectiveness and efficiency (Colombo et al., 2017).

However, as CPS are utilized both in industry and many other application domains, they qualify as general purpose technology (Bresnahan, 2010). As is to be expected with a technology/a concept that is associated with vast potentials and a wide range of application possibilities, CPS attract research interest from a variety of scientific disciplines and are utilized by numerous communities of practitioners. CPS are therefore constantly being assessed from different perspectives, including the technological (hardware, software, architectures, information systems, etc.), the processoriented (applications, procedures, operations, etc.), the organizational (value creation, cost-benefit considerations, business models, etc.), the socio-technical (human-computer interaction (HCI), work design, etc.) and others (Geisberger & Broy, 2015). As a result, an extensive knowledge base on the subject of CPS and their application in the industrial domain has already been established. However, this knowledge base is very diverse and wide-ranging and therefore complex and difficult to determine.

It is therefore the motivation of this research, in order to exploit the full potential of CPS for the further establishment of Industry 4.0 (Vogel-Heuser & Hess, 2016), to disclose and examine the current state of knowledge on CPS and to categorize all CPS related and relevant topics within the industrial application domain, which is highly relevant and of great value to both the research and practiceoriented communities. This paper addresses the aforementioned research demand with the following two objectives: (I) Describe and analyze the state of research on CPS. (II) Develop and graphically present a categorization of CPS related and relevant topics in the context of Industry 4.0. This includes all subjects, technologies, concepts, and procedures that are related or relevant to industrial value creation. Both objectives are addressed in a comprehensive manner, based on a large-scale literature review. Concerning the first objective, the state of research is not thematically restricted to allow the derivation of analogies from other disciplines. This takes into account that CPS are studied and elaborated by a large number of disciplines, particularly in the area of basic research, of which the resulting knowledge cannot be strictly divided according to application domains. An exclusive focus on the area of manufacturing would therefore leave out relevant knowledge. Upon the second objective, the categorization is exclusively focused on CPS related and relevant topics in the context of Industry 4.0. This focus is feasible since for this objective it is no longer a matter of knowledge collection but of the subsequent step of arranging it in a structured, hierarchical, and comprehensive manner. The system of a categorization is therefore suitable, as it allows to present a vast amount of topics in a well-arranged form while also showing their interrelationships.

Thus, this paper provides an overview of research on CPS with pertinence for the Industry 4.0 domain and a categorization of all relevant topics for industrial CPS. It differs from a research survey paper in that it identifies and categorizes the topics but does not describe and analyze them in full depth, as this is done through narrowly defined concept-specific reviews as presented in related work chapter in Section 2.2.

The paper is structured as follows: After the introduction, the theoretical foundations of CPS in the industrial context are laid and related work is presented in Section 2. The third Section presents the methodological approach for the literature review and the subsequent analysis and development steps. The resulting state of research and categorization are presented in Section 4 in particular in graphical form. In Section 5 the paper closes with conclusions and an outlook regarding further consolidation and research needs in the field of industrial CPS.

2 Cyber-Physical Systems as an Enabler for Industry 4.0

This Section lays the groundwork for this research; the theoretical foundations of CPS are presented in 2.1 and additional related work is introduced that also seeks to structure industrial CPS in 2.2.

2.1 Foundations of Cyber-Physical Systems

The term CPS was introduced by E. A. Lee in 2006; since then, the topic has been further analyzed and developed in several scientific and practical disciplines (Geisberger & Broy, 2015). In essence, CPS are embedded systems that have both a cyber and a physical sphere between which there is a continuous and iterative information exchange (Alur, 2015). In the physical sphere, sensors are used to record environmental conditions, which are then evaluated in the cyber sphere using local computing power. The information obtained from the data stream can be either exchanged with other entities via communication interfaces or used in the physical sphere to affect the environment according to predefined rules of behavior via actuators (Lu et al., 2016). CPS can therefore be used for monitoring as well as controlling digital, physical, and especially hybrid processes (Jiang et al., 2018). The continuing miniaturization of computer hardware to the point of smart dust, coupled with the ongoing reduction of component costs, enables CPS to be used extensively in a wide range of contexts and conditions (Rajkumar et al., 2010). They can also be operated either



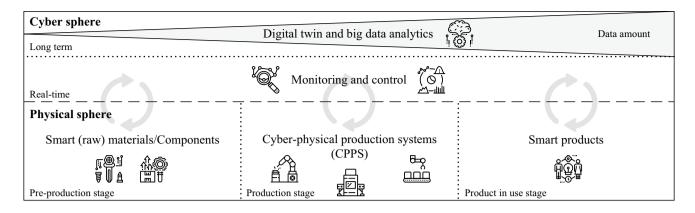


Fig. 1 Schematic functioning of industrial CPS

completely autonomously or in collaboration and interaction with humans (Gil et al., 2019).

Three dimensions are to be taken into account in the design, development, and operation of CPS, the technical, the human/social, and the organizational (Oks et al., 2017). In the technical dimension, application-specific and requirement-meeting hardware and software have to be orchestrated with an appropriate architecture. Furthermore, the CPS has to be integrated into existing physical and digital infrastructures, and desired interoperability with other systems (Gürdür et al., 2016) should be ensured by means of norms and standards (Hehenberger et al., 2016). The human/social dimension comprises the integration of humans into or the interaction of humans with a CPS. In this dimension, HCI, safety in use, and the consideration of ethical issues in system design are of major importance (Calinescu et al., 2019). The organizational dimension is determined by the insertion of the CPS into the application purpose and context within various institutional structures and frameworks (Oks et al., 2018).

In addition, CPS can be divided into three levels that categorize their application in terms of system size and reach. At the micro level, CPS are used in a personal or small-group individual context, usually limited to a local area. At the meso level, CPS applications are organizationwide and can have interregional system dimensions. At the macro level, CPS are deployed, often as volatile systems of systems (Trunzer et al., 2020), in application scenarios that encompass entire national economies or are even more farreaching, and are designed transregionally or globally (Oks et al., 2017). Within these levels, CPS are used in various domains in the context of the digital transformation. These include urban development (Smart City), healthcare (Smart Health), mobility (Smart Mobility), building management (Smart Home) and, most prevalently, industrial value creation (Smart Manufacturing) (Geisberger & Broy, 2015). As previous stated, CPS qualify as a general purpose technology

because of this wide range of applications across levels and domains (Bresnahan, 2010). The distinctive characteristic of technologies of this kind is that they can be used widely and cross-functionally with a high level of utility. Like previous general purpose technologies, such as the steam engine, assembly lines, or computers, CPS, in combination with other technologies of the digital age, are attributed the potential to unleash a surge in productivity that is qualifying to induce an industrial revolution (Liao et al., 2016; Rosenberg & Trajtenberg, 2009). For this reason, the digital transformation of industrial value creation through CPS is discussed under the guiding term *Industry 4.0* (Lu, 2017), which anticipates these far-reaching changes. Among other things, the establishment of CPS is considered to have the potential to address market megatrends, such as increasing individualization, dematerialization, and servitization, as well as increase sustainability by both optimizing existing processes and outputs and innovating new ones (Geisberger & Broy, 2015).

CPS used in the industrial domain are referred to as industrial CPS (Colombo et al., 2017). This term is used inclusively and covers not only CPS used in manufacturing, but also peripheral ones, such as in smart products, which provide relevant data for value creation (Oks et al., 2017). Industrial CPS are therefore broader in scope than cyberphysical production systems (CPPS) (Monostori, 2014). The schematic functioning of industrial CPS, which is shown in Fig. 1, can be described as follows: In the physical sphere, state data is collected throughout the production and product life cycle (Tao et al., 2020). This includes smart (raw) materials/components in the pre-production stage, CPPS in the production stage, and subsequently, smart products in the product in use stage. The recorded data is then used in the cyber sphere in two ways. First, in real-time for monitoring and control of statuses and processes. Threshold values and algorithms are used to detect (imminent) events to react in such a way that corresponding actuators are triggered in the



physical sphere according to pre-defined system logic (Jiang et al., 2018). Second, the collected data is processed and aggregated in the form of a digital twin for production plants and (sub-)products in the long term (Biesinger et al., 2019). In addition, the vast, continuously growing data sets are analyzed using big data analytics (Marini & Bianchini, 2016). The insights gained in this way are then used to optimize the real-time methods of monitoring and control, thereby continuously enhancing the performance of the industrial CPS. Based on this scheme, industrial CPS constitute the basis for a large number of use cases in Industry 4.0, including predictive maintenance (Meesublak & Klinsukont, 2020), order and batch size planning (Huang et al., 2021), energy management (Ma et al., 2019), disaster prevention (Lei et al., 2020), and quality control (Colledani et al., 2018), among others.

2.2 Related Work

As is to be expected with a widely established general purpose technology, the literature base on CPS is already exceedingly comprehensive. Literature that is relevant for this research as related work in the form of reviews or systematizations on the topic of CPS can be divided into general, topic-specific, and industry-oriented perspectives.

As part of the general examination, Chen (2017b) reviewed and analyzed the theoretical foundations of CPS. In another general review on CPS, Liu et al. (2017) highlighted the system integration, architectures, and challenges associated with CPS. Using a less theoretical orientation, Hehenberger et al. (2016) introduced methods and applications for the design, modelling, simulation, and integration of CPS. Adjacent to these topics, there is a systematic review on interoperability and integration in the context of CPS by Gürdür and Asplund (2018). Besides the contributions mentioned above, which approach the subject of CPS from a broad viewpoint, there are also reviews, such as that by Muccini et al. (2016), on system self-adaptation, which examine CPS in general but exclusively with respect to one characteristic. In addition to reviews, there are also structuring works on CPS, such as that by Asare et al. (2012), who designed a CPS Concept Map with 51 items (e.g., applications, requirements, etc.) and their relations based on taxonomy developed during the 2012 NIST CPS Workshop.

Topic-specific research focuses on dedicated applications, technologies, or domains pertaining to CPS. A general overview of possible applications is given in a review by Chen (2017a). In this study, ten application areas are described and analyzed. The survey on CPS security by Humayed et al. (2017) is an example for reviews focusing on exclusively one application field. Other reviews, like those on blockchain-enabled CPS (Zhao et al., 2021) or CPS clouds (Chaâri et al., 2016), concentrate

on technologies and their integrated operation with CPS. There are also dedicated reviews on CPS utilization in specific domains, such as the one by Haque et al. (2014) on healthcare.

There is also a wide range of preliminary work in the Industry 4.0 domain. For example, Dafflon et al. (2021) dealt with the general challenges, approaches, and used techniques of CPS for manufacturing in their literature review. The relevance of CPS to complementary concepts and technologies, such as internet of things (IoT), big data, and cloud computing, in the context of digitalized industrial value creation has been analyzed (Kim, 2017). The question of interoperability standards to enable interconnectivity between these technologies and the devices employing them was addressed in the review of Burns et al. (2019). Furthermore, a systematic mapping study of architectures, technologies, and challenges for CPS in Industry 4.0 was conducted by Hofer (2018). Further articles focusing on CPS architectures for manufacturing were contributed by Lee et al. (2015) and Pivoto et al. (2021), whose reviews drew specific attention to applications involving the industrial internet of things. Other reviews investigated the characteristics of CPS in the context of smart factories (Napoleone et al., 2020) and smart manufacturing (Thoben et al., 2017). The topic of smart manufacturing, in particular the control of its processes, was also examined in a literature review by Rojas and Rauch (2019). The design process of CPS for manufacturing was analyzed in the course of a literature review by Lozano and Vijayan (2020); Hermann et al. (2016) contributed design principles for Industry 4.0 scenarios. A general state of the art on the topic of Industry 4.0 with an additional outlook on future trends was provided by (Xu et al., 2018). In addition to the analytical studies and reviews cited above, there is also research on industrial CPS that present concepts that structure thematic areas in different forms. Against this backdrop, Monostori et al. (2016) offered 23 keywords, roots, expectations towards research, case studies, and R&D challenges regarding the implementation of CPS in manufacturing. Additionally, an application map for industrial CPS was introduced by Oks et al. (2017), which indicates specific CPS application fields for both production and smart products. In addition, a taxonomy consisting of nine items for techniques for approaching big data-related issues in CPS by Xu and Duan (2019), a classification of CPPS applications provided by Cardin (2019) and a concept map of CPPS research topics by Wu et al. (2020) should be mentioned in this regard. Along with that, Berger et al. (2021) provided a terminology, taxonomy, and reference model for entities in CPPS from a self-organizing systems' perspective. Concluding, there was a trend map for cyber-physical systems research and education in 2030 introduced by Gürdür Broo et al. (2021), that provides 44 possible influencing factors in 7 categories regarding this topic.



Although the work outlined above is very extensive and contributions came from a wide variety of disciplines, there is yet no comprehensive approach to the topic of CPS in the form of a state of research nor a categorization of CPS related and relevant topics in the context of Industry 4.0 that are presented coherently in a suitable form. This work addresses this research gap through its two objectives.

3 Research Method

In order to address the two research objectives of this study, we chose the following research design: A comprehensive systematic literature review for data collection was conducted. The resulting data set was analyzed and transferred into a state of knowledge on CPS research and a categorization of CPS related and relevant topics in the context of Industry 4.0. Following the suggestions of vom Brocke et al. (2015) for conducting literature searches in information systems research, we defined the search scope as follows. We chose a sequential process, following the recommendations of Transfield et al. (2003), which is described in more detail in subsequent paragraphs. Indexing services and databases were chosen as sources (cf. Fig. 2). As described in the motivation for this research, both the state of knowledge on CPS and the categorization of CPS related and relevant topics in the context of Industry 4.0 are intended to provide a comprehensive, general, and holistic overview of the subject area The coverage of our literature search, therefore, is comprehensive as well, in order to include as many relevant publications as possible (cf. vom Brocke et al., 2015). In terms of technique, we primarily applied a keyword search; the exact procedure is described below.

A systematic literature review was chosen for data collection and analysis because of its transparent, exhaustive, and heuristic qualities. In a systematic literature review, research contributions on a specific topic are localized, assessed, and interpreted. It differs from a traditional narrative review because of its methodological strategy and the detailed description of each individual process step. Furthermore, it aims at minimizing bias and increasing the reproducibility and transparency of the researchers' approaches, decisions, and conclusions (Tranfield et al., 2003). The concrete procedure follows the recommendations of Denyer and Tranfield (2009) and Tranfield et al. (2003); it consists of five steps with sub-steps. All of these were performed manually by the research consortium of this paper, with one exception where the Citavi 6 function to detect and sort out duplicates was used. There were no fewer than five researchers involved in any step of the workflow. Table 1 explains the five main steps of the systematic literature review.

In the first step (1), the two research objectives were defined according to the motivation for this research: The

first objective is (I) to describe and analyze the state of research on CPS, and the second is (II) to develop and graphically present a categorization of CPS related and relevant topics in the context of Industry 4.0.

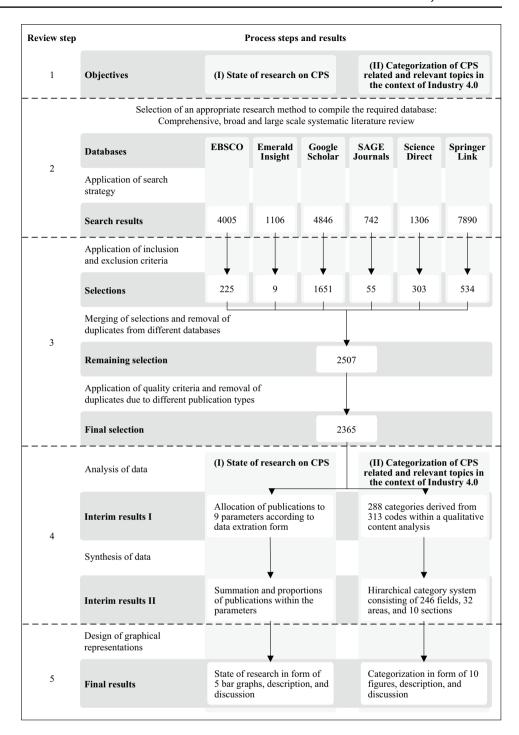
The second step (2) was to identify the relevant literature needed to achieve the defined research objectives, which included screening, selecting, and assessing the search results. For the search, the online databases and library services EBSCO, Emerald Insight, Google Scholar, SAGE Journals, Science Direct, and Springer Link were selected to cover all relevant subject areas. The advanced search function was used in all databases for more comprehensive search options. The keywords were based on the term "cyber-physical systems", considering different spellings in the existing literature. Both synonyms and plural forms were used to ensure an exhaustive search as well as comprehensive and valid results. The complete list of search terms is available in Appendix Table 3. The keywords and their synonyms were combined to search strings by using Boolean operators. The keyword "Industry 4.0" was intentionally omitted despite the thematic focus of the categorization within this context. This approach ensures that CPS sources relevant to the Industry 4.0 domain that do not explicitly contain the term Industry 4.0 in their title, keywords or abstract are also collected and considered. E.g., this becomes evident with terms such as smart factory, smart manufacturing, etc., since these tend to be used synonymously for Industry 4.0 and also for each other. Moreover, there are many papers on niche topics that only address a technical problem, phenomenon, etc., but are relevant to CPS in general, regardless of the respective application domain.

In the third step (3), the search results were screened and selected based on definite inclusion and exclusion criteria. The inclusion criteria were the containment of keywords or synonyms and relatedness to the topic. Exclusion criteria included publication languages different from English or German, inadequacy of outlet¹, or the use of CPS as an abbreviation with a different meaning. Using the described concepts as search terms, the search returned 2777 publications. The procedure was as follows: The first reduction was realized in the databases EBSCO, Google Scholar and Springer Link, where the selection of the option "Source type is different from "Academic Journal"" and "Title does not contain at least one of the keywords or their synonyms" initially reduced the number of papers to be considered. Thereupon, after prior discussion, approval and sample round, it was decided for each source based on title, keywords and the abstract about the consideration based on the stated exclusion criteria. Six researchers in two-person teams

¹ Publication type outside of a journal article, monograph, contribution to an edited book, contribution to conference or workshop proceedings, dissertation, or university report.



Fig. 2 Process of the systematic literature review



performed this step of the process. After removing duplicates with the software Citavi 6 and merging the results from all databases, 2507 publications remained. In a final reduction by applying quality criteria², the number of publications

decreased to 2365. No exclusions were applied with regard to subject-specific selections and rankings of the research outlets, since all themes as well as new, less established research domains had to be considered to achieve a comprehensive overview. In contrast to other systematic literature reviews, a larger number of publications was explicitly considered for analysis because of the topic of CPS itself. First, CPS emerge from the combination of several hardware and software components, rely on complex architectures and



Publications that are a description, preface, or foreword of a workshop or conference, none of the keywords or their synonyms existing in the abstract, keywords or full text of the publication, or the main topic of the publication not being in the context of CPS.

Table 1 Steps of the systematic literature review

Review step	Description
1	Formulation of research objectives
2	Search Development of search strategy (selection of databases, definition of search terms, and options) Conducting the search by applying search strategy
3	Screening, selection, and assessment of search results Definition of selection (inclusion and exclusion) and quality criteria Selection of search results based on selection criteria Merging of selections of all databases and removal of duplicates Assessment of quality based on quality criteria and
4	removal in cases of insufficient quality Analysis and synthesis • Creation of data extraction forms • Data analysis • Data synthesis
5	Presentation and interpretation of findings • Presentation of findings • Conclusion

multilayered communication standards, and involve miscellaneous stakeholders (Khaitan & McCalley, 2014). Second, the domain of industrial value creation, with its core of production, is interlinked with many other domains, such as logistics and energy supply, which hold many application scenarios for CPS (Oks et al., 2017). Third and last, since the research field of CPS is highly topical, findings in specific niches can have a universal validity that is relevant to other research disciplines as well.

In step four (4), the selected contributions were analyzed to extract and synthesize the relevant data, however, in different procedures for the two objectives I and II.

Analysis and synthesis for objective I: First, a data extraction form, which had been adapted to the requirements of the research objective, was applied to outline the present state of the research on CPS. The data extraction form, which is displayed below (cf. Table 2), includes both standard information, such as publication type, name of journal, authors, etc., as well as a set of specific parameters, such

Table 2 Extracted data

- Publication type
- Name of journal (only for journal articles)
- Publication language
- Publication year
- Author(s)
- Research institution(s)
- Research discipline
- Dimension (technical, organizational, or socio-technical)
- Application domain

as dimensions and application domains. In the next step, the sources were analyzed according to the data extraction form. The allocation was performed by the research consortium while ensuring objectivity as is typical for qualitative research by applying inter-coder reliability measures and discussion of results (Mayring, 2015). Concluding, the analysis results were processed quantitatively by summation and proportion calculation.

Analysis and synthesis for objective II: For the second objective, to elaborate a holistic categorization of CPS related and relevant topics in the context of Industry 4.0. Due to this large variety, we decided to create a categorization as opposed to a classification. According to Jacob's (2004) definition, relevant topics, technologies, concepts, and procedures cannot always be strictly delimited or assigned, and overlapping areas may exist; a classification would require stricter delimitation, hierarchies, and representations (Jacob, 2004). Given the heterogeneity within the field of CPS in Industry 4.0, this did not appear to be expedient. A classification in the form of a taxonomy was equally unsuitable for these reasons (Nickerson et al., 2013). Ontologies, as a comparable approach, focus more on relationships between different phenomena or constructs (Wand & Weber, 2004), however our categorization does not aim to represent encompassing relationships between different items. To compose the categorization, the titles, abstracts, and keywords of the contributions were analyzed for terms of interest regarding CPS in the context of Industry 4.0. These included topics, technologies, concepts, and procedures. Methodically this was conducted by the performance of a structured qualitative content analysis. For this purpose, an inductive code creation approach, following Mayring (2015), was applied. The titles, abstracts, and keywords of all 2365 papers were included in the analysis; relevant passages or words were marked in Citavi 6. A total of 313 codes were created, often by matching words exactly, but also by marking sentences or paragraphs to include content or context. The qualitative content analysis was conducted by five researchers who regularly discussed the codes to ensure a common and consistent understanding and coding procedure. Results were compared and adjusted until a common consensus was reached. Inter-coder reliability measures were also used for quality assurance opposing potential subjectivity in this qualitative research procedure (Mayring, 2015). For the development of the categorization, 288 categories were derived from the 313 codes based on their respective properties. The reduction results from the clustering of similar codes or the omission of codes that were irrelevant or incompatible with the classification system. The 288 categories were arranged into a hierarchy with sub-categories consisting of 246 fields, 32 areas, and 10 sections using Citavi 6. Each field is a specific technology, concept, or procedure. An area is superordinate to this and can be separated, for example, by architecture,



value creation process or organizational structure. Sections are overarching subjects into which the areas and fields are classified.

The utilization of software or AI applications was not an option for the development of the categorization either, since it was not a deductive procedure in which all category titles would already have been known, but an inductive one in which the categories first had to be developed from the literature.

In the fifth (5) and final step of the research process, the presentation of the findings is performed.

Presentation and interpretation of findings for objective I: The summed and proportional findings were then converted into bar graphs showing them into proportional, numerical form.

Presentation and interpretation of findings for objective II: The resulting categorization was transferred to a graphical representation for a clearer overview and a more descriptive presentation. In addition, an interactive web tool was created to make the data even more accessible (cf. Appendix Fig. 18). The underlying literature for each category is provided and linked, and the fields and areas can be marked and annotated. Furthermore, a search function has been implemented to enable the direct retrieval of terms and properties. The web tool features a selection of languages, including English and German.

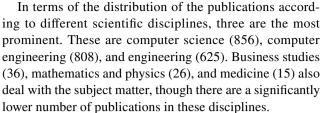
Complementing the graphical representations, the findings in form of the state of research and the categorization are extensively described in Section 4 and discussed in Section 5. The detailed process of the review steps is outlined in Fig. 2.

4 Findings

In the following, the results of the literature review and analysis are presented in two subchapters. First, in Section 4.1, a state of research on CPS is given, which is determined based on the characteristics of the analyzed publications. Second, in Section 4.2, a categorization of CPS related and relevant topics in the context of Industry 4.0 is provided, which organizes them in 10 sections, 32 areas, and 246 fields in detail.

4.1 State of Research on Cyber-Physical Systems

The state of research on cyber-physical systems with regard to the distribution of publications by type is predominantly divided into contributions to edited volumes and conference proceedings (1499) and journal articles (810). The other types, including books, dissertations, and reports, on the other hand, account for a minor proportion of the total, as can be seen in Fig. 3.



Concerning the distribution of publications according to the disciplines specified in Figs. 4 and 5 shows that, in terms of the dimension of CPS introduced by Oks et al. (2017), the technical is notably the largest, with 2030 contributions. Given the 130 publications in the organizational and 44 in the socio-technical disciplines, it is evident that the topic of CPS has so far been examined primarily from technical and systems design perspectives, while organizational application and systems integration of humans has been of minor interest to date.

When considering the distribution of publications that can be allocated to a specific application domain (an explicit application is described in relation to singularly one domain), as displayed in Fig. 6, a greater variety becomes apparent. The four domains that account for more than 10% of all domain-specific publications (593) are mobility (135), manufacturing (109), energy (104), and healthcare (73). With a cumulative total of 313 contributions focusing on manufacturing, energy, logistics, robotics, safety and hazard defense, maintenance, smart products and coal, oil and gas industry, more than half of domain-specific contributions are relevant to industrial utilization.

A precise examination of the 109 contributions of the application domain manufacturing shows the various utilization potentials of CPS in this context; specific topics and the distribution of the related literature are illustrated in Fig. 7.

4.2 Categorization of Cyber-Physical Systems Related and Relevant Topics in the Context of Industry 4.0

The categorization arranges the CPS related and relevant topics in the context of Industry 4.0 in a structured way. To this end, the findings from the literature are categorized into 10 sections. These include the characteristics and the overall context of industrial CPS as well as the potentials/opportunities and challenges/issues associated with their application. The requirements of industrial CPS, concepts and technologies by which they are accompanied, and their functionality as socio-technical systems are presented. Besides, the architecture of industrial CPS is outlined, and its influence on industrial value creation is characterized. Finally, the potentials of industrial CPS with respect to trans-organizational integration and alliance formation are addressed.



Fig. 3 Distribution of publications by type

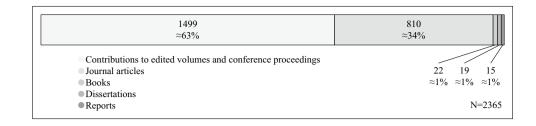


Fig. 4 Distribution of publications by discipline

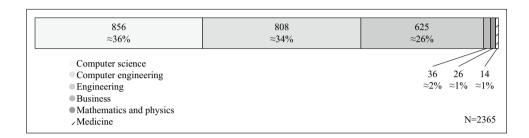


Fig. 5 Distribution of publications by CPS dimension

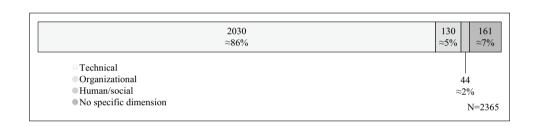


Fig. 6 Distribution of publications by application domain

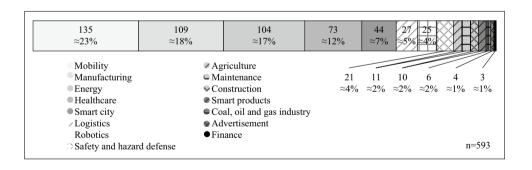
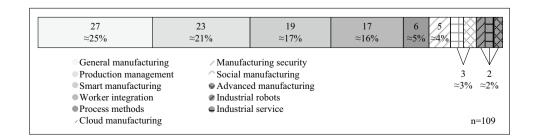


Fig. 7 Distribution of publications in the application domain of manufacturing





To enhance the readability of this sub-section, the categories are marked in italics. Exemplary underlying literature can be found in the Appendix in Table 4. The table is sorted chronologically by occurrence of the categories in the text and contains sample citations of existing research on the respective topics.

The fundamental characteristics of CPS apply to the industrial application in the same way that they do to other domains, and are divided into general and the self-characteristics as presented in Fig. 8. General characteristics include connectivity and modularity; they highlight the comprehensive adaptability of industrial CPS, which can be designed to respond to varying situations and tasks by means of universal interfaces and modular construction. Real-time capability and traceability ensure that system adaptations can be both performed ad hoc and verifiable in this context. The high degree of autonomy of CPS is reflected in the selfcharacteristics, which describe the abilities of CPS to react autonomously to internal and external influences and control the system state by at least maintaining the system, if not optimizing it by anticipation without external intervention. CPS, therefore, have a high degree of resilience.

The *overall context* in which the systems are situated is what characterizes them specifically as industrial CPS. In the literature, this is widely referred to as *Industry 4.0*, as shown in Fig. 9. Originating from the title of a German governmental funding initiative, Industry 4.0 has become a catchphrase for digitized and interconnected industrial value creation. The firm anchorage of industrial CPS in this context highlights the innovation potential inherent in and relevance of this concept.

opportunities that industrial CPS offer for value creation processes. From an organizational perspective, they cover both production engineering and management aspects while also providing benefits for the users of products and services. In general, processes can be further automated and autonomized, particularly to the previously discussed characteristics of industrial CPS. Through the continuous monitoring of physical and digital processes and the resulting homogenization, an improved system-wide level of information is achieved, which allows for increases in efficiency for both management activities and process execution. Among other things, this enables batch/lot size one production at costs approaching those of mass production, which means that market demand for product individualization can be anticipated. Due to universal interfaces and increasing location independence, as well as less hierarchical system architectures, industrial CPS can be set up in decentralized structures. Decentralization, in combination with an improved level of information within the overall system, also allows for complex event processing with increasing flexibility. For example, production and logistics processes can be coordinated with a significantly shorter planning horizon facilitated by lead time reductions. The sensoraided improvement of the level of information regarding the condition of system components allows fault/failure scenarios to be detected earlier or even predictive, which leads to quality improvements for both production facilities and products. The continuous and extensive backflow of status information from smart products reinforces this trend even further. Among other things, the general rapid increase in the availability of data allows for the development of new,

The reason for this is apparent due to the potentials/

Fig. 8 Characteristics of industrial CPS

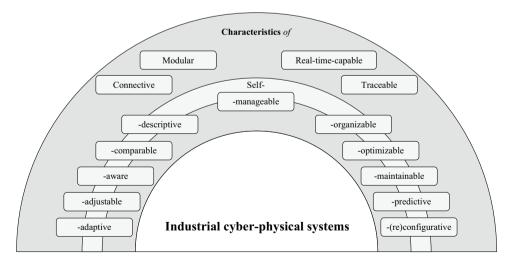


Fig. 9 Overall context of industrial CPS





data-driven *business models*. Alongside this, potentials for market penetration strategies arise in the form of *product portfolio enlargements* and *time-to-market* reductions. An overview of the potentials/opportunities offered by industrial CPS is provided in Fig. 10.

In addition to the vast potentials/opportunities, the implementation of industrial CPS also brings challenges/issues with it, including increased system complexity resulting from far-reaching changes in system size and structure. In that way, the number of system components (technological, organizational, inter-organizational) can increase significantly due to the connection and interaction of formerly independent and self-sufficient systems as well as the dissolving of system boundaries towards ad-hoc systems of systems. Additionally, system architectures become more multilayered and overall system diversity increases. Alongside the changes in system architectures, industrial CPS also lead to an increase in complexity in the organizational landscape. Linear value creation processes dissolve towards holistic value networks which become increasingly inter-organizational. Also, further organizational units and stakeholder groups are involved with and affected by industrial CPS than before. This complexity is intensified by time-related factors, as, for example, production management becomes more real-time-critical and product life cycles are shortening. Advancing inter-organizational integration in particular can lead to reduced transparency concerning system structures, synchronization problems, and new challenges for risk and uncertainty management. Due to the integration of numerous system components, the continuous monitoring of conditions, and the thereof resulting data throughput rates and volumes, and the inherent real-time feedback loops between sensors and actuators in industrial CPS, communication problems, such as delays or jitter, pose a severe threat to system functionality. As with many digitization matters, the implementation of industrial CPS occasionally arouses concerns and reservations among employees due to notions that working conditions might change and certain professions might become obsolete. High implementation efforts are an additional challenge/issue. With regard to the acquisition of new production plants or the retrofitting of existing ones to integrate them into industrial CPS and the, in many cases, high *capital* requirement resulting from this, a conclusive cost-benefit calculation is often rather difficult in advance. Particularly in the case of industrial CPS which have trans-organizational structures or are used to facilitate hybrid value creation networks, *juridical matters* arise because responsibilities and liability issues in the event of system failures or manufacturing defects that lead to malfunctioning products cannot always be unequivocally clarified.

Two further challenges/issues that are discussed in detail in the literature on industrial CPS are safety and security. The field of safety is divided into hazard defense and state. In hazard defense, strategies are described to prevent system failures through environmental monitoring or, in the case of such failures, to facilitate emergency management. System state control, which attempts to detect fault/failure situations before they become safety issues, is closely related. While safety deals with the operational integrity of systems, i.e., the protection of people and the environment from physical damage, security addresses data and information protection within a system. In the context of industrial CPS, this concerns the defense against threats and vulnerabilities like (cyber-) attacks and the securing of privacy, e.g., via preventing data abuse. Additionally, practical measures are presented for attack detection, information flow control, and access and control message protection (cryptography, digital signatures, and steganography). In summary and relation, the challenges/issues associated with industrial CPS are illustrated in Fig. 11.

Industrial CPS are subject to various requirements, as listed in Fig. 12, that are necessary or advantageous for their functionality and operation. These include autonomy, which ensures the functioning of systems within the defined functional objectives, especially if they cannot be operated from outside in either a planned or unplanned capacity. To this end, systems must be designed in order to be context-aware and sensitive so that changes in state and status are not only sensed but can also be considered in the superordinate application context and operate according to predefined algorithms. This ensures a high degree of dependability and reliability with regard to system availability and behavior as well as the value creation processes based on it. This dependable and reliable system availability is particularly necessary because, especially in the context of large-scale interconnected systems, (sub-)system failures can have serious consequences, including the

Fig. 10 Potentials/opportunities of industrial CPS

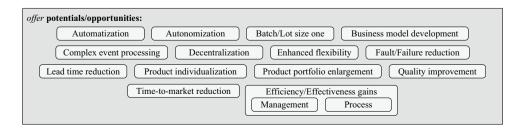




Fig. 11 Challenges/issues of industrial CPS

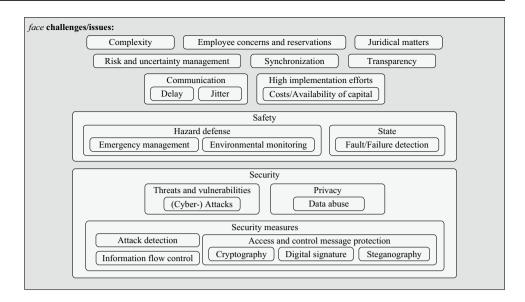
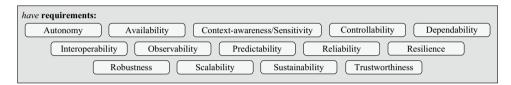


Fig. 12 Requirements of industrial CPS



collapse of entire systems of systems. Availability is also of utmost importance whenever safety-relevant processes are monitored and controlled by the system. In the context of maintaining system functionality under adverse conditions and in critical situations, robustness and resilience are also essential for industrial CPS. To a certain extent, the systems should be able to cope with environmental changes; their configuration should be able to robustly sustain these conditions. If the environmental changes are so severe that they cannot be handled by robustness, the systems should be so resilient that they adjust and adapt their configurations accordingly. The system state must be observable, with a high degree of reliability, and the information output on the state and control processes must be trustworthy so that fact-based decisions by administrators are possible at all times. In this context of system monitoring and control, it is also vital to have the most accurate predictability of expected system behavior in different situations so that the controllability of the system is given, despite its complexity and high degree of automation and autonomy.

In order to react to changes and new requirements in industrial CPS-based value creation processes, such as short-term capacity fluctuations or long-term market, production or product-related trends, it is a further requirement of industrial CPS that they are *scalable*, which can be executed briefly. Furthermore, since, as previously mentioned, value creation activities are becoming increasingly interactive and

networked both intra- and inter-organizationally, the *interoperability* of individual industrial CPS is also of great interest.

All the requirements mentioned above should be met under the premise of *sustainability* in order to achieve efficiency and effectiveness in economic, ecological, and social dimensions.

In light of the far-reaching and holistic digitization of industrial value creation, a wide range of *complementing* concepts and technologies are being applied. In this, industrial CPS often serve as a linking element that systematically integrates these concepts and technologies in a goal-oriented and application-specific manner. Big data analyses are one of these concepts. Based on the widespread utilization of sensor technology in production and in products as such, industrial CPS often generate extensive data (5 Vs: volume, velocity, variety, value, veracity), which can be transferred by algorithm-based analyses such as pattern detection/recognition in smart data for general optimization purposes, as well as data-driven services and business models (data as a service). As often distributed and decentralized systems, industrial CPS use cloud, edge and ubiquitous computing to perform data processing and system control detached from the conventional automation pyramid. In many application scenarios of industrial CPS, the use of artificial intelligence (AI), e.g., as a foundation for the self-characteristics described previously, is suitable. Conventional methods to this end include reasoning or machine learning. As previously indicated, industrial CPS can be connected ad hoc to



Fig. 13 Complementing concepts and technologies to industrial CPS

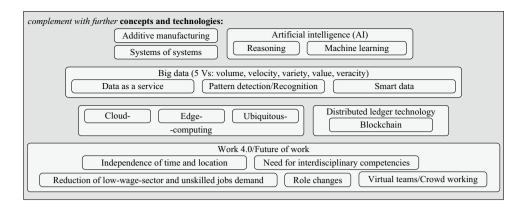
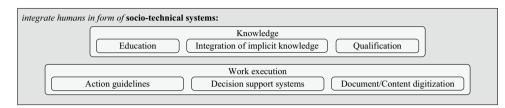


Fig. 14 Industrial CPS as sociotechnical systems



systems of systems according to context and task. To ensure integrity in the exchange of data and resources, distributed ledger technologies, such as blockchain, offer an adequate solution. Another concept that is compatible with industrial CPS is additive manufacturing. On the one hand, topics as resource efficiency, availability of spare parts, rapid prototyping, etc. can be addressed via this concept. On the other hand, production processes itself can apply technologies such as 3D printing.

Another concept that goes hand in hand with the digitization of industrial processes is work 4.0/future of work, which describes the elaboration of innovative working methods that are either possible or necessary due to technological changes. This may concern the general conditions of work in the industrial sector, which can even allow execution of work independent of time and location and in virtual teams/ crowd working. Additionally, the introduction of industrial CPS is often accompanied by extensive changes in job requirements and professional training. Thus, the need for interdisciplinary competencies arises due to increasing system complexity, which is also reflected in a progressive linking and overlapping of disciplines relevant to value creation. Furthermore, the increasing automation associated with industrial CPS in particular leads to a reduction of low-wage-sector and unskilled jobs demand. Role changes become, therefore, necessary, which often require extensive training measures.

The spectrum of concepts and technologies that complement industrial CPS is shown Fig. 13.

In addition to the primary technical consideration of industrial CPS, the literature also examines the integration of humans in the form of *socio-technical systems*. In the

field of production-supporting activities, this affects work execution. Due to increasing availability of information and new forms of HCI, information can be provided through various decision support systems, e.g., by means of action guidelines in maintenance. In addition, media discontinuities are being reduced due to increasing document/content digitization. The topic of knowledge in relation to industrial CPS is also covered by the literature. Additionally, due to new methods of system-integrated education and qualification, the integration of implicit knowledge can be achieved, making previously person-bound knowledge increasingly available to a wider circle of personnel (e.g., by the creation of action guidelines for machine repairs and further maintenance activities). The socio-technical systems integration of industrial CPS is presented in Fig. 14.

CPS have a common architecture with individual specifications depending on the application domain. The architecture of industrial CPS, which is described hereafter, serves as the underlying principle and scheme for the definition of concrete system features and configurations from design alternatives, depending on functional and non-functional requirements, and for the selection of suitable system components. Thereby, industrial CPS are allocated to the superordinate domain of information technology (IT), respectively, information and communication technology (ICT). From this domain, industrial CPS combine technologies and concepts of the (industrial) internet of things ((I)IoT) or web of things (WoT), which can be partitioned into a cyber sphere and a physical sphere according to the underlying logic of CPS. Software architecture and the data processing of industrial CPS are situated within the cyber sphere while hardware architecture and human-computer interaction (HCI)



exist within the physical sphere. *Network architecture* serves as a connective link between the two spheres.

In the area software architecture, industrial CPS literature covers the following topics: Adequate *operating systems* for the respective system components are analyzed, the design of these systems from a *programming* standpoint with the subfields *algorithms* and *programming languages* as well as *software agents* with further subfields *mobile agents* and *multi-agents*. Further topics are sufficient *middleware* in the form of *data distribution services* (DDS) and *workflow engines*. Beyond that, concepts are presented that allow *dynamic software updating* (DSU) for CPS.

Concerning data in the context of industrial CPS, the following focal points receive particular attention in the literature. First, the data *acquisition* by sensors is discussed. This data can then be *aggregated* with existing data or *fused* with data from external sources. The resulting data sets are analyzed and evaluated by *processing*. The literature also examines how data *traffic*, in the form of *dissemination*, *exchange*, and *transmission*, can be performed both within a system but in exchange with other systems. With regard to the qualitative aspects of data, their *quality* and *reliability* are considered. Further topics are data *recovery* and the concept of *supervisory control and data acquisition (SCADA)*.

The domain of hardware architecture contains the components that physically constitute industrial CPS. These are mainly *embedded systems* that are extended by *sensors* that continuously record physical environmental conditions. The resulting data is processed by *processors* and *field programmable gate arrays* (FPGA). The subsequent operation of *actuators*, which, in turn, affect the physical environment, is carried out by *controllers*. *Identifiers* ensure the individual identifiability of each system component. Furthermore, passive components can be integrated into industrial CPS via *radio-frequency identification* (RFID) technologies, such as *near field communication* (NFC). In addition, the field of *robotics* is receiving a considerable amount of attention in the context of industrial CPS.

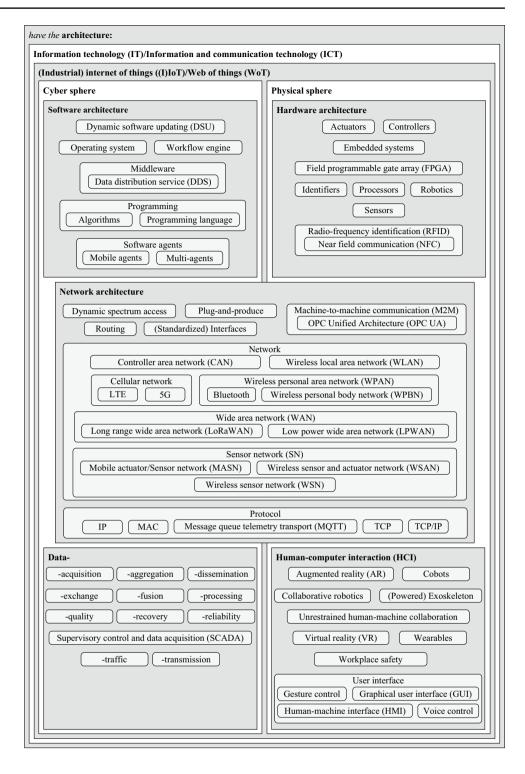
In the area of HCI, the integration of humans in industrial CPS is addressed. Against this backdrop, the literature deals, among other things, with the support of humans in the performance of physical work. E.g., cobots or collaborative robotics are used to enable humans and machines to carry out tasks jointly in order to integrate the respective superior skills optimally. Technology can also be worn on the human body as wearables; these wearables can provide physical support, as seen with (powered) exoskeletons, or can be used to provide information in the form of augmented reality (AR) and virtual reality (VR) devices. In the field of user interfaces of industrial CPS, the literature deals with different forms of human-machine-interfaces (HMI) and graphical user interfaces (GUI), which can be operated via gesture control or voice control. In the overall context of

HCI, *unrestrained human-machine collaboration* combined with the highest standards of *workplace safety* is of particular importance.

The network architecture of industrial CPS draws on a variety of established technologies and concepts and adapts them to the specifics inherent in industrial CPS as needed. In general, the network architecture provides the link between the cyber sphere and the physical sphere and enables the transfer of signals and data. The literature on industrial CPS deals extensively with the subject of how network architectures can be designed in these systems and what requirements they have to meet, and a great deal of attention is paid to the *networks* themselves. Different types of networks and their suitability for a variety of applications due to differences in transmission power, range, and data transfer rates are considered. The first worth mentioning are sensor networks (SN), which can be divided into mobile actuator/sensor networks (MASN), wireless sensor networks (WSN) and wireless sensor and actuator networks (WSAN). These network types are used to link sensors and actuators and to ensure the transfer of measured environmental values and coordinated actuator behavior. Controller area networks (CAN) are used as a serial bus system and are particularly useful in safety-relevant areas. For shortdistance applications, wireless personal area networks (WPAN), such as Bluetooth or wireless personal body networks (WPBN), offer the advantage that interference with other networks can be reduced and that there is a low power requirement for transmitting units. For large-scale coverage, the pervasive wireless local area networks (WLAN) are used. For the integration of geographically remote system units, wide area networks (WAN) are used in form of long range wide area networks (LoRaWAN) and low power wide area networks (LPWAN), which offer high energy efficiency. Cellular networks with LTE and 5G standards are also used for interconnecting widely separated system units, especially if those are mobile. Depending on the type of network and application, different protocols are used to determine the communication syntax. In the context of industrial CPS, IP, MAC, message queue telemetry transport (MQTT), TCP, and TCP/IP are mentioned in the literature. Dynamic spectrum access for the optimization of frequency spectra of connections and routing for the coordination of message streams are also being considered, as they can help to handle increased data volumes in a system-efficient manner. The subject of plant networking is also receiving a large amount of interest; therefore, plug-and-produce and (standardized) interfaces that enable the interoperability of diverse production plants with minimal setup effort are of great importance in the process of industrial CPS development. In this context of machine-to-machine communication (M2M), the OPC Unified Architecture (OPC UA) provides a



Fig. 15 Architecture of industrial CPS



platform-independent, service-oriented architecture (SOA) for the exchange of machine data.

Figure 15 provides a holistic visualization of the architecture underlying industrial CPS.

Within the realization of the already described potentials through the application of CPS they transform *industrial* value creation. This applies to all sequential stages and organizational levels in value chains and value networks;

they can be broken down into the *pre-production stage*, *production stage*, and *product in use stage*.

Already in the pre-production stage, the *monitoring* of raw, auxiliary, and operating materials, as well as of supplier parts and construction groups intended for later production begins. Through the continuous collection and consolidation of data on *smart* (raw)materials/components, information regarding *condition*, *processing*, and *transport*



becomes available in form of digital twins, already in the earliest stages of the value chain and is manipulation-proof passed on across organizational boundaries. This applies both to newly extracted raw materials and to *reprocessed* and *renewed* materials and components within the scope of *lifecycle management*.

In the production stage, the transformation of industrial value creation is discussed in the context of the *holistic concepts, digital factory, smart factory*, and *smart manufacturing*. Manufacturing systems that use CPS in their processes are referred to as *cyber-physical production systems (CPPS)*. In the literature, CPPS are examined from different focal points; specifically, *production system development*, *production execution*, and *production support* can be clustered.

Production system development describes all activities and procedures on the way to a CPS-based production system. In the subarea design, the planning and development of the production processes takes place. Within the design space exploration, the options and alternatives for the future system configuration are discussed and structured. The subsequent IT design process can be carried out with different system level design methodologies. With component-based development, the aim is to design standardized components that can be used several times in different applications of modular systems with the same or related requirements, minimizing the amount of effort required. Contract-based development is particularly important when a large number of modules from various providers are combined into a single system. Hereby, the definition of formal contracts for the use of standardized interfaces ensures compatibility. Modelbased design and development is used in particular when the intended system has a high degree of complexity. By using predefined models with advanced functional characteristics, systems can be simulated and tested in detail, even before physical engineering. Due to the previously discussed challenges associated with CPS, such as complexity, methodcombining procedures are feasible. If these are participative, co-creative, or open, the term co-design is used.

Simulation is used to determine the behavior and performance, as well as the safety and security, of CPPS before they are constructed and launched. In this process, modeling is used to create a physical or digital representation of the system or its individual parts. Deliberate reductions and omissions lead to an individual abstraction of the original. Depending on the application purpose, models can take the form of formal descriptions, physical objects or computer-based virtualizations. In co-simulation, different simulation tools that use different models, each of which represents subsystems, are interconnected to enable a holistic system simulation. This procedure is particularly suitable for CPPS since components and systems from different (technical) disciplines are combined in this process. Due to the ongoing digitization and increasing automation of production

through the establishment of CPS, production control continues to receive a great deal of attention in the literature. For programmable logic controllers (PLC), which are used to control systems, robots, and actuators, *hardware-in-the-loop simulation* is applied to make them operational before they are directly connected to the hardware to be controlled.

For the subsequent engineering of CPPS, two initial situations can be distinguished: Greenfield, when a completely new production system is designed, and brownfield/retrofit, when an existing production system is upgraded to a CPPS. In the literature, the following activities are described for both cases with the specifics that the respective initial situation entails. In requirements engineering, the first step is to define the characteristics and general parameters that the system should fulfill. One of the factors that affect the requirements for CPPS is product line engineering, which, therefore, should be considered in close connection with production line engineering. Depending on the selection of the hardware to be utilized, software engineering should be adjusted accordingly. For the combination and iterative adaptation of CPPS hardware and software, it is advantageous to prototype them before integrating them into a consistent CPPS.

In the production execution stage, the plants are operated. Manufacturing is an essential part of this. In this area, the literature deals with the effects of implementing industrial CPS on production management with the subfields process control and process management. It is also described how the application of industrial CPS enables advanced manufacturing, which refers to the execution of particularly complex production processes for the manufacturing of equally complex products, both of which are only possible through the use of digital technologies and concepts. Moreover, cloud manufacturing, which describes a less organization- and location-bound value creation through flexible, virtual production networks, benefits from the utilization of industrial CPS. Another topic that receives attention in the context of CPS-based manufacturing is industrial services. This includes service composition, which is concerned with the arrangement and orchestration of service bundles, often from various providers, that are combined to form integrated service systems. One service to be highlighted in this field is maintenance. Due to the many degrees of freedom regarding potential events and their resolution, processes related to maintenance are difficult to optimize. However, based on live sensor data and results of big data analytics, condition-based and predictive maintenance procedures can increasingly be implemented in CPPS with great optimization potential.

Overall, i.e., beyond the maintenance application, industrial CPS, with their sensors and actuators, offer vast potentials for reforming *monitoring/control* in production. *Condition monitoring* enables a meaningful and comprehensive



status overview to be obtained in real-time for all equipped system components, including both production infrastructure and production parts. *Event processing* is focused on the continuity and real-time capability through the application of industrial CPS. This enables a reliable *event-triggered control*, in which events are reacted to mostly automatically with adequate measures when they occur. To prevent adverse events, *predictive control* uses the ability to recognize trends and patterns in data and take countermeasures before critical values are reached. Also, for the field of *fuzzy control*, industrial CPS offer implications for the definition of control variables as well as for the already known SCADA.

In addition to the usage of monitoring/control, the exorbitant increase in status information, and data sets generated by industrial CPS, sensor technology can also be exploited for *analysis*. *Testing* is carried out, among other activities in this area, all of which can be largely automated by *model-based testing* with optimized *testbed* conditions. These test activities can examine hardware and software as well as processes in production plants and production output. Additionally, the literature deals with *validation* and *verification* as a means for requirements fulfilment with the subfields *model checking* and *runtime verification*. In supplement to this, *eigen analysis* is explicitly mentioned.

The third and last subject area concerning CPPS is constituted by production support, including the area *logis*tics. Here, the whole context of material handling within an organization but also beyond its borders is examined. Especially for warehouse systems, industrial CPS offer farreaching application potentials, which allow for optimizations in warehouse volumes and processes through increased transparency. In addition to warehousing, internal logistics also benefit in the form of automated guided vehicles (AGV), which ensure highly automated, event-based, and systemintegrated flows of materials into production. With the establishment of intelligent transportation systems (ITS), industrial CPS are also applied in logistics between geographically dispersed production sites of an organization or different organizations in a value chain, which results in supply chain optimization, including the delivery of final products to vendors and end-users.

Another area involved in production support is the *smart grid* integration of plants. The integration of industrial CPS in the *power supply* of production facilities affects the general *energy efficiency* of these facilities by better incorporating energy requirements, availability, and costs into production planning and execution. In addition, methods such as *energy harvesting* from physical processes of industrial CPS and *battery management* in less grid-dependent production processes offer opportunities to improve energy balances.

In the third stage, the product in use stage, industrial CPS are used to feed back relevant information regarding product performance into the CPPS. In particular, *smart products*,

which, due to their integrated sensor and actuator technology, enable information and data generation similar to that of the production systems that manufacture them, allow monitoring throughout the entire product life cycle (product usage data). This continuously collected information regarding the condition and usage of the products is a highly valuable source for the evaluation and possible adjustment of product planning and production execution parameters.

By the holistic approach of *lifecycle management*, *recycling* or *downcycling* is applied at the end of product use, in the course of which the data collected over the entire product lifecycle in the form of a digital twin is, at best, reintroduced into the reprocessing or renewal in the new pre-production stage.

Apart from the subjects that can be clearly assigned to the individual stages, there are also those that are relevant across company/organization boundaries throughout the entire value chain. These include the digital twin, which combines the industrial CPS-based information of the entire lifecycles of both production plants and products. The integrated supply chain, which merges inter-organizational logistics processes due to increased transparency from industrial CPS, is another example of an activity that takes place across company/organization boundaries throughout the entire value chain. In this, procedures such as ad-hoc connectivity increase the *interoperability* of production systems, facilities, and services, which expands the potential realization of industrial CPS. In this context, the increasing establishment of platform ecosystems, which enable the linking of heterogeneous services and hardware to industrial CPS in the form of systems of systems, is particularly noteworthy.

A general overview of how CPS transform industrial value creation is shown in Fig. 16.

The application potentials of industrial CPS across company/organizational boundaries offer opportunities for horizontal and vertical integration/operational and strategic alliances. The horizontal integration can either be performed within a company/organization between production sites, departments, manufacturing sectors, etc., which previously operated largely independently, or along the value chain/within the value network across organizational boundaries, both upstream and downstream.

The cooperation between companies/organizations or their organizational units can be performed at the *operational* or *strategic level (vertical integration)*. While integration at the operational level is mostly about technical and procedural cooperation, which coordinate the execution of value creation activities, sometimes automated, ad-hoc and for short periods of time, those at the strategic level represent rather long-term alliances between two or more partners, which closely interconnect their industrial CPS and related processes.



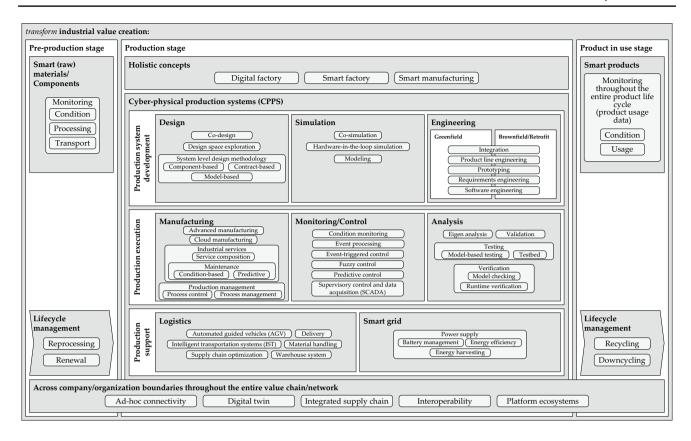


Fig. 16 Value creation based on industrial CPS

Fig. 17 Organizational integration and strategic alliances based on industrial CPS



The schematics of these integrations and alliances are shown in Fig. 17.

5 Discussion and Outlook

In the final Section of this study, the results are discussed, contributions to extant research, highlighted and limitations pointed out. Finally, a concluding and prospective outlook is given.

5.1 Contributions

The contribution of this study is twofold. First, it provides insight into the existing literature on CPS by organizing

2365 publications according to discipline, CPS dimension, and application field. Second, the resulting data set was analyzed and transferred into a categorization of CPS related and relevant topics in the context of Industry 4.0. Thereby, this study contributes by complementing the existing topic-specific reviews and categorizations. In addition to the general category formation, the industrial CPS architecture by incorporating technological, datadriven, and socio-technical views as well as the overview of value creation on the basis of this concept, are particularly noteworthy. Thus, our results enhance the CPS concept map of Asare et al. (2012), whose overview comes the closest to the scope of this work, significantly and set the focus on industrial CPS.

Both contributions thus provide new knowledge to the research on CPS in the context of Industry 4.0. The state of



research first provides insights into the distributions of publications by discipline (cf. Figs. 4 and 5). Most originate from computer science, computer engineering, and engineering, meaning that the subject area has so far been considered from a highly technical perspective. The business, value creation, and information systems perspectives have therefore been somewhat neglected, which implicates great potential for future research in these areas. It is not surprising that research was initially conducted from a technical perspective, as technological developments for specific problems are developed first and then other application scenarios or generalization potentials are considered. At this point, we are at a frontier of information systems research, which can be more involved here to contextualize the technical developments in a larger context, e.g., business, socio-technical, development with the user/stakeholder, and value creation. This is also reflected in the state of research on CPS dimensions (cf. Fig. 5). So far, there have been primarily technical studies and only a few from the organizational and human/ social disciplines.

The application domains for CPS are wide ranging (cf. Fig. 6). It can therefore be confirmed that CPS are a general purpose technology. Nevertheless, it is noteworthy that many applications are in the domain of smart manufacturing. Here, a distinction can be made between discrete and process manufacturing (Ning et al., 2017; Zhang et al., 2020). There have been and are several public funding programs and initiatives in these areas due to the feasible potential. This can also be linked to fact that the application of CPS is easier to realize in an organization (on meso level) than in an overarching system.

Furthermore, the manufacturing domain was examined in more detail (cf. Fig. 7). There, as well, the application fields for CPS are wide ranging, and there are a large number of applications in industry in general. Related work by Monostori et al. (2016) also highlights the relevance of CPS in manufacturing. The literature thus suggests that we can assume far-reaching changes that qualify for an industrial revolution.

In addition to the state of research, the categorization of industrial CPS also provides several new insights for research on CPS in the context of Industry 4.0. As compared to existing taxonomies, reviews, and categorizations (cf. Section 2), our study is much more comprehensive and provides a detailed categorization and analysis of industrial CPS. We arrange our findings into 10 sections, the key conclusions of which are summarized below.

With regard to the *characteristics* of industrial CPS, it is apparent that CPS are a further development of systems that are oriented toward autonomous operation and independent action (cf. Fig. 8). This aspect is supported by Berger et al. (2021), who examined CPPS from a self-organizing systems' perspective. Our results also show that CPS are

clearly an enabler for Industry 4.0. Figure 10 shows that CPS have far-reaching *potential* that is relevant for industry, consumers, and the common good, in terms of sustainability, for example. There is also a large number of challenges to be overcome, particularly in the areas of safety and security, which is not surprising given the increased openness and interaction of entities and systems (cf. Fig. 11). Our results also contribute to an extension of the works of Liu et al. (2017) and Hofer (2018). For CPS to function properly, numerous requirements must be fulfilled (cf. Fig. 12). This point was also taken up by other authors, e.g., Asare et al. (2012), who also mentioned a few requirements in their concept map. In addition, CPS are a concept that can be seen as a hub of various complementary concepts and technologies of the digital age. CPS can only unfold their potential through interaction with these concepts and technologies (cf. Fig. 13). The relevance of CPS to complementary concepts in the context of digitalized industrial value creation has also been stated by (Kim, 2017). As shown in Fig. 14, CPS integrate humans in the form of socio-technical systems that require a user- and stakeholder-centric consideration. The architecture of CPS can be characterized as highly complex, which is also supported by other authors who described CPS architectures (Hofer, 2018; Lee et al., 2015; Pivoto et al., 2021). The architecture suggested by this study integrates software, hardware, network, data processing, and HCI components (cf. Fig. 15). CPS also offer application potential for the entire industrial value creation network (cf. Fig. 16). The interconnectivity and general network character of CPS generates potential for operational and strategic alliances with other organizations and entities (cf. Fig. 17).

The categorization of CPS related and relevant topics in the context of Industry 4.0 described above offers a variety of possible applications in practice. First, it provides an overview of the existing state of concepts and technologies in the area of industrial CPS. Thus, the categorization also serves as means of analyzing potential by documenting and evaluating existing technologies and systems and performing compatibility checks. In addition, it can be used for strategy development. Thus, organization-specific potentials and limitations regarding digitization and Industry 4.0 can be narrowed down. It can also help develop retrofit or greenfield digitization strategies. Furthermore, the categorization enables CPS design by facilitating the selection of systemrelevant technologies and concepts as well as the definition of interfaces and standards. Finally, it can be used in education and training, for example through user-centered formats for knowledge transfer, in the context of system implementations, and digitization activities.

The architecture in Fig. 15 and the value creation based on industrial CPS in Fig. 16 go far beyond existing categorizations and can also be used as a design tool; a fully functional web tool was developed to that end. The web



tool enables users to better comprehend industrial CPS and capture their architecture and use across the entire industrial value chain. Specifically, the tool can be applied within established methods or in the form of a canvas in workshops.

5.2 Future Work

The planned continuation of the research work is threefold: First, the state of knowledge and the categorization shall be updated by periodic repetitions of the review. On the one hand, this will allow new research foci, concepts, technologies, etc. to be observed in order to integrate them into the existing findings. On the other hand, trends, changes in thematic emphases, etc. can be identified over time, which allows statements to be made about the development of the research landscape and the implementation and application state of CPS in the context of Industry 4.0.

In addition to the scientific literature, funding projects and best practices from industry related to industrial CPS will be systematically analyzed. These can then underpin the individual topics in the categorization, particularly in the artifact *Industry 4.0 Compendium*, which is a functional web tool of the categorization (cf. Appendix Fig. 18), as a supplement to the scientific literature, and increase the added value for users from practice. Thus, this extension contributes to the managerial contribution. The respective systematic search and analysis process of funding projects and best practices has already started.

Furthermore, the extensive literature dataset provides an opportunity to undertake deductive—including software-assisted—analyses in order to elaborate quantitative measures and weighted links of the identified categories. In this way, the present qualitative findings of the study could be supplemented by quantitative ones, which would facilitate a more comprehensive interpretation.

5.3 Limitations

The limitations of our study are primarily determined by the subject area and the methodology. With industrial CPS, we are exploring a still relatively young and dynamic field of research. As a result, findings are constantly increasing as new developments and studies are being undertaken and published. Thus, the data presented here is only a snapshot representing the state of research and categorization of industrial CPS at one point in time. New findings and developments may have emerged in the meantime that would affect the results of this study.

The systematic literature review is influenced by the selection of literature databases and search engines. We aimed to make a selection that is as comprehensive as possible, including different disciplines and leading publishers.

Search strings also influence the results of literature searches; we therefore attempted to search for publications on CPS as broadly and comprehensively as possible by using a wide variety of spellings.

The third limitation of our study results from the exclusive consideration of title, keywords, and abstract for the structured qualitative content analysis. In our opinion, this has no impact on the categorization, but it cannot be guaranteed that our approach did not necessarily exploit the complete amount of information.

5.4 Outlook

The final goal of our study is to provide an outlook on how research on and the use of industrial CPS can be further advanced. As our results show, interdisciplinary approaches are advisable or even necessary for this purpose due to the interwoven and wide-ranging characteristics of the topic. Therefore, the aim of research should be to break down existing silos and collaborate with related disciplines to develop methods and concepts that bring the topic of industrial CPS further into application. Specifically, information systems research has the potential to play a central role. Due to its interdisciplinary approaches, information systems research should act as a link between the disciplines and the entire body of knowledge, especially regarding system design, development, and implementation. This leads to the implication for information systems research to further contribute to the implementation and application of Industry 4.0 by transferring and adapting specific insular knowledge about CPS to value creating applications.

Since the introduction of the concept of CPS, there have been many vision papers and agendas on the subject. Therefore, we suggest an interim assessment and investigation of the current state of knowledge and implementation to determine the further implementation capabilities of scenarios foreseen in agendas and vision papers. Moreover, it is advisable to aim and research towards analogy building in order to enable the transfer of results and knowledge from other disciplines regarding CPS to be applied in industry, but also to make the extensive knowledge from the industrial domain available to other disciplines.

We believe that our categorization of industrial CPS can enhance the knowledge transfer into practice. It can particularly contribute to the design and development of new industrial CPS applications. Through the Industry 4.0 Compendium web tool (cf. Appendix Fig. 18), the results of this study have been made available to the research and practice community in an application-oriented manner (Oks & Jalowski, 2020); it offers search, selection, and note-taking functions. These features help reduce the plethora and complexity of information, making it more accessible and thus fostering CPS-oriented activities in the context of Industry 4.0.



Appendix

Table 3 Search terms

Language	Keywords	Synonyms
English	Cyber-physical	Cyber physicalCyberphysical
	Cyber-physical system	 Cyber physical system Cyberphysical system Cyber-physical systems Cyber physical systems Cyberphysical systems
German	CPS	-
	Cyber-physisches System	 Cyber physisches System Cyber-physische System Cyber-physische Systeme Cyber physische Systeme Cyberphysische Systeme
	Cyber-physikalisches System	 Cyber physikalisches System Cyberphysikalisches System Cyber-physikalische Systeme Cyber physikalische Systeme Cyberphysikalische Systeme

 Table 4 Categories with exemplary underlying literature

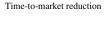
Categories (fields, areas, and sections)	Exemplary literature
Characteristics	
Connective	 Chen, X., Sun, J., & Sun, M. (2014). A Hybrid Model of Connectors in Cyber-Physical Systems. In S. Merz & J. Pang (Eds.), Lecture Notes in Computer Science: Vol. 8829. Formal Methods and Software Engineering (pp. 59–74). Springer. https://doi.org/10.1007/978-3-319-11737-9_5 Reppa, V., Polycarpou, M. M., & Panayiotou, C. G. (2015). Distributed sensor fault diagnosis for a network of interconnected cyberphysical systems. IEEE Transactions on Control of Network Systems, 2(1), 11–23. https://doi.org/10.1109/TCNS.2014.2367362
Modular	 González-Nalda, P., Etxeberria-Agiriano, I., Calvo, I., & Otero, M. C. (2016). A modular CPS architecture design based on ROS and Docker. <i>International Journal on Interactive Design and Manufacturing</i>, 11(4). Advance online publication. https://doi.org/10.1007/s12008-016-0313-8 Suh, D., Jeon, K., Chang, S., Kim, J., & Kim, J. (2015). Auto-localized multimedia platform based on a modular cyber physical system aligned in a two-dimensional grid. <i>Cluster Computing</i>, 18(4), 1449–1464. https://doi.org/10.1007/s10586-015-0479-z
Real-time-capable	 Alsaydia, O. M. A., & Hameed, M. M. (2016). Design and analysis a real time cyber physical cloud computing system. <i>Imperial Journal of Interdisciplinary Research</i>, 2(9), 279–283. Lu, C., Saifullah, A., Li, B., Sha, M., Gonzalez, H., Gunatilaka, D., Wu, C., Nie, L., & Chen, Y. (2016). Real-time wireless sensor-actuator networks for industrial cyber-physical systems. <i>Proceedings of the IEEE</i>, 104(5), 1013–1024. https://doi.org/10.1109/JPROC.2015.2497161
Traceable	 Huang, J., Zhu, Y., Cheng, B., Lin, C., & Chen, J. (2016). A PetriNet-based approach for supporting traceability in cyber-physical manufacturing systems. Sensors, 16(3). https://doi.org/10.3390/s16030382 Mohajerin Esfahani, P., Vrakopoulou, M., Andersson, G., & Lygeros, J. (2012). A tractable nonlinear fault detection and isolation technique with application to the cyber-physical security of power systems. In 51st IEEE Annual Conference on Decision and Control (CDC) (pp. 3433–3438). https://doi.org/10.1109/CDC.2012.6426269
Self-characteristics	 Bordel, B., Alcarria, R., Martín, D., Robles, T., & de Rivera, D. S. (2016). Self-configuration in humanized cyber-physical systems. <i>Journal of Ambient Intelligence and Humanized Computing</i>, 8. Advance online publication. https://doi.org/10.1007/s12652-016-0410-3 Dai, W., Dubinin, V. N., Christensen, J. H., Vyatkin, V., & Guan, X. (2017). Towards self-manageable and adaptive industrial cyber-physical systems with knowledge-driven autonomic service management. <i>IEEE Transactions on Industrial Informatics</i>, <i>13</i>(2). https://doi.org/10.1109/TII.2016.2595401 Dutt, N., Jantsch, A., & Sarma, S. (2015). Self-aware cyber-physical systems-on-chip. In <i>IEEE/ACM International Conference on Computer-Aided Design (ICCAD)</i> (pp. 46-50). https://doi.org/10.1109/ICCAD.2015.7372548 Smirnov, A., Kashevnik, A., & Shilov, N. (2015). Cyber-physical-social system self-organization: ontology-based multi-level approach and case study In. 9th IEEE International Conference on Self-Adaptive and Self-Organizing Systems (pp. 168-169). https://doi.org/10.1109/SASO.2015.25
Overall context	
Industry 4.0	 Jazdi, N. (2014). Cyber physical systems in the context of Industry 4.0. <i>IEEE International Conference on Automation, Quality and Testing, Robotics</i>, 1–4. https://doi.org/10.1109/AQTR.2014.6857843 Mosterman, P. J., & Zander, J. (2016). Industry 4.0 as a cyber-physical system study. <i>Software & Systems Modeling</i>, 15(1), 17–29. https://doi.org/10.1007/s10270-015-0493-x
Potentials/Opportunities	
Automated	• Kao, HA., Jin, W., Siegel, D., & Lee, J. (2015). A cyber physical interface for automation systems - Methodology and examples. <i>Machines</i> , 3(2)

• Leitão, P., Colombo, A. W., & Karnouskos, S. (2016). Industrial automation based on cyber-physical systems technologies: Prototype implementations and challenges. *Computers in Industry*, 81, 11–25. https://doi.org/10.1016/j.compind.2015.08.004

93-106. https://doi.org/10.3390/machines3020093



Information Systems Frontiers Table 4 (continued) Categories (fields, areas, Exemplary literature and sections) Automatization • Duarte, R. P., Neto, H., & Vestias, M. (2016). XtokaxtikoX: A stochastic computing-based autonomous cyber-physical system. In IEEE International Conference on Rebooting Computing (ICRC) (pp. 1-7). https://doi.org/10.1109/ICRC.2016.7738716 Gronau, N. (2016). Determinants of an appropriate degree of autonomy in a cyber-physical production system. Procedia CIRP, 52, 1–5. https:// doi.org/10.1016/j.procir.2016.07.063 Efficiency gains • Bayhan, H., Meißner, M., Kaiser, P., Meyer, M., & Hompel, M. ten (2020). Presentation of a novel real-time production supply concept with cyber-physical systems and efficiency validation by process status indicators. The International Journal of Advanced Manufacturing Technology, 108, 527–537, https://doi.org/10.1007/s00170-020-05373-z Effectiveness gains • Rocher, G., Tigli, J.-Y., Lavirotte, S., & Le Thanh, N. (2020). Effectiveness assessment of cyber-physical systems. International Journal of Approximate Reasoning, 118, 112-132. https://doi.org/10.1016/j.ijar.2019.12.002 • Schuh, G., Potente, T., Thomas, C., & Hempel, T. (2014). Short-term cyber-physical production management. Procedia CIRP, 25, 154-160. https://doi.org/10.1016/j.chm.2016.1016. Management ://doi.org/10.1016/j.procir.2014.10.024 • Song, Z., Labalette, P., Burger, R., Klein, W., Nair, S., Suresh, S., Shen, L., & Canedo, A. (2015). Model-based cyber-physical system integration Process in the process industry. In Q.-S. Jia (Ed.), IEEE International Conference on Automation Science and Engineering (CASE) (pp. 1012-1017). https://doi.org/10.1109/CoASE.2015.7294231 • Bauernhansl, T., Tzempetonidou, M., Rossmeissl, T., Groß, E., & Siegert, J. (2018). Requirements for designing a cyber-physical system for Batch/Lot size one competence development. Procedia Manufacturing, 23, 201-206. https://doi.org/10.1016/j.promfg.2018.04.017 • Niemueller, T., Lakemeyer, G., Reuter, S., Jeschke, S., & Ferrein, A. (2017). Benchmarking of cyber-physical systems in industrial robotics. In C. Brecher, D. B. Rawat, H. Song, & S. Jeschke (Eds.), Intelligent Data Centric Systems. Cyber-Physical Systems: Foundations, Principles and Applications (pp. 193-207). Academic Press. https://doi.org/10.1016/b978-0-12-803801-7.00013-4 Product individualization • Jiang, P., Leng, J., Ding, K., Gu, P., & Koren, Y. (2016). Social manufacturing as a sustainable paradigm for mass individualization. Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture, 230(10), 1961-1968. https://doi.org/10.1177/09544 05416666903 • Tan, C., Hu, S. J., Chung, H., Barton, K., Piya, C., Ramani, K., & Banu, M. (2017). Product personalization enabled by assembly architecture and cyber physical systems. CIRP Annals, 66(1), 33-36. https://doi.org/10.1016/j.cirp.2017.04.106 • Li, H., Lai, L., & Poor, H. V. (2012). Multicast routing for decentralized control of cyber physical systems with an application in smart grid. IEEE Decentralization Journal on Selected Areas in Communications, 30(6), 1097-1107. https://doi.org/10.1109/JSAC.2012.120708 • Schuhmacher, J., & Hummel, V. (2016). Decentralized control of logistic processes in cyber-physical production systems at the example of ESB Logistics Learning Factory. Procedia CIRP, 54, 19-24. https://doi.org/10.1016/j.procir.2016.04.095 Complex event process-• Babiceanu, R. F., & Seker, R. (2015). Manufacturing cyber-physical systems enabled by complex event processing and big data environments: A framework for development. In T. Borangiu, D. Trentesaux, & A. Thomas (Eds.), Studies in Computational Intelligence: Vol. 594. Service ing orientation in holonic and multi-agent manufacturing (pp. 165-173). Springer. https://doi.org/10.1007/978-3-319-15159-5_16 • Klein, R., Rilling, S., Usov, A., & Xie, J. (2013). Using complex event processing for modelling and simulation of cyber-physical systems. International Journal of Critical Infrastructures, 9(1/2), 148. https://doi.org/10.1504/IJCIS.2013.051610 Enhanced flexibility • Boschi, F., Zanetti, C., Tavola, G., & Taisch, M. (2016). Functional requirements for reconfigurable and flexible cyber-physical system. In 42nd Annual Conference of the IEEE Industrial Electronics Society (pp. 5717-5722). https://doi.org/10.1109/IECON.2016.7794018 • Rosenthal, F., Jung, M., Zitterbart, M., & Hanebeck, U. D. (2019). CoCPN - Towards flexible and adaptive cyber-physical systems through cooperation. In 16th IEEE Annual Consumer Communications & Networking Conference (CCNC) (pp. 1-6). https://doi.org/10.1109/ CCNC.2019.8651882 • Barros, A. C., Azevedo, A., Rodrigues, J. C., Marques, A., Toscano, C., & Simões, A. C. (2017). Implementing cyber-physical systems in manu-Lead time reductions facturing. In The 47th International Conference on Computers & Industrial Engineering. 1-9. Kolberg, D., & Zühlke, D. (2015). Lean automation enabled by Industry 4.0 technologies. IFAC-PapersOnLine, 48(3), 1870–1875. https://doi. org/10.1016/j.ifacol.2015.06.359 • Alippi, C., Ntalampiras, S., & Roveri, M. (2016). Model-free fault detection and isolation in large-scale cyber-physical systems. IEEE Transac-Fault/Failure reduction tions on Emerging Topics in Computational Intelligence, 1(1), 61-71. https://doi.org/10.1109/TETCI.2016.2641452 Zhang, Z., An, W., & Shao, F. (2016). Cascading failures on reliability in cyber-physical system. IEEE Transactions on Reliability, 65(4), 1745-1754. https://doi.org/10.1109/TR.2016.2606125 • Bonci, A., Pirani, M., & Longhi, S. (2019). Tiny cyber-physical systems for performance improvement in the factory of the future. IEEE Transac-Quality improvement tions on Industrial Informatics, 15(3), 1598-1608. https://doi.org/10.1109/TII.2018.285574 • Regan, G., McCaffery, F., Paul, P. C., Reich, J., Armengaud, E., Kaypmaz, C., Zeller, M., Guo, J.Z., Longo, S., O'Carroll, E., & Sorokos, I. (2020). Quality improvement mechanism for cyber physical systems - An evaluation. Journal of Software: Evolution and Process, 32(11). https:// doi.org/10.1002/smr.2295 • Rauch, E., Seidenstricker, S., Dallasega, P., & Hämmerl, R. (2016). Collaborative cloud manufacturing: Design of business model inno-Business model developvations enabled by cyberphysical systems in distributed manufacturing systems. Journal of Engineering, 2016(3), 1-12. https://doi. ment org/10.1155/2016/1308639 • Rudtsch, V., Gausemeier, J., Gesing, J., Mittag, T., & Peter, S. (2014). Pattern-based business model development for cyber-physical production systems. Procedia CIRP, 25, 313-319. https://doi.org/10.1016/j.procir.2014.10.044 • Meixner, K., Rabiser, R., & Biffl, S. (2019). Towards modeling variability of products, processes and resources in cyber-physical production sys-Product portfolio enlargement



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- Villalonga, A., Castano, F., Beruvides, G., Haber, R., Strzelczak, S., & Kossakowska, J. (2019). Visual analytics framework for condition monitoring in cyber-physical systems. In 23rd International Conference on System Theory, Control and Computing (ICSTCC) (pp. 55-60). https://doi. org/10.1109/ICSTCC.2019.8885611



Categories (fields, areas, and sections)

Exemplary literature

Challenges/Issues

Complexity

- Kim, J.-C., We, K.-S., & Lee, C.-G. (2011). How resource componentizing for addressing the mega-complexity of cyber-physical systems. In 17th IEEE International Conference on Embedded and Real-Time Computing Systems and Applications (pp. 61–66). https://doi.org/10.1109/ RTCSA.2011.35
- Liang, G., & Zhang, L. (2015). Extension of model for research and design of complex cyber physical system. In M. S. P. Babu (Ed.), 6th IEEE
 International Conference on Software Engineering and Service Science (pp. 478–481). IEEE. https://doi.org/10.1109/ICSESS.2015.7339101

Transparency

- Dahlmanns, M., Pennekamp, J., Fink, I. B., Schoolmann, B., Wehrle, K., & Henze, M. (2021). Transparent end-to-end security for publish/subscribe communication in cyber-physical systems. In M. Gupta, M. Abdelsalam, & S. Mittal (Eds.), Proceedings of the 2021 ACM Workshop on Secure and Trustworthy Cyber-Physical Systems (pp. 78–87). ACM. https://doi.org/10.1145/3445969.3450423
- Lee, J., Bagheri, B., & Kao, H.-A. (2014). Recent advances and trends of cyber-physical systems and big data analytics in industrial informatics. In C. E. Pereira (Ed.), 12th IEEE International Conference on Industrial Informatics. IEEE. https://doi.org/10.13140/2.1.1464.1920

Synchronization

- Andrade, H. A., Derler, P., Eidson, J. C., Li-Baboud, Y.-S., Shrivastava, A., Stanton, K. B., & Weiss, M. (2015). Towards a reconfigurable distributed testbed to enable advanced research and development of timing and synchronization in cyber-physical systems. In *International Conference on ReConFigurable Computing and FPGAs (ReConFig)* (pp. 1-6). https://doi.org/10.1109/ReConFig.2015.7393352
- Deng, X., & Yang, Y. (2013). Communication synchronization in cluster-based sensor networks for cyber-physical systems. IEEE Transactions on Emerging Topics in Computing, 1(1), 98–110. https://doi.org/10.1109/TETC.2013.2273219

Risk and uncertainty management

- Axelrod, C. W. (2013). Managing the risks of cyber-physical systems. In IEEE Long Island Systems, Applications and Technology Conference (LISAT) (pp. 1–6). https://doi.org/10.1109/LISAT.2013.6578215
- Pereira, A., Rodrigues, N., Barbosa, J., & Leitão, P. (2013). Trust and risk management towards resilient large-scale cyber-physical systems. In 22nd IEEE International Symposium on Industrial Electronics (ISIE) (pp. 1–6). https://doi.org/10.1109/ISIE.2013.6563837

Communication

- Elattar, M., Wendt, V., & Jasperneite, J. (2017). Communications for cyber-physical systems. In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things: Cybermanufacturing Systems (pp. 347–372). Springer. https://doi.org/10.1007/978-3-319-42559-7-13
- Henneke, D., Elattar, M., & Jasperneite, J. (2015). Communication patterns for cyber-physical systems. In 2015 IEEE 20th Conference on Emerging Technologies & Factory Automation (ETFA) (pp. 1–4). https://doi.org/10.1109/ETFA.2015.7301623

Delay

- Nandanwar, A., Behera, L., Shukla, A., & Karki, H. (2016). Delay constrained utility maximization in cyber physical system with mobile robotic networks. In 42nd Annual Conference of the IEEE Industrial Electronics Society (pp. 4884-4889). https://doi.org/10.1109/IECON.2016.7793926
- Shen, B., Zhou, X., & Kim, M. (2016). Mixed scheduling with heterogeneous delay constraints in cyber-physical systems. Future Generation Computer Systems, 61, 108–117. https://doi.org/10.1016/j.future.2015.10.021

Jitter

- Gawand, H. L., Bhattacharjee, A. K., & Roy, K. (2014). Real time jitters and cyber physical system. International Conference on Advances in Computing, Communications and Informatics (ICACCI), 2004–2008. https://doi.org/10.1109/ICACCI.2014.6968505
- Zhang, X.-L., & Liu, P. (2015). A new delay jitter smoothing algorithm based on pareto distribution in cyber-physical systems. Wireless Networks, 21(6), 1913–1923. https://doi.org/10.1007/s11276-015-0891-6

Employee concerns and reservations

- Dressler, F. (2018). Cyber physical social systems: Towards deeply integrated hybridized systems. International Conference on Computing, Networking and Communications (ICNC), 420–424. https://doi.org/10.1109/ICCNC.2018.8390404
- Waschull, S., Bokhorst, J., Molleman, E., & Wortmann, J. C. (2020). Work design in future industrial production: Transforming towards cyber-physical systems. Computers & Industrial Engineering, 139, 105,679. https://doi.org/10.1016/j.cie.2019.01.053

High implementation efforts

- Horváth, I., & Gerritsen, B. H. M. (2012). Cyber-physical systems: Concepts, technologies and implementation principles. In TMCE 2012.
- Hu, F., Lu, Y., Vasilakos, A. V., Hao, Q., Ma, R., Patil, Y., Zhang, T., Lu, J., Li, X., & Xiong, N. N. (2016). Robust cyber–physical systems: Concept, models, and implementation. Future Generation Computer Systems, 56, 449–475. https://doi.org/10.1016/j.future.2015.06.006

Costs/Availability of capital

- Bajaj, N., Nuzzo, P., Masin, M., & Sangiovanni-Vincentelli, A. L. (2015). Optimized selection of reliable and cost-effective cyber-physical system architectures. In Design, Automation & Test in Europe Conference & Exhibition (DATE) (pp. 561–566). https://doi.org/10.7873/DATE.2015.0913
- Shin, S. Y., Chaouch, K., Nejati, S., Sabetzadeh, M., Briand, L. C., & Zimmer, F. (2021). Uncertainty-aware specification and analysis for hardware-in-the-loop testing of cyber-physical systems. *Journal of Systems and Software*, 171. https://doi.org/10.1016/j.jss.2020.110813

Juridical matters

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Security

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Categories (fields, areas, and sections)

Exemplary literature

State

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- Sanislav, T., Mois, G., Folea, S. C., Miclea, L., Gambardella, G., & Prinetto, P. (2014). A cloud-based cyber-physical system for environmental
 monitoring. In 2014 3rd Mediterranean Conference on Embedded Computing (MECO) (pp. 6–9). https://doi.org/10.1109/MECO.2014.6862654

Emergency management

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- Wu, G., Lu, D., Xia, F., & Yao, L. (2011). A fault-tolerant emergency-aware access control scheme for cyber-physical systems. *Information Technology and Control*, 40(1), 29–40. https://doi.org/10.5755/j01.itc.40.1.190

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(Cyber-) Attacks

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Privacy

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Attack detection

Chen, Y., Kar, S., & Moura, J. M. F. (2016). Dynamic attack detection in cyber-physical systems with side initial state information. IEEE Transactions on Automatic Control, 62(9), 4618-4624 https://doi.org/10.1109/TAC.2016.2626267

Information flow control

• Akella, R., Tang, H., & McMillin, B. M. (2010). Analysis of information flow security in cyber–physical systems. *International Journal of Critical Infrastructure Protection*, 3(3-4), 157–173. https://doi.org/10.1016/j.ijcip.2010.09.001

Access and control message protection • Misra, S., Krishna, P. V., Saritha, V., Agarwal, H., Shu, L., & Obaidat, M. S. (2015). Efficient medium access control for cyber–physical systems with heterogeneous networks. *IEEE Systems Journal*, 9(1), 22–30. https://doi.org/10.1109/JSYST.2013.2253421

Cryptography, digital signatures, and steganography Vegh, L., & Miclea, L. (2015). Improving the security of a cyber-physical system using cryptography, steganography and digital signatures. International Journal of Computer and Information Technology, 4(2), 427–434. https://ijcit.com/archives/volume4/issue2/Paper040229.pdf

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Reliability

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Table 4 (continued) Categories (fields, areas, Exemplary literature and sections) Availability • Parvin, S., Hussain, F. K., Hussain, O. K., Thein, T., & Park, J. S. (2013). Multi-cyber framework for availability enhancement of cyber physical systems, Computing, 95(10-11), 927-948, https://doi.org/10.1007/s00607-012-0227-• Wang, Z., Jin, Y., Yang, S., Han, J., & Lu, J. (2021). An improved genetic algorithm for safety and availability checking in cyber-physical systems. IEEE Access, 9, 56,869-56,880. https://doi.org/10.1109/ACCESS.2021.3072635 • Rungger, M., & Tabuada, P. (2013). A symbolic approach to the design of robust cyber-physical systems. In 52nd IEEE Annual Conference on Robustness Decision and Control (CDC) (pp. 3932-3937). https://doi.org/10.1109/CDC.2013.6760490 • Tabuada, P., Caliskan, S. Y., Rungger, M., & Majumdar, R. (2014). Towards robustness for cyber-physical systems. IEEE Transactions on Automatic Control, 59(12), 3151-3163. https://doi.org/10.1109/TAC.2014.2351632 Resilience • Bujorianu, M. L., & Piterman, N. (2015). A modelling framework for cyber-physical system resilience. In C. Berger & M. R. Mousavi (Eds.), Information Systems and Applications, incl. Internet/Web, and HCI: Vol. 9361. Cyber Physical Systems. Design, Modeling, and Evaluation (pp. 67-82). Springer. https://doi.org/10.1007/978-3-319-25141-7_6 • Woo, H., Yi, J., Browne, J. C., Mok, A. K., Atkins, E. M., & Xie, F. (2008). Design and Development Methodology for Resilient Cyber-Physical Systems. In 28th International Conference on Distributed Computing Systems Workshops (pp. 525-528). IEEE. https://doi.org/10.1109/ICDCS Workshops.2008.62 • Cam, H. (2014). Controllability and Observability of Risk and Resilience in Cyber-Physical Cloud Systems. In S. Jajodia, K. Kant, P. Samarati, Observability A. Singhal, V. Swarup, & C. Wang (Eds.), Secure Cloud Computing (pp. 325-343). Springer. https://doi.org/10.1007/978-1-4614-9278-8_15 • Chen, Y., Kar, S., & Moura, J. M. F. (2015). Cyber-physical systems: Dynamic sensor attacks and strong observability. In IEEE International Conference on Acoustics, Speech and Signal Processing (ICASSP) (pp. 1752-1756). IEEE. https://doi.org/10.1109/ICASSP.2015.7178271 • Boyes, H. A. (2013). Trustworthy cyber-physical systems – A review. In System Safety: The 8th IET System Safety Conference incorporating the Trustworthiness Cyber Security Conference 2013. IET. https://doi.org/10.1049/cp.2013.1707 David, M. W., Yerkes, C. R., Simmons, M. E., & Franceschini, W. (2016). Towards trustworthy smart cyber-physical systems. In K.-Y. Lam, C.-H. Chi, & S. Qing (Eds.), Lecture Notes in Computer Science: Vol. 9977. Information and Communications Security (pp. 392-399). Springer. https://doi.org/10.1007/978-3-319-50011-9_30 Predictability • Mubeen, S., Lisova, E., & Vulgarakis Feljan, A. (2020). Timing predictability and security in safety-critical industrial cyber-physical systems: A position paper. Applied Sciences, 10(9), 3125. https://doi.org/10.3390/app10093125 Sun, B., Li, X., Wan, B., Wang, C., Zhou, X., & Chen, X. (2016). Definitions of predictability for cyber physical systems. Journal of Systems Architecture, 63, 48-60. https://doi.org/10.1016/j.sysarc.2016.01.007 • Alcaraz, C., & Lopez, J. (2016). Safeguarding structural controllability in cyber-physical control systems. In I. G. Askoxylakis, S. Ioannidis, S. Controllability K. Katsikas, & C. Meadows (Eds.), Lecture Notes in Computer Science: Vol. 9879. Computer Security - ESORICS 2016 (pp. 471-489). Springer. https://doi.org/10.1007/978-3-319-45741-3_24 • Jiang, Y., Yin, S., & Kaynak, O. (2018). Data-driven monitoring and safety control of industrial cyber-physical systems: Basics and beyond. IEEE Access, 6, 47,374-47,384. https://doi.org/10.1109/ACCESS.2018.2866403 Interoperability • Bermejo Munoz, J., Galan, S. G., Lopez, L. R., Prado, R. P., Munoz, J. E., Grimstad, T., & Lopez, D. R. (2012). Interoperability in large scale cyber-physical systems. In 17th IEEE Conference on Emerging Technologies & Factory Automation (ETFA) (pp. 1-6). IEEE. https://doi. org/10.1109/ETFA.2012.6489788 • Schilberg, D., Hoffmann, M., Schmitz, S., & Meisen, T. (2017). Interoperability in smart automation of cyber physical systems. In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things: Cybermanufacturing Systems (pp. 261-286). Springer. https://doi.org/10.1007/978-3-319-42559-7_10 Scalability • García-Valls, M., Calva-Urrego, C., de la Puente, Juan A., & Alonso, A. (2016). Adjusting middleware knobs to assess scalability limits of distributed cyber-physical systems. Computer Standards & Interfaces. Advance online publication. https://doi.org/10.1016/j.csi.2016.11.003 Padmanabh, K. (2013). On the Scalability of a Cyber Physical System. Journal of the Indian Institute of Science, 93(3), 499-509. http://journ al.iisc.ernet.in/index.php/iisc/article/download/2169/3045 Sustainability • Estevez, C., & Wu, J. (2016). Green cyber-physical systems. In H. Song, D. B. Rawat, S. Jeschke, & C. Brecher (Eds.), Intelligent Data Centric Systems. Cyber-Physical Systems: Foundations, Principles and Applications. (pp. 225-237). Academic Press. https://doi.org/10.1016/B978-0-12-

- 803801-7.00015-8
- Song, Z., & Moon, Y. (2016). Assessing sustainability benefits of cybermanufacturing systems. The International Journal of Advanced Manufacturing Technology. Advance online publication. https://doi.org/10.1007/s00170-016-9428-0

Concepts and technologies

Big data

- Hahanov, V. I., Miz, V., Litvinova, E. I., Mishchenko, A., & Shcherbin, D. (2015). Big Data driven cyber physical systems. In 13th International Conference on the Experience of Designing and Application of CAD Systems in Microelectronics (CADSM) (pp. 76-80). IEEE. https://doi. org/10.1109/CADSM.2015.7230800
- Jara, A. J., Genoud, D., & Bocchi, Y. (2014). Big data for cyber physical systems: An analysis of challenges, solutions and opportunities. In 8th International Conference on Innovative Mobile and Internet Services in Ubiquitous Computing (IMIS) (pp. 376–380). IEEE. https://doi. org/10.1109/IMIS.2014.139

Pattern detection/Recognition

- Bhuiyan, M. Z. A., Wu, J., Weiss, G. M., Hayajneh, T., Wang, T., & Wang, G. (2020). Event detection through differential pattern mining in cyber-physical systems. IEEE Transactions on Big Data, 6(4), 652-665. https://doi.org/10.1109/TBDATA.2017.2731838
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Smart data

- Oks, S. J., Fritzsche, A., & Möslein, K. M. (2017). An application map for industrial cyber-physical systems. In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things: Cybermanufacturing Systems (pp. 21–46). Springer. https://doi.org/10.1007/978-3-319-42559-7_2
- Tao, F., Qi, Q., Wang, L., & Nee, A. (2019). Digital twins and cyber-physical systems toward smart manufacturing and Industry 4.0: Correlation and comparison. Engineering, 5(4), 653-661. https://doi.org/10.1016/j.eng.2019.01.014



Categories (fields, areas, and sections)

Exemplary literature

Data as a service

- Marini, A., & Bianchini, D. (2016). Big data as a service for monitoring cyber-physical production systems. In T. Claus, F. Herrmann, M. Manitz, & O. Rose (Eds.), Proceedings, 30th European Conference on Modelling and Simulation ECMS 2016. European Council for Modelling and Simulation, https://doi.org/10.7148/2016-0579
- Quadri, I., Bagnato, A., Brosse, E., & Sadovykh, A. (2015). Modeling methodologies for cyber-physical systems: Research field study on inherent and future challenges. Ada User Journal, 36(4), 246-253. https://pure.au.dk/portal/files/107182954/Modeling_methodologies_for_Cyber_Physi cal Systems.ndf

Cloud computing

• Glotfelter, P., Eichelberger, T., & Martin, P. J. (2014). Physicloud: A cloud-computing framework for programming cyber-physical systems. In IEEE Conference on Control Applications (CCA) (pp. 1533-1538). IEEE. https://doi.org/10.1109/CCA.2014.6981542

Edge computing

• Rodríguez, A., Valverde, J., Portilla, J., Otero, A., Riesgo, T., & La Torre, E. de (2018). Fpga-Based High-Performance Embedded Systems for Adaptive Edge Computing in Cyber-Physical Systems: The ARTICo3 Framework. Sensors, 18(6). https://doi.org/10.3390/s18061877

Ubiquitous computing

• Chen, H. (2017). Theoretical foundations for cyber-physical systems: A literature review. Journal of Industrial Integration and Management, 02(03). https://doi.org/10.1142/S2424862217500130

Artificial intelligence (AI)

- Lv, Z., Chen, D., Lou, R., & Alazab, A. (2021). Artificial intelligence for securing industrial-based cyber-physical systems. Future Generation Computer Systems, 117, 291–298. https://doi.org/10.1016/j.future.2020.12.001
- Radanliev, P., Roure, D. de, van Kleek, M., Santos, O., & Ani, U. (2020). Artificial intelligence in cyber physical systems. AI & Society, 1–14.

Reasoning

- Håkansson, A., Hartung, R. L., & Moradian, E. (2015). Reasoning strategies in smart cyber-physical systems. Procedia Computer Science, 60, 1575-1584. https://doi.org/10.1016/j.procs.2015.08.267
- Tepjit, S., Horváth, I., & Rusák, Z. (2019). The state of framework development for implementing reasoning mechanisms in smart cyber-physical systems: A literature review. Journal of Computational Design and Engineering, 6(4), 527-541. https://doi.org/10.1016/j.jcde.2019.04.002

Machine learning

- O'Donovan, P., Gallagher, C., Bruton, K., & O'Sullivan, D. T. (2018). A fog computing industrial cyber-physical system for embedded lowlatency machine learning Industry 4.0 applications. Manufacturing Letters, 15, 139-142. https://doi.org/10.1016/j.mfglet.2018.01.005
- Olowononi, F. O., Rawat, D. B., & Liu, C. (2021). Resilient machine learning for networked cyber physical systems: A survey for machine learning security to securing machine learning for CPS. IEEE Communications Surveys & Tutorials, 23(1), 524-552. https://doi.org/10.1109/COMST .2020.3036778

Systems of systems

- Díaz, J., Pérez, J., & Garbajosa, J. (2016). Conceptualizing a framework for cyber-physical systems of systems development and deployment. In R. Bahsoon & R. Weinreich (Eds.), Proceedings of the 10th European Conference on Software Architecture Workshops - ECSAW '16 (pp. 1-7). ACM Press. https://doi.org/10.1145/2993412.3004852
- Lucia, S., Kögel, M., Zometa, P., Quevedo, D. E., & Findeisen, R. (2016). Predictive control, embedded cyberphysical systems and systems of systems - A perspective. Annual Reviews in Control, 41, 193-207. https://doi.org/10.1016/j.arcontrol.2016.04.002

Distributed ledger technologies

- Arsenjev, D., Baskakov, D., & Shkodyrev, V. (2019). Distributed ledger technology and cyber-physical systems. Multi-agent Systems. Concepts and Trends. In S. Misra, O. Gervasi, B. Murgante, E. Stankova, V. Korkhov, C. Torre, A. M. A.C. Roche, D. Taniar, B. O. Apduhan, & E. Tarantino (Eds.), Lecture Notes in Computer Science: Vol. 11,620. Computational Science and Its Applications - ICCSA 2019 (pp. 618-630). Springer. https://doi.org/10.1007/978-3-030-24296-1_50
- Lebioda, A., Lachenmaier, J., & Burkhardt, D. (2019). Control of cyber-physical production systems: A concept to increase the trustworthiness within multi-agent systems with distributed ledger technology. In PACIS 2019.

Blockchain

- Lee, J., Azamfar, M., & Singh, J. (2019). A blockchain enabled cyber-physical system architecture for Industry 4.0 manufacturing systems. Manufacturing Letters, 20, 34-39. https://doi.org/10.1016/j.mfglet.2019.05.003
- Rathore, H., Mohamed, A., & Guizani, M. (2020). A survey of blockchain enabled cyber-physical systems. Sensors, 20(1). https://doi. org/10.3390/s20010282

Additive manufacturing

- Gupta, N., Tiwari, A., Bukkapatnam, S. T. S., & Karri, R. (2020). Additive manufacturing cyber-physical system: Supply chain cybersecurity and risks. IEEE Access, 8, 47,322-47,333. https://doi.org/10.1109/ACCESS.2020.2978815
- Rokka Chhetri, S., & Al Faruque, M. A. (2017). Side channels of cyber-physical systems: Case study in additive manufacturing. IEEE Design & Test, 34(4), 18–25. https://doi.org/10.1109/MDAT.2017.2682225

Work 4.0/Future of work

- Al-Ani, A. (2017). Cps and the worker: Reorientation and requalification? In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things: Cybermanufacturing Systems (pp. 563-574). Springer. https://doi.org/10.1007/978-
- Beckett, R. C., & Daberkow, T. (2019). Work 4.0 and the identification of complex competence sets. In MWAIS 2019 Proceedings.

location

Independence of time and • Wärzner, A., Hartner-Tiefenthaler, M., & Koeszegi, S. T. (2017). Working anywhere and working anyhow? In Y. Blount & M. Gloet (Eds.), Advances in human resources management and organizational development (AHRMOD). Anywhere working and the new era of telecommuting (pp. 90-112). IGI Global. https://doi.org/10.4018/978-1-5225-2328-4.ch004

Virtual teams/Crowd working

• Valenduc, é., & Vendramin, P. (2016). Work in the digital economy: Sorting the old from the new. ETUI Research Paper – Working Paper 2016.03. https://doi.org/10.2139/ssrn.2770405

competencies

Need for interdisciplinary • Letmathe, P., & Schinner, M. (2017). Competence management in the age of cyber physical systems. In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things: Cybermanufacturing Systems (pp. 595-614). Springer. https://doi.org/10.1016/j.chm.2016.1016. ://doi.org/10.1007/978-3-319-42559-7 25

Reduction of low-wagesector and unskilled iobs demand

• Krzywdzinski, M. (2017). Automation, skill requirements and labour-use strategies: High-wage and low-wage approaches to high-tech manufacturing in the automotive industry. New Technology, Work and Employment, 32(3), 247-267. https://doi.org/10.1111/ntwe.12100

Role changes

• Fantini, P., Pinzone, M., & Taisch, M. (2020). Placing the operator at the centre of Industry 4.0 design: Modelling and assessing human activities within cyber-physical systems. Computers & Industrial Engineering, 139. https://doi.org/10.1016/j.cie.2018.01.025

Socio-technical systems

Work execution

- Bousdekis, A., Apostolou, D., & Mentzas, G. (2020). A human cyber physical system framework for operator 4.0 artificial intelligence symbiosis. Manufacturing Letters, 25, 10-15. https://doi.org/10.1016/j.mfglet.2020.06.001
- Krugh, M., & Mears, L. (2018). A complementary cyber-human systems framework for Industry 4.0 cyber-physical systems. Manufacturing Letters, 15, 89-92. https://doi.org/10.1016/j.mfglet.2018.01.003



Categories (fields, areas, and sections)

Exemplary literature

Decision support systems

- Kumar, R., Rogall, C., Thiede, S., Herrmann, C., & Sangwan, K. S. (2021). Development of a decision support system for 3D printing processes
 based on cyber physical production systems. *Procedia CIRP*, 98, 348–353. https://doi.org/10.1016/j.procir.2021.01.115
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Action guidelines

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Cobots/Collaborative robotics

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Wireless personal body network (WPBN) Dmitriev, Y. A. (2013). Separation of chaotic signals during their incoherent reception using a reference chaos generator. Technical Physics Letters, 39(4), 353–356. https://doi.org/10.1134/S1063785013040044

Wireless local area network (WLAN) Cao, X., Liu, L., Shen, W., Laha, A., Tang, J., & Cheng, Y. (2015). Real-time misbehavior detection and mitigation in cyber-physical systems over WLANs. IEEE Transactions on Industrial Informatics, 13(1), 186-197. https://doi.org/10.1109/TII.2015.2499123

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LTE

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Table 4 (continued) Categories (fields, areas, Exemplary literature and sections) 5G • Condoluci, M., Dohler, M., & Araniti, G. (2016). Machine-type communications over 5G systems. In H. Song, D. B. Rawat, S. Jeschke, & C. Brecher (Eds.), Intelligent Data Centric Systems. Cyber-Physical Systems: Foundations, Principles and Applications. A volume in Intelligent Data-Centric Systems (pp. 75-89). Academic Press. https://doi.org/10.1016/B978-0-12-803801-7.00005-5 Cai, Y., & Qi, D. (2015). Control protocols design for cyber-physical systems. In B. Xu (Ed.), Proceedings of 2015 IEEE Advanced Information Protocol Technology, Electronic and Automation Control Conference (IAEAC 2015) (pp. 668-671). IEEE. https://doi.org/10.1109/IAEAC.2015.7428638 IΡ • Park, S. O., Do, T. H., Jeong, Y.-S., & Kim, S. J. (2013). A dynamic control middleware for cyber physical systems on an IPv6-based global network. International Journal of Communication Systems, 26(6), 690-704. https://doi.org/10.1002/dac.1382 MAC • Xia, F., & Rahim, A. (2015). MAC Protocols for Cyber-Physical Systems. SpringerBriefs in Computer Science. Springer. https://doi. • Zheng, M., Lin, J., Liang, W., & Yu, H. (2015). A priority-aware frequency domain polling MAC protocol for OFDMA-based networks in cyberphysical systems. IEEE/CAA Journal of Automatica Sinica, 2(4), 412-421. https://doi.org/10.1109/JAS.2015.7296536 Message queue telemetry • Garcia, C. A., Montalvo-Lopez, W., & Garcia, M. V. (2020). Human-robot collaboration based on cyber-physical production system and MQTT. transport (MQTT) Procedia Manufacturing, 42, 315-321. https://doi.org/10.1016/j.promfg.2020.02.088 • Jo, H.-C., & Jin, H.-W. (2015). Adaptive periodic communication over MQTT for large-scale cyber-physical systems. In J. Ng (Ed.), 2015 IEEE 3rd International Conference on Cyber-Physical Systems, Networks, and Applications (CPSNA) (pp. 66–69). IEEE. https://doi.org/10.1109/ • Hewage, K., Duquennoy, S., Iyer, V., & Voigt, T. (2015). Enabling TCP in mobile cyber-physical systems. In 12th IEEE International Conference TCP on Mobile Ad Hoc and Sensor Systems (pp. 289-297). IEEE. https://doi.org/10.1109/MASS.2015.38 • Schoeberl, M., & Pedersen, R. U. (2018). tpIP: A time-predictable TCP/IP stack for cyber-physical systems. In 21st IEEE International Sympo-TCP/IP sium on Real-Time Distributed Computing (ISORC) (pp. 75-82). IEEE. https://doi.org/10.1109/ISORC.2018.00018 Sveda, M., & Vrba, R. (2013). Cyber-physical systems networking with TCP/IP: A security application approach. In IEEE AFRICON (pp. 1–5). IEEE, https://doi.org/10.1109/AFRCON.2013.6757652 Dynamic spectrum access • Rawat, D. B., Reddy, S., Sharma, N., Bista, B. B., & Shetty, S. (2015). Cloud-assisted GPS-driven dynamic spectrum access in cognitive radio vehicular networks for transportation cyber physical systems. In IEEE Wireless Communications and Networking Conference (WCNC) (pp. 1942-1947). IEEE. https://doi.org/10.1109/WCNC.2015.7127765 • Si, P., Yu, F. R., & Zhang, Y. (2013). Oos- and security-aware dynamic spectrum management for cyber-physical surveillance system. In IEEE Global Communications Conference (GLOBECOM) (pp. 962–967). IEEE. https://doi.org/10.1109/GLOCOM.2013.6831198 Routing • Gao, Z., Ren, J., Wang, C., Huang, K., Wang, H., & Liu, Y. (2013). A genetic ant colony algorithm for routing in CPS heterogeneous network. International Journal of Computer Applications in Technology, 48(4), 288. https://doi.org/10.1504/IJCAT.2013.058351 • Xiang, X., Liu, W., Liu, A., Xiong, N. N., Zeng, Z., & Cai, Z. (2019). Adaptive duty cycle control-based opportunistic routing scheme to reduce delay in cyber physical systems. International Journal of Distributed Sensor Networks, 15(4). https://doi.org/10.1177/1550147719841870 • Otto, J., Henning, S., & Niggemann, O. (2014). Why cyber-physical production systems need a descriptive engineering approach - A case study Plug-and-produce in plug & produce. Procedia Technology, 15, 295-302. https://doi.org/10.1016/j.protcy.2014.09.083 Páscoa, F., Pereira, I., Ferreira, P., & Lohse, N. (2017). Redundant and decentralised directory facilitator for resilient plug and produce cyber physical production systems. In T. Borangiu, D. Trentesaux, (A) Thomas, P. Leitão, & J. (B) Oliveira (Eds.), Studies in Computational Intelligence: Vol. 694. Service Orientation in Holonic and Multi-Agent Manufacturing (pp. 71-79). Springer. https://doi.org/10.1007/978-3-319-51100 (Standardized) Interfaces • Leitão, P., Barbosa, J., Papadopoulou, M.-E. C., & Venieris, I. S. (2015). Standardization in cyber-physical systems: The ARUM case. In IEEE International Conference on Industrial Technology (ICIT) (pp. 2988–2993). IEEE. https://doi.org/10.1109/ICIT.2015.7125539 Machine-to-machine • Chen, S., Ma, M., & Luo, Z. (2015). An authentication framework for multi-domain machine-to-machine communication in cyber-physical systems. In IEEE Globecom workshops (GC wkshps) (pp. 1-6). IEEE. https://doi.org/10.1109/GLOCOMW.2015.741406 communication (M2M) • Wan, J., Yan, H., Liu, Q., Zhou, K., Lu, R., & Di Li (2013). Enabling cyber-physical systems with machine-to-machine technologies. Interna $tional\ Journal\ of\ Ad\ Hoc\ and\ Ubiquitous\ Computing,\ 13 (3/4),\ 187.\ https://doi.org/10.1504/IJAHUC.2013.055454$ OPC Unified Architecture • Lam, A. N., & Haugen, O. (2019). Implementing OPC-UA services for industrial cyber-physical systems in service-oriented architecture. In 45th (OPC UA) Annual Conference of the IEEE Industrial Electronics Society (IECON) (pp. 5486-5492). IEEE. https://doi.org/10.1109/IECON.2019.892697 Müller, M., Wings, E., & Bergmann, L. (2017). Developing open source cyber-physical systems for service-oriented architectures using OPC UA. In 15th IEEE International Conference on Industrial Informatics (INDIN) (pp. 83-88). IEEE. https://doi.org/10.1109/INDIN.2017.8104751 Industrial value creation Pre-production stage, • Oks, S. J., Fritzsche, A., & Möslein, K. M. (2017). An application map for industrial cyber-physical systems. In S. Jeschke, C. Brecher, H. Song, production stage, and & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things: Cybermanufacturing Systems (pp. 21-46). Springer. product in use stage https://doi.org/10.1007/978-3-319-42559-7 2 • Mörth, O., Emmanouilidis, C., Hafner, N., & Schadler, M. (2020). Cyber-physical systems for performance monitoring in production intralogis-Monitoring tics. Computers & Industrial Engineering, 142. https://doi.org/10.1016/j.cie.2020.106333 • Yin, S., Rodriguez-Andina, J. J., & Jiang, Y. (2019). Real-time monitoring and control of industrial cyberphysical systems: With integrated plantwide monitoring and control framework. IEEE Industrial Electronics Magazine, 13(4), 38-47. https://doi.org/10.1109/MIE.2019.2938025 • Culler, D., & Long, J. (2016). A prototype smart materials warehouse application implemented using custom mobile robots and open source Smart (raw)materials/ Components vision technology developed using EmguCV. Procedia Manufacturing, 5, 1092-1106. https://doi.org/10.1016/j.promfg.2016.08.080 • Kassim, A., Horváth, I., & van der Vegte, W. F. (2016). Prototyping a cyber-physical affordance exploration system for smart materials: Imple-

mentation and integration of hardware, software and cyberware ingredients. In I. Horváth, J.-P. Pernot, & Z. Rusák (Eds.), Tools and methods of

• Majdani, F., Petrovski, A., & Doolan, D. (2016). Designing a context-aware cyber physical system for smart conditional monitoring of platform equipment. In C. Jayne & L. Iliadis (Eds.), Communications in Computer and Information Science: Vol. 629. Engineering Applications of Neural

• Villalonga, A., Castano, F., Beruvides, G., Haber, R., Strzelczak, S., & Kossakowska, J. (2019). Visual analytics framework for condition monitoring in cyber-physical systems. In 23rd International Conference on System Theory, Control and Computing (ICSTCC) (pp. 55-60). IEEE.

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Condition

Component-based

Information Systems Frontiers	
Table 4 (continued)	
Categories (fields, areas, and sections)	Exemplary literature
Processing	 Parashchuk, I., & Kotenko, I. (2019). Formulation of a system of indicators of information protection quality in automatic systems of numerical control machines for advanced material processing. <i>Materials Today: Proceedings</i>, 19, 1835–1840. https://doi.org/10.1016/j.matpr.2019.07.023
Transport	• Möller, D. P., & Vakilzadian, H. (2016). Cyber-physical systems in smart transportation. In <i>IEEE International Conference on Autonomic Computing (ICAC)</i> (pp. 776–781). IEEE. https://doi.org/10.1109/EIT.2016.7535338
Reprocessing/Renewal	• Tozanlı, Ö., & Kongar, E. (2020). Integration of Industry 4.0 principles into reverse logistics operations for improved value creation: A case study of a mattress recycling company. In A. Erkollar (Ed.), <i>Enterprise & Business Management</i> (pp. 1–26). Tectum. https://doi.org/10.5771/97838 28872301-1
Lifecycle management	 Smetana, S., Seebold, C., & Heinz, V. (2018). Neural network, blockchain, and modular complex system: The evolution of cyber-physical systems for material flow analysis and life cycle assessment. Resources, Conservation and Recycling, 133, 229–230. https://doi.org/10.1016/j.resconrec.2018.02.020
	 Barthelmey, A., Störkle, D., Kuhlenkötter, B., & Deuse, J. (2014). Cyber physical systems for life cycle continuous technical documentation of manufacturing facilities. Procedia CIRP, 17, 207–211. https://doi.org/10.1016/j.procir.2014.01.050 Thoben, KD., Pöppelbuß, J., Wellsandt, S., Teucke, M., & Werthmann, D. (2014). Considerations on a Lifecycle Model for Cyber-Physical System Platforms. In B. Grabot, B. Vallespir, S. Gomes, A. Bouras, & D. Kiritsis (Eds.), IFIP Advances in Information and Communication Technology: Vol. 438. Advances in Production Management Systems: Innovative and Knowledge-Based Production Management in a Global-Local World (pp. 85–92). Springer. https://doi.org/10.1007/978-3-662-44739-0_11
Digital factory	 Ciavotta, M., Maso, G. D., Rovere, D., Tsvetanov, R., & Menato, S. (2020). Towards the digital factory: A microservices-based middleware for real-to-digital synchronization. In A. Bucchiarone, N. Dragoni, S. Dustdar, P. Lago, M. Mazzara, V. Rivera, & A. Sadovykh (Eds.), Microservices (pp. 273–297). Springer. https://doi.org/10.1007/978-3-030-31646-4_11
Smart factory	 Chen, G., Wang, P., Feng, B., Li, Y., & Liu, D. (2020). The framework design of smart factory in discrete manufacturing industry based on cyber-physical system. <i>International Journal of Computer Integrated Manufacturing</i>, 33(1), 79–101. https://doi.org/10.1080/0951192X.2019.1699254 Sinha, D., & Roy, R. (2020). Reviewing cyber-physical system as a part of smart factory in Industry 4.0. <i>IEEE Engineering Management Review</i>, 48(2), 103–117. https://doi.org/10.1109/EMR.2020.2992606
Smart manufacturing	 Tao, F., Qi, Q., Wang, L., & Nee, A. (2019). Digital twins and cyber–physical systems toward smart manufacturing and Industry 4.0: Correlation and comparison. <i>Engineering</i>, 5(4), 653–661. https://doi.org/10.1016/j.eng.2019.01.014 Yao, X., Zhou, J., Lin, Y., Li, Y., Yu, H., & Liu, Y. (2019). Smart manufacturing based on cyber-physical systems and beyond. <i>Journal of Intelligent Manufacturing</i>, 30(8), 2805–2817. https://doi.org/10.1007/s10845-017-1384-5
Cyber-physical production systems (CPPS)	 Monostori, L. (2014). Cyber-physical production systems: Roots, expectations and R&D challenges. <i>Procedia CIRP</i>, 17, 9–13. https://doi.org/10.1016/j.procir.2014.03.115 Ribeiro, L. (2017). Cyber-physical production systems' design challenges. In 26th IEEE International Symposium on Industrial Electronics (ISIE, pp. 1189–1194). IEEE. https://doi.org/10.1109/ISIE.2017.8001414
Production system development	 Chun, IG., Kim, J., Kim, W.T., & Lee, E. (2011). Self-managed system development method for cyber-physical systems. In T. Kim, H. Adeli, A. Stoica, & BH. Kang (Eds.), Communications in Computer and Information Science: Vol. 256. Control and Automation, and Energy System Engineering (pp. 191–194). Springer. https://doi.org/10.1007/978-3-642-26010-0_23 Thramboulidis, K. (2015). A cyber-physical system-based approach for industrial automation systems. Computers in Industry, 72, 92–102. https://doi.org/10.1016/j.compind.2015.04.006
Production execution	 Chiraga, N., Walker, A., Bright, G., & Onunka, C. (2017). Factory communication system for customer-based production execution: An empirica study on the manufacturing system entropy. In 13th IEEE International Conference on Control & Automation (ICCA) (pp. 660–665). IEEE. https://doi.org/10.1109/ICCA.2017.8003138 Lu, Y., Peng, T., & Xu, X. (2019). Energy-efficient cyber-physical production network: Architecture and technologies. Computers & Industrial Engineering, 129, 56–66. https://doi.org/10.1016/j.cie.2019.01.025
Production support	 Schuh, G., Stich, V., Reuter, C., Blum, M., Brambring, F., Hempel, T., Reschke, J., & Schiemann, D. (2017). Cyber physical production control. In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things: Cybermanufacturing Systems (pp. 519–539). Springer. https://doi.org/10.1007/978-3-319-42559-7_21
Design	 Ruan, J., Yu, W., Yang, Y., & Hu, J. (2015). Design and realize of tire production process monitoring system based on cyber-physical systems. In <i>International Conference on Computer Science and Mechanical Automation</i> (pp. 175–179). IEEE. https://doi.org/10.1109/CSMA.2015.42 Turetskyy, A., Wessel, J., Herrmann, C., & Thiede, S. (2021). Battery production design using multi-output machine learning models. <i>Energy Storage Materials</i>, 38, 93–112. https://doi.org/10.1016/j.ensm.2021.03.002
Design space exploration	 Mühleis, N., Glaß, M., Zhang, L., & Teich, J. (2011). A co-simulation approach for control performance analysis during design space exploration of cyber-physical systems. ACM SIGBED Review, 8(2), 23–26. https://doi.org/10.1145/2000367.2000372 Zhou, Y., & Baras, J. S. (2013). CPS modeling integration hub and design space exploration with application to microrobotics. In D. C. Tarraf (Ed.), Lecture Notes in Control and Information Sciences: Vol. 449. Control of Cyber-Physical Systems (pp. 23–42). Springer. https://doi.org/10.1007/978-3-319-01159-2_2
System level design methodology	 Attarzadeh-Niaki, SH., & Sander, I. (2016). An extensible modeling methodology for embedded and cyber-physical system design. Simulation, 92(8), 771–794. https://doi.org/10.1177/0037549716659753 Zeng, J., Yang, L. T., Lin, M., Ning, H., & Ma, J. (2016). A survey: Cyber-physical-social systems and their system-level designmethodology. Future Generation Computer Systems. Advance online publication. https://doi.org/10.1016/j.future.2016.06.034

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Information Systems Frontiers Table 4 (continued) Categories (fields, areas, Exemplary literature and sections) Contract-based • Cancila, D., Zaatiti, H., & Passerone, R. (2015). Cyber-physical system and contract-based design. In M. Törngren & M. E. Grimheden (Eds.), Workshop on Embedded and Cyber-Physical Systems Education (pp. 1-4). The Association for Computing Machinery, https://doi. org/10 1145/2832920 2832924 • Westman, J., & Nyberg, M. (2014). Environment-centric contracts for design of cyber-physical systems. In J. Dingel, W. Schulte, I. Ramos, S. Abrahão, & E. Insfran (Eds.), Lecture Notes in Computer Science: Vol. 8767. Model-Driven Engineering Languages and Systems (pp. 218-234). Springer, https://doi.org/10.1007/978-3-319-11653-2 14 Model-based • Al Faruque, M. A., & Ahourai, F. (2015). A model-based design of cyber-physical energy systems. In 20th Asia and South Pacific Design Automation Conference (pp. 97-104). IEEE. https://doi.org/10.1109/ASPDAC.2014.6742873 • Molina, J. M., Damm, M., Haase, J., Holleis, E., & Grimm, C. (2014). Model based design of distributed embedded cyber physical systems. In J. Haase (Ed.), Lecture Notes in Electrical Engineering: Vol. 265, Models, Methods, and Tools for Complex Chip Design (pp. 127-143), Springer. https://doi.org/10.1007/978-3-319-01418-0_8 Co-design Goswami, D., Schneider, R., & Chakraborty, S. (2011). Co-design of cyber-physical systems via controllers with flexible delay constraints. In Proceedings of the 16th Asia and South Pacific Design Automation Conference (pp. 225-230). IEEE Press. https://doi.org/10.1109/ASPDA C.2011.5722188 • Lin, M., Pan, Y., Yang, L. T., Guo, M., & Zheng, N. (2013). Scheduling co-design for reliability and energy in cyber-physical systems. IEEE Transactions on Emerging Topics in Computing, 1(2), 353-365. https://doi.org/10.1109/TETC.2013.2274042 • Chu, C.-T., & Shih, C.-S. (2013). CPSSim: Simulation framework for large-scale cyber-physical systems. In 1st IEEE International Conference Simulation on Cyber-Physical Systems, Networks, and Applications (CPSNA 2013). IEEE. https://doi.org/10.1109/CPSNA.2013.6614245 • van Tran, H., Truong, T. P., Nguyen, K. T., Huynh, H. X., & Pottier, B. (2016). A federated approach for simulations in cyber-physical systems. In P. C. Vinh & V. Alagar (Eds.), Lecture Notes of the Institute for Computer Sciences, Social Informatics and Telecommunications Engineering: Vol. 165. Context-Aware Systems and Applications (pp. 165-176). Springer. https://doi.org/10.1007/978-3-319-29236-6_17 Modeling • Simko, G., Levendovszky, T., Maroti, M., & Sztipanovits, J. (2014). Towards a theory for cyber-physical systems modeling. In R. Lämmel & W. Taha (Eds.), Proceedings of the 4th ACM SIGBED International Workshop on Design, Modeling, and Evaluation of Cyber-Physical Systems (pp. 56-61). ACM. https://doi.org/10.1145/2593458.2593463 • Zhang, Y., Shi, J., Zhang, T., Liu, X., & Qian, Z. (2015). Modeling and checking for cyber-physical system based on hybrid interface automata. Pervasive and Mobile Computing, 24, 179-193. https://doi.org/10.1016/j.pmcj.2015.07.008 • Mühleis, N., Glaß, M., Zhang, L., & Teich, J. (2011). A co-simulation approach for control performance analysis during design space exploration Co-simulation of cyber-physical systems. ACM SIGBED Review, 8(2), 23-26. https://doi.org/10.1145/2000367.2000372 • Wang, B., & Baras, J. S. (2013). Hybridsim: A modeling and co-simulation toolchain for cyber-physical systems. In A. Verbraeck (Ed.), 17th IEEE/ACM International Symposium on Distributed Simulation and Real Time Applications (DS-RT) (pp. 33-40). IEEE. https://doi.org/10.1109/ • Kim, M.-J., Kang, S., Kim, W.-T., & Chun, I.-G. (2013). Human-interactive hardware-in-the-loop simulation framework for cyber-physical sys-Hardware-in-the-loop simulation tems. In Second International Conference on Informatics & Applications (ICIA) (pp. 198-202). IEEE. https://doi.org/10.1109/ICoIA.2013.66502 • Shin, S. Y., Chaouch, K., Nejati, S., Sabetzadeh, M., Briand, L. C., & Zimmer, F. (2021). Uncertainty-aware specification and analysis for hardware-in-the-loop testing of cyber-physical systems. Journal of Systems and Software, 171. https://doi.org/10.1016/j.jss.2020.110813 Engineering • Barnard Feeney, A., Frechette, S., & Srinivasan, V. (2017). Cyber-physical systems engineering for manufacturing. In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things (pp. 81-110). Springer. https://doi. org/10.1007/978-3-319-42559-7_4 • Yue, T., Ali, S., & Selic, B. (2015). Cyber-physical system product line engineering: Comprehensive domain analysis and experience report. In D. C. Schmidt (Ed.), Proceedings of the 19th International Conference on Software Product Line (pp. 338–347). ACM. https://doi org/10.1145/2791060.2791067 Greenfield • Pilsan, H. O., Amann, R., & Gerstenberg, M. (2019). Realization of a small IIoT node: A greenfield approach. In 20th International Conference on Research and Education in Mechatronics (REM) (pp. 1-5). IEEE. https://doi.org/10.1109/REM.2019.8744088 Brownfield/Retrofit • Bader, S. R., Wolff, C., Vössing, M., & Schmidt, J.-P. (2018). Towards enabling cyber-physical systems in brownfield environments. In G. Satzger, L. Patrício, M. Zaki, N. Kühl, & P. Hottum (Eds.), Lecture Notes in Business Information Processing: Vol. 331. Exploring Service Science (pp. 165-176). Springer. https://doi.org/10.1007/978-3-030-00713-3_13 • Lins, T., & Oliveira, R. A. R. (2020). Cyber-physical production systems retrofitting in context of Industry 4.0. Computers & Industrial Engineering, 139. https://doi.org/10.1016/j.cie.2019.106193 • Penzenstadler, B., & Eckhardt, J. (2012). A requirements engineering content model for cyber-physical systems. 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Benavides (Eds.), Proceedings of the 21st International Systems and Software Product Line Conference - Volume A (pp. 195–204). ACM. https:// • Yue, T., Ali, S., & Selic, B. (2015). Cyber-physical system product line engineering: Comprehensive domain analysis and experience report.

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• Bures, T., Krikava, F., Mordinyi, R., Pronios, N., Weyns, D., Berger, C., Biffl, S., Daun, M., Gabor, T., Garlan, D., Gerostathopoulos, I., &

Julien, C., (2015). Software engineering for smart cyber-physical systems - Towards a research agenda. ACM SIGSOFT Software Engineering

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Table 4 (continued)	
Categories (fields, areas, and sections)	Exemplary literature
Prototyping	 Beghi, A., Marcuzzi, F., & Rampazzo, M. (2016). A virtual laboratory for the prototyping of cyber-physical systems. <i>IFAC-PapersOnLine</i>, 49(6) 63–68. https://doi.org/10.1016/j.ifacol.2016.07.154 Leitão, P., Karnouskos, S., Ribeiro, L., Lee, J., Strasser, T., & Colombo, A. W. (2016). Smart agents in industrial cyber–physical systems. <i>Proceedings of the IEEE</i>, 104(5), 1086–1101. https://doi.org/10.1109/JPROC.2016.2521931
Manufacturing	 Berger, U., Selka, J., Ampatzopoulos, A., & Klabuhn, J. (2017). Manufacturing cyber-physical systems (industrial internet of things). In S. Jeschke, C. Brecher, H. Song, & D. B. Rawat (Eds.), Springer Series in Wireless Technology. Industrial Internet of Things (pp. 423–445). Springer. https://doi.org/10.1007/978-3-319-42559-7_16 Monostori, L., Kádár, B., Bauernhansl, T., Kondoh, S., Kumara, S., Reinhart, G., Sauer, O., Schuh, G., Sihn, W., & Ueda, K. (2016). Cyber-phys ical systems in manufacturing. CIRP Annals - Manufacturing Technology, 65(2), 621–641. https://doi.org/10.1016/j.cirp.2016.06.005
Production management	 Schuh, G., Potente, T., Thomas, C., & Hempel, T. (2014). Short-term cyber-physical production management. <i>Procedia CIRP</i>, 25, 154–160. http://doi.org/10.1016/j.procir.2014.10.024 Xing, B. (2015). Optimization in production management: Economic load dispatch of cyber physical power system using artificial bee colony. In C. Kahraman & S. Çevik Onar (Eds.), <i>Intelligent Systems Reference Library: Vol. 87. Intelligent Techniques in Engineering Management</i> (pp. 275–293). Springer. https://doi.org/10.1007/978-3-319-17906-3_12
Process control	 Diaz, J., Bielza, C., Ocaña, J. L., & Larrañaga, P. (2016). Development of a cyber-physical system based on selective gaussian naïve bayes model for a self-predict laser surface heat treatment process control. In O. Niggemann & J. Beyerer (Eds.), <i>Technologien für die intelligente Automation Machine Learning for Cyber Physical Systems</i> (pp. 1–8). Springer. https://doi.org/10.1007/978-3-662-48838-6_1 Wang, Y., Vuran, M. C., & Goddard, S. (2008). Cyber-physical systems in industrial process control. <i>ACM SIGBED Review</i>, 5(1), 1–2. https://doi.org/10.1145/1366283.1366295
Process management	• Kammerer, K., Pryss, R., Sommer, K., & Reichert, M. (2018). Towards context-aware process guidance in cyber-physical systems with augmented reality. In 4th International Workshop on Requirements Engineering for Self-Adaptive, Collaborative, and Cyber Physical Systems (RESACS) (pp. 44–51). IEEE. https://doi.org/10.1109/RESACS.2018.00013
Advanced manufacturing	 Pombo, I., Godino, L., Sánchez, J. A., & Lizarralde, R. (2020). Expectations and limitations of cyber-physical systems (CPS) for advanced manufacturing: A view from the grinding industry. <i>Future Internet</i>, 12(9), 159. https://doi.org/10.3390/fi12090159 Trappey, A. J. C., Trappey, C. V., Govindarajan, U. H., Sun, J. J., & Chuang, A. C. (2016). A review of technology standards and patent portfolio for enabling cyber-physical systems in advanced manufacturing. <i>IEEE Access</i>, 4, 7356–7382. https://doi.org/10.1109/ACCESS.2016.2619360
Cloud manufacturing	 Morgan, J., & O'Donnell, G. E. (2015). The cyber physical implementation of cloud manufactuiring monitoring systems. <i>Procedia CIRP</i>, 33, 29–34. https://doi.org/10.1016/j.procir.2015.06.007 Yu, C., Xu, X., & Lu, Y. (2015). Computer-integrated manufacturing, cyber-physical systems and cloud manufacturing – Concepts and relationships. <i>Manufacturing Letters</i>, 6, 5–9. https://doi.org/10.1016/j.mfglet.2015.11.005
Industrial services	 Gajdzik, B. (2020). Development of business models and their key components in the context of cyber-physical production systems in Industry 4.0. In A. Jablonski & M. Jablonski (Eds.), Scalability and sustainability of business models in circular, sharing and networked economies (pp. 73–94). Cambridge Scholars Publis. Herterich, M. M., Uebernickel, F., & Brenner, W. (2015). The impact of cyber-physical systems on industrial services in manufacturing. Procedic CIRP, 30, 323–328. https://doi.org/10.1016/j.procir.2015.02.110
Service composition	 Fuchs, J., Oks, S. J., & Franke, J. (2019). Platform-based service composition for manufacturing: A conceptualization. <i>Procedia CIRP</i>, 81, 541–546. https://doi.org/10.1016/j.procir.2019.03.152 Huang, J., Bastani, F. B., Yen, IL., & Zhang, W. (2010). A framework for efficient service composition in cyber-physical systems. In 5th IEEE International Symposium on Service Oriented System Engineering (SOSE) (pp. 291–298). IEEE. https://doi.org/10.1109/SOSE.2010.46
Maintenance	 Jantunen, E., Zurutuza, U., Ferreira, L. L., & Varga, P. (2016). Optimising maintenance: What are the expectations for cyber physical systems. In 3rd International Workshop on Emerging Ideas and Trends in Engineering of Cyber-Physical Systems (EITEC) (pp. 53–58). IEEE. https://doi.org/10.1109/EITEC.2016.7503697 Lee, J., & Bagheri, B. (2015). Cyber-physical systems in future maintenance. In J. Amadi-Echendu, C. Hoohlo, & J. Mathew (Eds.), Lecture Notes in Mechanical Engineering. 9th WCEAM Research Papers (pp. 299–305). Springer. https://doi.org/10.1007/978-3-319-15536-4_25
Condition-based	 Larrinaga, F., Fernandez, J., Zugasti, E., Garitano, I., Zurutuza, U., Anasagasti, M., & Mondragon, M. (2018). Implementation of a reference architecture for cyber physical systems to support condition based maintenance. In 5th International Conference on Control, Decision and Information Technologies (CoDIT) (pp. 773–778). IEEE. https://doi.org/10.1109/CoDIT.2018.8394825 Mbuli, J., Trentesaux, D., Clarhaut, J., & Branger, G. (2017). Decision support in condition-based maintenance of a fleet of cyber-physical systems: A fuzzy logic approach. In Intelligent Systems Conference (IntelliSys) (pp. 82–89). IEEE. https://doi.org/10.1109/IntelliSys.2017.8324362
Predictive	 Bampoula, X., Siaterlis, G., Nikolakis, N., & Alexopoulos, K. (2021). A deep learning model for predictive maintenance in cyber-physical production systems using LSTM autoencoders. Sensors, 21(3). https://doi.org/10.3390/s21030972 Yang, FN., & Lin, HY. (2019). Development of a predictive maintenance platform for cyber-physical systems. In IEEE International Conference on Industrial Cyber Physical Systems (ICPS) (pp. 331–335). IEEE. https://doi.org/10.1109/ICPHYS.2019.8780144
Monitoring/Control	 Niggemann, O., Biswas, G., Kinnebrew, J. S., Khorasgani, H., Volgmann, S., & Bunte, A. (2015). Data-driven monitoring of cyber-physical systems leveraging on big data and the internet-of-things for diagnosis and control. In Y. Pencolé, L. Travé-Massuyès, & P. Dague (Chairs), 26th International Workshop on Principles of Diagnosis (DX15). Srewil, Y., & Scherer, R. J. (2013). Effective construction process monitoring and control through a collaborative cyber-physical approach. In L. M. Camarinha-Matos & R. J. Scherer (Eds.). IEIP Advances in Information and Communication Technology, Vol. 408, Collaborative Systems for

M. Camarinha-Matos & R. J. Scherer (Eds.), IFIP Advances in Information and Communication Technology: Vol. 408. Collaborative Systems for

monitoring in cyber-physical systems. In 23rd International Conference on System Theory, Control and Computing (ICSTCC) (pp. 55-60). IEEE.

Fleischmann, H., Kohl, J., & Franke, J. (2016). A reference architecture for the development of socio-cyber-physical condition monitoring systems. In 11th Systems of Systems Engineering Conference (SoSE) (pp. 1–6). IEEE. https://doi.org/10.1109/SYSOSE.2016.7542963
 Villalonga, A., Castano, F., Beruvides, G., Haber, R., Strzelczak, S., & Kossakowska, J. (2019). Visual analytics framework for condition

Reindustrialization (pp. 172-179). Springer. https://doi.org/10.1007/978-3-642-40543-3_19

https://doi.org/10.1109/ICSTCC.2019.8885611

Condition monitoring



Categories (fields, areas, and sections)	Exemplary literature
Event processing	 Babiceanu, R. F., & Seker, R. (2015). Manufacturing cyber-physical systems enabled by complex event processing and big data environments: A framework for development. In T. Borangiu, D. Trentesaux, & A. Thomas (Eds.), Studies in Computational Intelligence: Vol. 594. Service orientation in holonic and multi-agent manufacturing (pp. 165–173). Springer. https://doi.org/10.1007/978-3-319-15159-5_16 Vegh, L., & Miclea, L. (2016). Secure and efficient communication in cyber-physical systems through cryptography and complex event processing. In International Conference on Communications (COMM) (pp. 273–276). IEEE. https://doi.org/10.1109/ICComm.2016.7528290
Event-triggered control	 An, J., Yao, J., Zhou, H., & Hu, F. (2013). A better understanding of event-triggered control from a CPS perspective. In <i>International Conference on Parallel and Distributed Systems (ICPADS)</i> (pp. 257–264). IEEE. https://doi.org/10.1109/ICPADS.2013.45 Zeng, X., & Hui, Q. (2015). Energy-event-triggered hybrid supervisory control for cyber-physical network systems. <i>IEEE Transactions on Automatic Control</i>, 60(11), 3083–3088. https://doi.org/10.1109/TAC.2015.2409900
Predictive control	 Lucia, S., Kögel, M., Zometa, P., Quevedo, D. E., & Findeisen, R. (2016). Predictive control, embedded cyberphysical systems and systems of systems – A perspective. <i>Annual Reviews in Control</i>, 41, 193–207. https://doi.org/10.1016/j.arcontrol.2016.04.002 Zhang, K., Sprinkle, J., & Sanfelice, R. G. (2016). Computationally aware switching criteria for hybrid model predictive control of cyber-physical systems. <i>IEEE Transactions on Automation Science and Engineering</i>, 13(2), 479–490. https://doi.org/10.1109/TASE.2016.2523341
Fuzzy control	 Cheng, ST., & Chou, JH. (2016). Fuzzy control to improve energy-economizing in cyber-physical systems. <i>Applied Artificial Intelligence</i>, 30(1), 1–15. https://doi.org/10.1080/08839514.2015.1121065 Voskoglou, M. G. (2020). Fuzzy control in cyber-physical systems. <i>International Journal of Cyber-Physical Systems</i>, 2(2), 46–58. https://doi.org/10.4018/IJCPS.2020070103
Analysis	 Hahn, A., Thomas, R. K., Lozano, I., & Cárdenas, A. A. (2015). A multi-layered and kill-chain based security analysis framework for cyber-physical systems. <i>International Journal of Critical Infrastructure Protection</i>, 11, 39–50. https://doi.org/10.1016/j.ijcip.2015.08.003 Michniewicz, J., & Reinhart, G. (2014). Cyber-physical robotics – Automated analysis, programming and configuration of robot cells based on cyber-physical-systems. <i>Procedia Technology</i>, 15, 566–575. https://doi.org/10.1016/j.protcy.2014.09.017
Testing	 Abbas, H., Hoxha, B., Fainekos, G., & Ueda, K. (2014). Robustness-guided temporal logic testing and verification for Stochastic Cyber-Physical Systems. In 4th IEEE Annual International Conference on Cyber Technology in Automation, Control, and Intelligent Systems (CYBER) (pp. 1–6). IEEE. https://doi.org/10.1109/CYBER.2014.6917426 Abbaspour Asadollah, S., Inam, R., & Hansson, H. (2015). A survey on testing for cyber physical system. In K. El-Fakih, G. Barlas, & N. Yevtushenko (Eds.), Lecture Notes in Computer Science: Vol. 9447. Testing Software and Systems (pp. 194–207). Springer. https://doi.org/10.1007/978-3-319-25945-1_12
Model-based testing	 Aerts, A., Reniers, M., & Mousavi, M. R. (2016). Model-based testing of cyber-physical systems. In H. Song, D. B. Rawat, S. Jeschke, & C. Brecher (Eds.), <i>Intelligent Data Centric Systems. Cyber-Physical Systems: Foundations, Principles and Applications</i>. (pp. 287–304). Academic Press. https://doi.org/10.1016/B978-0-12-803801-7.00019-5 Zander, J. (2013). Model-based testing for execution algorithms in the simulation of cyber-physical systems. In <i>IEEE AUTOTESTCON</i> (pp. 1–7). IEEE. https://doi.org/10.1109/AUTEST.2013.6645058
Testbed	 Chen, B., Butler-Purry, K. L., Goulart, A., & Kundur, D. (2014). Implementing a real-time cyber-physical system test bed in RTDS and OPNET. In North American Power Symposium (NAPS) (pp. 1–6). IEEE. https://doi.org/10.1109/NAPS.2014.6965381 Matena, V., Bures, T., Gerostathopoulos, I., & Hnetynka, P. (2016). Model problem and testbed for experiments with adaptation in smart cyber-physical systems. 11th International Symposium on Software Engineering for Adaptive and Self-Managing Systems (SEAMS) Association for Computing Machinery, https://doi.org/10.1145/2897053.2897065
Validation	 Arrieta, A., Sagardui, G., & Etxeberria, L. (2014). Towards the automatic generation and management of plant models for the validation of highly configurable cyber-physical systems. In <i>IEEE International Conference on Emerging Technologies and Factory Automation (ETFA)</i> (pp. 1–8). IEEE. https://doi.org/10.1109/ETFA.2014.7005090 Arrieta, A., Wang, S., Sagardui, G., & Etxeberria, L. (2016). Search-based test case selection of cyber-physical system product lines for simulation-based validation. In H. Mei (Ed.), <i>Proceedings of the 20th International Systems and Software Product Line Conference on - SPLC</i> (pp. 297–306). ACM Press. https://doi.org/10.1145/2934466.2946046
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Fig. 18 Web tool Industry 4.0 Compendium



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Declarations

Competing Interests All authors certify that they have no affiliations with or involvement in any organization or entity with any financial interest or non-financial interest in the subject matter or materials discussed in this manuscript. Nor are there any other types of conflicting or competing interests.

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